

# NEW PRODUCTS





XT53.3RD

More info at page 26



XT90.3

More info at page 22



JR66 ♣ JR84 More info at page **27** 



VacAM R854

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XXL BLOCKS

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FB32 + FB42

More info at page **169-171** 



DS06, DS08 & DS10

More info at page 187

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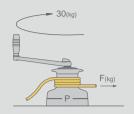
**WINCHES** 36 **CLUTCHES** 56 **BLOCKS** CARS T-TRACK CARS BALL BEARING 126 **FULL BATTEN SYSTEMS** SOFT LINKS & ACCESSORIES



# WINCHES

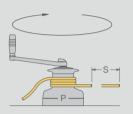
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# TECHNICAL INFOS



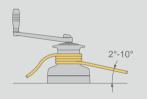
#### WINCH POWER AND MAXIMUM FORCE

To calculate the maximum force (F), first use the tables to find winch power (P). Assuming the efficiency is 70% and the maximum force exerted on the handle is 30 kg, the maximum force obtainable will be:  $F = 20 \times P$  (kg) i.e. twenty times the winch power. For example, for a model with a winch power 50, the maximum force would be  $F = 20 \times 50 = 1000$  Kg.



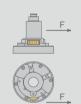
#### **RECOVERY SPEED**

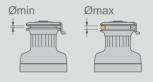
The recovery speed (S) is the length of line recovered with one turn of the handle. It is the converse of the winch power (P), and can be calculated using the formula: S = 1600/P (mm) For example, a model with winch power 50 would have a recovery speed of S = 1600/50 = 32 mm for each  $360^{\circ}$  turn of the handle.



#### WINCH MOUNTING

Line drum lead angle: it is correct to provide an angle of between 2 and 10 degrees. It is advisable for the output gear of 2 speed models to be positioned with respect to pull direction, as shown in the figure (90°).





#### **SPRING-LOADED SELF-TAILING**

The new Self-Tailing winches with spring-loaded disks adapt automatically to even the thinnest lines. We recommend to put three or four wraps of line on the drum, otherwise excessive load on the Self-Tailing disks could cause the line to slip.



#### **MAINTENANCE**

Clean the winch by removing any old grease with a solvent (e.g. using diesel fuel). Spread a thin layer of marine grease on all moving parts. Grease will protect aluminium from corrosion (where contact with dissimilar metal occurs). It is useful to use some grease especially on stainless steel screws, threads and stainless washers. For a complete documentation ask for the "Winch User's Guide".

#### LUBRICATION

Antal uses Hydrolub (MOD. HDR) for winch and gear lubrication. This grease can be supplied (in 150 gr tubes) on request.

#### **SPARE PARTS**

Antal can supply you with a universal repair kit (MOD. **XTKIT**) suitable for all winch types, including 4 pawls and 4 pawl springs.

# WINCH SELECTION GUIDE

											<i> </i>	
<b>↓ MASTHEAD RIG</b>												
LOA up to m	7	8	9	10	11	12	13	14	15	16	18	21
LOA up to ft	23	26	30	33	36	39	43	46	49	53	60	76
GENOA m <sup>2</sup>	18	24	32	40	50	63	78	92	110	130	180	230
MAIN m <sup>2</sup>	12	14	16	18	23	29	35	42	52	65	80	100
SPIN m <sup>2</sup>	28	40	55	75	92	120	150	185	225	270	360	460
<b>↓ WINCH POWER</b>												
GENOA SHEET	8/16	16/30	30/40	40/44	44/48	52	62	66	66	76	76	80
MAIN SHEET	-	-	-	-	16	30	30/40	40	44	52	62	66
SPIN SHEET	7/8	8 / 16	16/30	30	40	44	48	48	52	62/66	66	76
GENOA HALYARD	7/8	8	16	30	30/40	40/44	44	44	48	52	62	66
MAIN HALYARD	7/8	8	16	30	40	44	44	44/48	48	52	62	66
SPIN HALYARD	7/8	8	16	16	30	40	44	44	48	52	62	66
TOPPING LIFT	-	-	8	8	16	30	30 / 40	40	44	48	52	62
FOREGUY	-	-	8	8	16	30	30/40	40	44	48	52	62
REEFING	-	8	8	16	30	40	40/44	40 / 44	48	52	62	66
VANG	-	-	-	8	8	16	30	30	40	44	52	62
RUNNERS	-	-	-	-	8	16	16	30/40	40	44	52	62

LOA up to m         7         8         9         10         11         12         13         14         15         16         18         21           LOA up to ft         23         26         30         33         36         39         43         46         49         53         60         76           GENOA m²         10         15         23         30         38         47         56         63         72         79         95         120           MAIN m²         14         17         24         32         40         49         57         65         75         82         100         130           SPIN m²         22         34         52         68         88         105         122         140         158         175         210         270           V WINCH POWER         2         68         88         105         122         140         158         175         210         270           MAIN SHEET         8         16         30         40         44         48         52         66         66         66           SPIN SHEET         7/8         8         16
LOA up to ft 23 26 30 33 36 39 43 46 49 53 60 76  GENOA m² 10 15 23 30 38 47 56 63 72 79 95 120  MAIN m² 14 17 24 32 40 49 57 65 75 82 100 130  SPIN m² 22 34 52 68 88 105 122 140 158 175 210 270  ↓ WINCH POWER  GENOA SHEET 8 16 30 40 44 48 52 62 62/66 66 66/76 76  MAIN SHEET 16 30 40 44 48 52 66 66  SPIN SHEET 7/8 8 16 30 40 40 44 44/48 48 62 66 66  GENOA HALYARD 7 8 16 16 30 40/44 44 48 48 52 62 66  MAIN HALYARD 7/8 8 16 30 30/40 40/44 44 48 48 52 62 66
GENOA m²         10         15         23         30         38         47         56         63         72         79         95         120           MAIN m²         14         17         24         32         40         49         57         65         75         82         100         130           SPIN m²         22         34         52         68         88         105         122         140         158         175         210         270           Ψ WINCH POWER         8         16         30         40         44         48         52         62         62/66         66         66/76         76           MAIN SHEET         8         16         30         40         44         48         52         62         62/66         66         66/76         76           SPIN SHEET         7/8         8         16         30         40         40         44         44/48         48         62         66         66           GENOA HALYARD         7         8         16         16         30         40/44         44         48         52         62         66           GENOA HALYA
MAIN m²       14       17       24       32       40       49       57       65       75       82       100       130         SPIN m²       22       34       52       68       88       105       122       140       158       175       210       270         Ψ WINCH POWER         GENOA SHEET       8       16       30       40       44       48       52       62       62/66       66       66/76       76         MAIN SHEET       -       -       -       -       16       30       40       44       44/48       48       52       66       66       66         SPIN SHEET       7/8       8       16       30       40       40       44       44/48       48       62       66       66         GENOA HALYARD       7       8       16       16       30       40/44       44       48       52       62       62         MAIN HALYARD       7/8       8       16       30       30/40       40/44       44       48       48       52       62       66
SPIN m²         22         34         52         68         88         105         122         140         158         175         210         270
WINCH POWER           GENOA SHEET         8         16         30         40         44         48         52         62         62 / 66         66         66/76         76           MAIN SHEET         -         -         -         -         16         30         40         44         48         52         66         66           SPIN SHEET         7/8         8         16         30         40         40         44         44 / 48         48         62         66         66           GENOA HALYARD         7         8         16         16         30         40 / 44         44         48         52         62         66           MAIN HALYARD         7/8         8         16         30         30/40         40/44         44         48         52         62         66
GENOA SHEET         8         16         30         40         44         48         52         62         62 / 66         66         66/76         76           MAIN SHEET         -         -         -         -         16         30         40         44         48         52         66         66           SPIN SHEET         7/8         8         16         30         40         40         44         44/48         48         62         66         66           GENOA HALYARD         7         8         16         30         30/40         40/44         44         48         52         62         66           MAIN HALYARD         7/8         8         16         30         30/40         40/44         44         48         52         62         66
MAIN SHEET       -       -       -       -       16       30       40       44       48       52       66       66         SPIN SHEET       7/8       8       16       30       40       40       44       44/48       48       62       66       66         GENOA HALYARD       7       8       16       16       30       40/44       44       48       52       62       66         MAIN HALYARD       7/8       8       16       30       30/40       40/44       44       48       48       52       62       66
SPIN SHEET       7/8       8       16       30       40       40       44       44/48       48       62       66       66         GENOA HALYARD       7       8       16       16       30       40       44       44       48       52       62       66         MAIN HALYARD       7/8       8       16       30       30/40       40/44       44       48       48       52       62       66
GENOA HALYARD       7       8       16       16       30       40       44       44       48       52       62       66         MAIN HALYARD       7/8       8       16       30       30/40       40/44       44       48       48       52       62       66
MAIN HALYARD 7/8 8 16 30 30/40 40/44 44 48 48 52 62 66
<b>SPIN HALYARD</b> 7/8 8 16 16 30 40 40 44 48 48 62 62
<b>TOPPING LIFT</b> 8 8 16 16 30 40 44 44 48 52
FOREGUY 8 8 16 16 30 40 44 44 48 52
<b>REEFING</b> - 8 16 16 30 40 40 44 48 52 62 66
<b>VANG</b> 8 16 30 30 40 44 44 52 62
RUNNERS - 16 30 40 40/44 44 48 52 62 66 66 76



# STANDARD WINCHES

#### STANDARD WINCHES

There are three series of standard winches.

- One direct speed winches, small and fast models for boats up to 6-7m.
- Two speed winches, direct and reduced: medium size models for boats up to 9-10m.
- Two reduced speed winches, medium-large size models for boats up to 12-13m.



 $\rightarrow$  W5

Basic model, snubbing winch without handle, completely glass-fiber resin made.

MODEL	W5
BASE mm	80
HEIGHT mm	66
<b>WEIGHT</b> g	193
SCREWS NxØ mm	4ר6





#### ONE DIRECT SPEED WINCHES

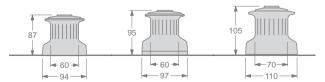
→ W6, W7, W8

Turn the handle clockwise to engage the single direct gear; the handle turns freely counter-clockwise.

- MOD. W6 is the smallest and lightest in the range, with a glass-fibre resin base and drum and an aluminium central rod.
- MOD. W7 is similar but with a hard black anodized aluminium drum.
- MOD. W8 has an AISI316 stainless steel central rod, an aluminium base and a black anodized aluminium (AL) or chrome-plated (CH) drum mounted on roller bearings.



MOD. W8AL + MOD. W8CH



#### **↓ ONE SPEED WINCHES**

MODEL	W6	W7	W8
POWER P1	6.7	6.7	7.3
RECOVERY S1 mm	188	188	220
WEIGHT AL kg	0.43*	0.70	1.60
WEIGHT CH kg	-	-	2.10
SCREWS NxØ mm	5ר6	5ר6	5 × Ø6

<sup>\*</sup> Glass fibre resin drum.

For MOD. **W6** and **W7** winch power is calculated with short handle (L - 200 mm).

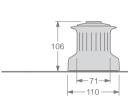
#### TWO SPEED WINCHES: DIRECT, REDUCED

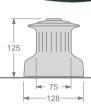
→ W16, W30, W42

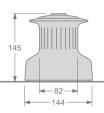
The first speed is direct (one turn of the drum for each turn of the handle); the second speed is reduced: slower but more powerful.

Bronze base and gears, AISI316 stainless steel central rod and roller bearings, and black anodized aluminium (**AL**) or chrome-plated (**CH**) drums.









#### **↓ TWO SPEED WINCHES**

·			
MODEL	W16	W30	W42
POWER P1-P2	7.3 / 14.5	7.0 / 28.0	6.4 / 42.5
RECOVERY S1-S2 mm	220 / 110	235 / 60	250 / 37
WEIGHT AL kg	2.00	2.80	4.10
WEIGHT CH kg	2.90	3.80	6.00
SCREWS Nר mm	5ר6	5 × Ø6	5ר8

P1-P2: power with the first (fast) and second (slow) gear.

\$1-\$2: recovery speed, the length of line recovered with one turn of the handle in first gear and in second gear.



# XT WINCHES



#### 15 NEW SELF-TAILING WINCHES AVAILABLE IN THE FOLLOWING VERSIONS

**HARD BLACK ALUMINIUM (AL)**: the aluminium drum is hard black anodized and teflon coated, scratch-proof and very hard-wearing (page 12-13).

**CHROME (CH)**: the drum, ST disks and ST arm are entirely chrome-plated. All chromed parts are highly polished, thickly nickel-plated and finally finished in chrome (pages 12-13).

**RACE (R)**: racing series obtained by lightening the previous series AL (page 24).

**CLASSIC (CHC** and **BNC)**: fully chromed or with natural bronze finish (page 30). Moreover an electric and hydraulic powered series are also available. (page 16-21) Antal winches have a three-year warranty.

**SIMPLE OPENING**: just unscrew the upper ring to immediately dismantle the winch for an easy of cleaning and maintenance.

**NEW SELF-TAILING XT SYSTEM**: fixed upper disk with built in ST arm and self-regulating lower disk on

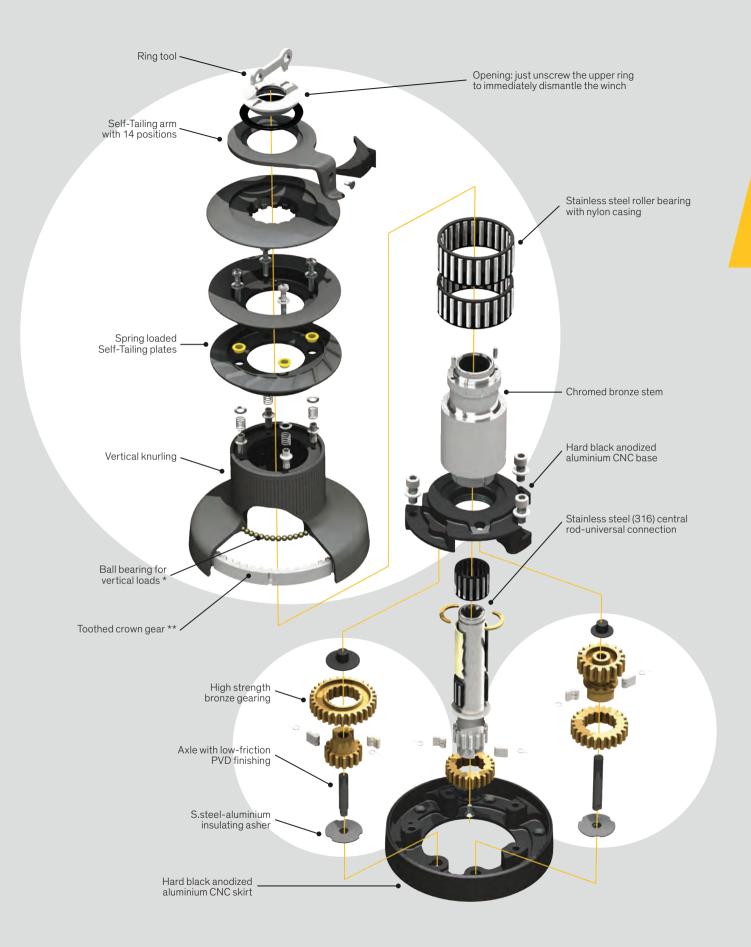
XT WINCHES

springs. The new Self-Tailing adapts automatically to a wide range of rope diameters and, if overloading occurs, releases the line to avoid excess force on the ST arm.

**KNURLING**: the drum vertical knurling offers maximum horizontal friction allowing the rope "slide" upwards. Differentiated grip (aluminium drums only): minimum friction on the lower part where loads are higher and maximum at the top where loads are minimal: the result is an even grip along the entire drum.

**CNC BASE**: machined by CNC (computer numeric control machines) is lighter and stronger than normal castings; aluminium made, hard black anodized and teflon coated. Easy removal from the winch makes maintenance a simple affair.

10 WINCHES



#### DRAWING REFERS TO WINCH MODELS FROM XT44 TO XT62

- \* Ball bearing for vertical load: from model XT48, on smaller models it is replaced by a plastic washer.
- \*\* The aluminium drum fitted with a high strength alloy crown gear is provided on the following XT models: sizes 62, 66, and 76, all racing winches from size 40 to size 76, all electrical and hydraulic versions up to size 62. The electric and hydraulic versions of models XT66, XT76 and XT80 are fitted with AISI316 S.Steel crown gear.



# SELF-TAILING XT WINCHES



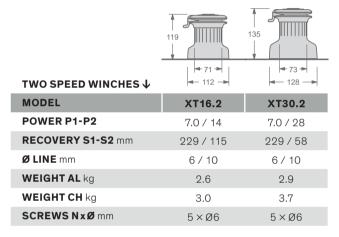
#### ONE REDUCED SPEED WINCH → XT16, XT30

The two smallest models (**XT16** and **XT30**) have a single reduced speed, giving a slow but powerful gear. The handle turns freely the other way. Both available in chrome (**CH**) or hard black alloy (**AL**).

#### **→** 71 → **→** 73 → - 112 **→** ONE SPEED WINCHES ↓ **MODEL XT16 XT30 POWER P1** 14 28 **RECOVERY S1** mm 115 58 Ø LINE mm 6/10 6/10 WEIGHT AL kg 2.4 2.7 WEIGHT CH kg 3.1 3.8 SCREWS NxØ mm $5 \times \emptyset 6$ $5 \times \emptyset 6$

### TWO SPEED WINCHES: DIRECT, REDUCED → XT16.2, XT30.2

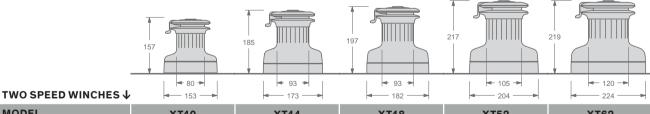
The addition of a direct speed to the above described models gives a faster recovery gear, which, combined with reduced weight and an automatic Self-Tailing for very thin lines, makes these models the best choice for racing.



### TWO REDUCED SPEED WINCHES → XT40, XT44, XT48, XT52, XT62

Quick and powerful operation is obtainable with the first reduced speed, then with increasing load, simply wind in the opposite direction the second gear and maximum power is automatically selected.





MODEL	XT40	XT44	XT48	XT52	XT62
POWER P1-P2	12.8 / 40.0	20.0 / 43.0	19.0 / 47.4	15.9 / 52.8	17.8 / 62.1
RECOVERY S1-S2 mm	125 / 40	80 / 38	84/34	100/30	89 / 26
Ø LINE mm	6 / 12	8 / 14	8 / 14	8 / 14	8 / 16
WEIGHT AL kg	4.4	6.2	6.9	9.2	10.9
WEIGHT CH kg	5.9	8.7	9.9	13.0	15.7
SCREWS NxØ mm	5ר8	6ר8	6ר8	6ר8	6ר8

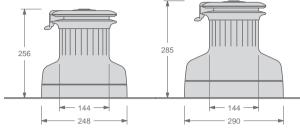
All these models (from size 40) can be powered with electric or hydraulic motors (page 16-21).



#### TWO REDUCED SPEED WINCHES

→ XT66, XT76

Large drum winches for 15-18m boats. All the gears are fitted with roller bearings and the drum works on a very wide diameter roller-ball bearings.



#### TWO SPEED WINCHES $\psi$

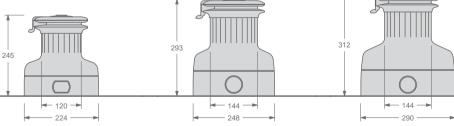
MODEL	XT66	XT76
POWER P1-P2	18.0 / 65.6	27.1 / 69.8
RECOVERY S1-S2 mm	89 / 24	59/23
Ø LINE mm	10 / 18	10 / 18
WEIGHT AL kg	16.3	18.5
WEIGHT CH kg	24.6	30.0
SCREWS NxØ mm	6ר10	6ר10



#### THREE REDUCED SPEED WINCHES

→ XT62.3, XT66.3, XT76.3

The push-button on the base starts the first gear (the fastest); second and third gear are automatically selected simply by reversing the rotation of the handle.



#### THREE SPEED WINCHES $\downarrow$

MODEL	XT62.3	XT66.3	XT76.3
POWER P1-P2-P3	6.7 / 17.6 / 61.1	10.7 / 20.8 / 65.3	10.7 / 27.1 / 69.8
RECOVERY S1-S2-S3 mm	239 / 91 / 26	151 / 77 / 24	151 / 59 / 23
Ø LINE mm	8 / 16	10 / 18	10 / 18
WEIGHT AL kg	12.8	18.6	22.8
WEIGHT CH kg	17.6	28.4	34.4
SCREWS NxØ mm	6 × Ø8	6ר10	6ר10

**P1-P2-P3:** power with the first (fast), second (medium) and third (slow) gear. **S1-S2-S3:** recovery speed, the length of line recovered with one turn of the handle in first, second and third gear.



# **ELECTRIC WINCHES**



#### ELECTRIC WINCHES

All Antal winch models, from MOD. XT40 to MOD. XT76.3, maxi MOD. XT80.3 and MOD. XT90.3 can be fitted with an electric motor. All electric winches are available with a chromed drum, now also black aluminium drums with a reinforced crown gear (high resistance alloy or A316 S.Steel) are available.

**HORIZONTAL AND VERTICAL MOTORS:** all the winches may be equipped with a horizontal motor and gearbox with a worm screw. The largest models may be supplied with a vertical motor which uses a high-efficiency hypocycloid speed reducer. Both solutions have been studied to ensure particularly compact dimensions and maximum silent operation.

**MANUAL USE:** simply insert the handle to disconnect the gearbox-motor unit.

**GREATER SAFETY:** accidental starting of the motor does not affect the winch, avoiding dangerous turning of the handle.

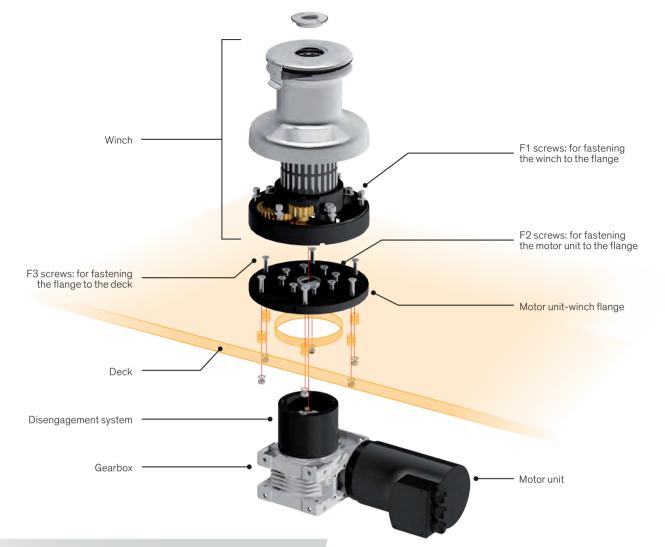
**GREATER EFFICIENCY:** the gearbox-motor unit does not turn in manual use, avoiding needless friction.

**SPEED:** Electric winches maintain two speeds both in manual use (inverting the direction of rotation of the handle) and in electric use (pressing one of the two control buttons).

It is of fundamental importance to be able to choose the most suitable speed for the manoeuvre that you want to perform; this allows fast recovery of the first part of the manoeuvre and more careful regulation in the final stage. In electric winches the speeds are higher than in manual use.

The recovery speed, indicated in the tables, is measured without a load; in the presence of the maximum load, a speed reduction of up to 30% must be considered.

All our electric winches are self tailing. For more information on these winches see pages 12-13.



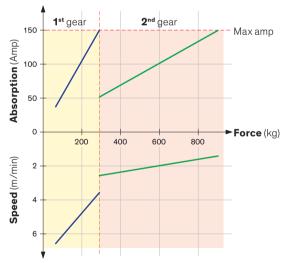
# ELECTRIC WINCHES: FORCE, ABSORPTION AND SPEED

The force of the winch (pulling load), the current absorption (Amp) of the motor and the line recovery speed are related as shown in the diagrams obtained experimentally with load and recovery tests.

These diagrams are available for each model and clearly show the values of the maximum force with the fast and slow gears, the corresponding speed, and maximum electric absorption.



The documentation, including the force-absorption-speed diagrams, is available on request.

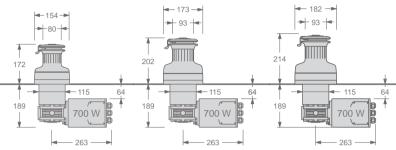






#### HORIZONTAL DRIVE - MOTOR 700W, 12/24/48V → XT40EH, XT44EH, XT48EH

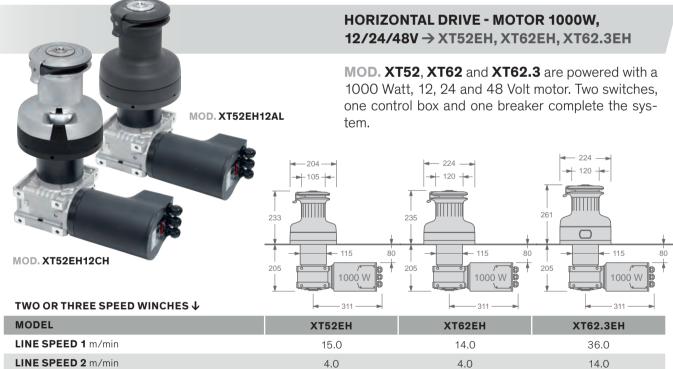
The three **MOD. XT40**, **XT44** and **XT48** are powered with a 700 Watt motor, available in 12, 24 and 48 Volt versions. Two switches, one control box and one breaker complete the system.



#### TWO SPEED WINCHES ↓

MODEL	XT40EH	XT44EH	XT48EH
LINE SPEED 1 m/min	12.0	11.0	11.0
LINE SPEED 2 m/min	4.5	4.0	4.0
WORKING LOAD kg	800	900	1000
GLOBAL WEIGHT AL kg	16.2	-	19.1
GLOBAL WEIGHT CH kg	17.7	20.7	22.1

XT44EH not available in AL version.



 MODEL
 XT52EH
 XT62EH
 XT62.3EH

 LINE SPEED 1 m/min
 15.0
 14.0
 36.0

 LINE SPEED 2 m/min
 4.0
 4.0
 14.0

 LINE SPEED 3 m/min
 4.0

 WORKING LOAD kg
 1200
 1500
 1500

 GLOBAL WEIGHT AL kg
 26.3
 28.3
 30.2

 GLOBAL WEIGHT CH kg
 30.1
 33.1
 35.0

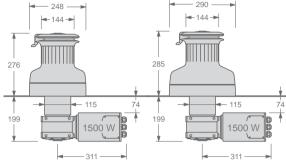
**LINE SPEED** – the recovery speed is calculated with the winch not under load; at maximum load the figure should be reduced by 30%. **MANUAL USE** – the gearbox-motor unit is disengaged simply by inserting the handle.

**CIRCUIT DIAGRAM** – for the circuit diagram and accessories, such as switches, control boxes and breakers, see page 19. All our electric winches are Self-Tailing and are available in both versions: with chromed drum or with a reinforced black aluminium drum. For more information on these winches see pages 12-13.



#### **HORIZONTAL DRIVE - MOTOR 1500W.** 12/24/48V → XT66EH, XT76EH

MOD. XT66 and XT76 are powered with a 1500 Watt, 12, 24 and 48 Volt motor. Two switches, one control box and one breaker complete the system.



For the correct identification of the winch, add after the winch model in the tables the following

- 12, 24 or 48 for the respective versions;
- · AL for black aluminium drum or CH for chromed drum.

E.g.: XT66EH12AL is an electric winch size 66 with horizontal drive 12V motor and with black aluminium drum.

TWO SPEED WINCHES $\downarrow$	311	311
MODEL	XT66EH	XT76EH
LINE SPEED 1 m/min	12.0	9.0
LINE SPEED 2 m/min	3.5	3.0
WORKING LOAD kg	2500	3000
<b>GLOBAL WEIGHT AL</b> kg	31.9	35.9
GLOBAL WEIGHT CH kg	41.7	47.4

# MOD. XT76.3EH12AL MOD. XT

#### **HORIZONTAL DRIVE - MOTOR 1500/2000 W,** 12/24/48V → XT66.3EH, XT76.3EH

These models maintain three speeds both in manual and in electric use; the push-button on the base starts the first gear (the fastest), second and third gear are automatically selected simply by reversing the rotation of the handle or pressing one of the two switches, one for the first and the third speed and one for the second.

290

T76.3EH12CH	293	312
	199 1500 W	199 1500 W
REE SPEED WINCHES $\psi$	311	311

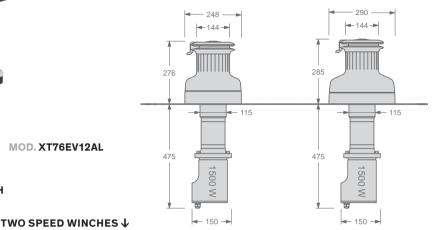
#### THREE SPEED WINCHES ↓

***************************************		
MODEL	XT66.3EH	XT76.3EH
LINE SPEED 1 m/min	22.0	21.0
LINE SPEED 2 m/min	12.0	9.0
LINE SPEED 3 m/min	3.5	3.0
WORKING LOAD kg	2500	3000
GLOBAL WEIGHT AL kg	35.7	40.3
GLOBAL WEIGHT CH kg	45.5	51.8



## VERTICAL DRIVE - MOTOR 1500W, 12/24/48V → XT66EV, XT76EV

This motor-gearbox system is suitable for the largest Antal winches: **MOD. XT66** and **XT76**. A special hypocycloidal gearbox gives max efficiency.



For the correct identification of the winch, add after the winch model in the tables the following numbers:

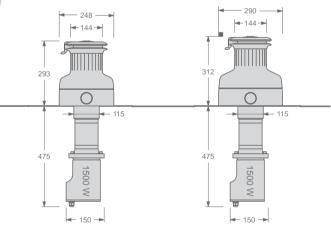
- 12, 24 or 48 for the respective versions;
- AL for black aluminium drum or CH for chromed drum.

**E.g.**: XT66EV12AL is an electric winch size 66 with vertical drive 12V motor and with black aluminium drum.

MODEL	XT66EV	XT76EV
LINE SPEED 1 m/min	12.0	9.0
LINE SPEED 2 m/min	3.5	3.0
WORKING LOAD kg	2500	3000
<b>GLOBAL WEIGHT AL</b> kg	35.6	39.1
GLOBAL WEIGHT CH ka	45.4	50.6

#### VERTICAL DRIVE - MOTOR 1500/2000W 12/24/48V → XT66.3EV, XT76.3EV

The MOD. XT66.3, XT76.3 maintain three speeds both in manual and in electric use; the push-button on the base starts the first gear (the fastest), second and third gear are automatically selected simply by reversing the rotation of the handle or pressing one of the two switches, one for the first and the third speed and one for the second.



#### THREE SPEED WINCHES ↓

MODEL	XT66.3EV	XT76.3EV
LINE SPEED 1 m/min	22.0	21.0
LINE SPEED 2 m/min	12.0	9.0
LINE SPEED 3 m/min	3.5	3.0
WORKING LOAD kg	2500	3000
GLOBAL WEIGHT AL kg	38.6	42.1
GLOBAL WEIGHT CH kg	48.4	53.6

**LINE SPEED** – the recovery speed is calculated with the winch not under load; at maximum load the figure should be reduced by 30%. **MANUAL USE** – the gearbox-motor unit is disengaged simply by insert-

**CIRCUIT DIAGRAM** – for the circuit diagram and accessories, such as switches, control boxes and breakers, see page 19. All our electric winches are Self-Tailing and are available in both versions: with chrome-plated drum or with a reinforced black aluminium drum.

For more information on these winches see pages 12-13.

ing the handle.

# **ELECTRIC SYSTEM**

#### AND ACCESSORIES



#### SWITCHES WITH S.STEEL COVER

- → MOD. 251.035SG Grey button
- → MOD. 251.035SR Red button

Outer diameter - 78 mm



#### SWITCHES WITH PLASTIC COVER

- → MOD, 251.035QG Grev button
- → MOD. 251.035QR Red button

Outer diameter - 78 mm



#### SWITCHES WITH ALUMINIUM COVER

- → MOD. 251.035AG Grey button
- → MOD. 251.035AR Red button

Size 59×66 mm only



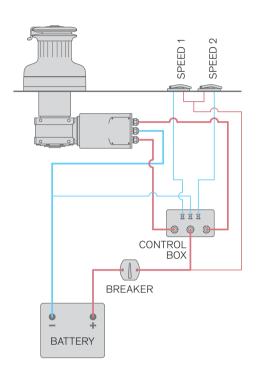
#### **CONTROL BOX**

Solenoids are contained in a water tight "control box"; they are available for 12, 24 and 48 Volt.



#### BREAKER

A breaker should be mounted to protect the motor against overload.



WINCH	MODEL		BREA	BREAKER		
MODEL			MODEL	AMP	MODEL	
		12	A071	70	MZ2150PAC-12	
XT40 - XT44	700	24	A041	40	MZ2150PAD-24	
		48	A031	30	MZ2150PAE-48	
		12	A081	80	MZ2150PAC-12	
XT48	700	24	A041	40	MZ2150PAD-24	
		48	A031	30	MZ2150PAE-48	
	- <b>XT62</b> 1000	12	A101	100	MZ2150PAC-12	
XT52 - XT62		1000	24	A051	50	MZ2150PAD-24
		48	A031	30	MZ2150PAE-48	
		12	A121	120	MZ2150PAC-12	
XT66 - XT76	1500	24	A071	70	MZ2150PAD-24	
		48	A031	30	MZ2150PAE-48	
XT76 - XT80.3	2000	24	A101	100	MZ2150PAC-12	
X170 - X180.3	2000	48	A031	30	MZ2150PAE-48	
XT90.3	3000	24	A151	150	MZ2150PAD-24	
V190'2	3000	48	A031	30	MZ2150PAE-48	

#### **POWERED WINCHES LOAD CONTROL**



MOD. WBC

To guarantee complete protection for powered winches, Antal offers the WBC, which keeps the winch from reaching its maximum working load. The winch is generally activated in the fastest gear.

When maximum absorption is reached, this gear is deactivated by the WBC and the slow gear must be used. This reduces the winch stress until maximum absorption (max load) is reached and the WBC also deactivates this

slow gear. Another safety device is the breaker that protects the motor from overheating due to too intensive use. However, it does not protect the winch from sudden excessive loads.

Therefore, both are necessary for complete protection. The WBC is suitable for two-speed Antal winches, with motors up to 2000W and maximum absorption of 250 amps.



# HYDRAULIC WINCHES

#### HYDRAULIC SYSTEM

Hydraulic motors are available for Antal winches from MOD. XT44 to MOD. XT76.3, as well as to maxi MOD. XT80.3 and MOD. XT90.3. The pressure of the system varies from 100 to 120 bars for the larger winches.

Connections are to be carried out with 3/8" pipes. All hydraulic winches are available with a chromed drum, now also black aluminum drum with a reinforced crown gear (high resistance alloy or A316 S.Steel) is available. For **more information**, see **pages 12-13**. For manual use, the motor unit is released simply by inserting the handle.

#### **LINE SPEED**

Line speeds are calculated in absence of load conditions and considering the flow of the lower table. The effective speed will be evaluated according to the actual size of the hydraulic unit.

#### **SWITCHES**

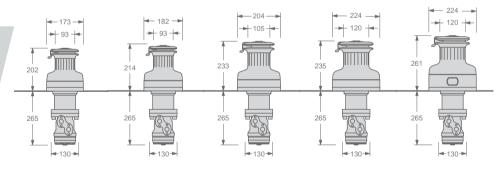
Two switches with watertight protection must be installed for each winch. To identify the first and the second speed 2 colours are used: gray and red, S.Steel, plastic or aluminium version available.



MOD. XT62HDAL

For the correct identification of the winch, add after the winch model in the tables **AL** for black aluminium drum or **CH** for chromed drum.

**E.g.:** XT66HDAL is a hydraulicwinch size 66 with black aluminium drum.



MODEL	XT44HD	XT48HD	XT52HD	XT62HD	XT62.3HD
LINE SPEED 1 m/min	12.0	12.5	16.0	13.0	36.9
LINE SPEED 2 m/min	5.5	5.0	4.6	4.0	13.0
LINE SPEED 3 m/min	-	-	-	-	4.0
WORKING LOAD kg	900	1000	1200	1400	1400
GLOBAL WEIGHT AL kg	17.2	18.2	20.4	22.2	24.1
GLOBAL WEIGHT CH kg	19.7	21.2	24.2	27.0	28.9
HYDRAULIC MOTOR ↓					
SIZE cc	50	50	50	50	50
PRESSURE bar	100	100	120	120	120
FLOW I/min	7.5	7.5	7.5	7.5	7.5

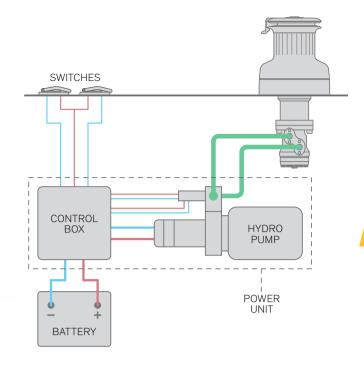
#### **HYDRAULIC UNIT**

These units are designed for the different requirements of each boat. The winch speed is proportional to the flow from the hydraulic unit, the load of the winch is proportional to the pressure. The hydraulic unit that must work a number of winches at the same time, must guarantee a flow equal to the sum of the flows required from each one. The flow and pressure levels given in the table for each winch must not be exceeded.

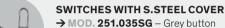


All these models are fitted with **Danfoss hydraulic motors series OMR** or equivalent.

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→ MOD. 251.035SR - Red button

Outer diameter - 78 mm



#### SWITCHES WITH PLASTIC COVER

→ MOD. 251.035QG – Grey button

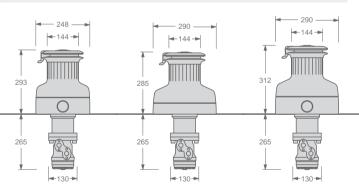
→ MOD. **251.035QR** – Red button

Outer diameter – 78 mm



→ MOD. 251.035AR – Red button

Size  $59 \times 66 \text{ mm}$  only



MODEL	XT66HD	XT66.3HD	XT76HD	XT76.3HD
LINE SPEED 1 m/min	13.0	23.0	9.0	23.0
LINE SPEED 2 m/min	3.6	12.0	3.5	9.0
LINE SPEED 3 m/min	-	3.6	-	3.5
WORKING LOAD kg	2600	2600	3000	3000
GLOBAL WEIGHT AL kg	24.5	28.3	28.4	32.7
GLOBAL WEIGHT CH kg	34.3	38.1	39.8	44.2
HYDRAULIC MOTOR ↓				
SIZE CC	80	80	100	100
PRESSURE bar	120	120	120	120
FLOW I/min	12	12	15	15



# MAXI WINCHES

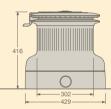


#### THREE REDUCED SPEED MAXI WINCHES → XT80.3, XT90.3

New Maxi winches for boats more than 20 m long are lighter and stronger then before. From 8000 kg to **11000** kg of SWL. From **102** kg to **82** kg of weight.

These models are almost always powered with electric motors, hydraulic motors or pedestal system. All the gears are fitted with roller bearings and the drum works on a very wide diameter roller-ball bearings. The push-button on the base starts the first gear (the fastest); second and third gear are automatically selected simply by reversing the rotation of the drive shaft.





THREE SPEED WINCHES ↓

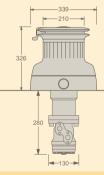
MOD, XT90.3AL

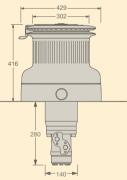
MODEL	XT80.3	XT90.3
POWER P1-P2-P3	11.0 / 30.0 / <b>81.4</b>	13.7 / 35.8 / <b>90.2</b>
RECOVERY S1-S2-S3 mm	147 / 53 /20	116 / 45 / 18
Ø LINE mm	12 / 20	16 / 28
WEIGHT AL/CH kg	41.6 / 56.3	82 / 105
SCREWS N x Ø mm	8 × Ø10	8 × Ø12

#### **HYDRAULIC MOTOR**

→ XT80.3HD, XT90.3HD

Winches MOD. XT80.3HD & MOD. XT90.3HD can be powered by a hydraulic motor.





#### THREE SPEED WINCHES ↓

MODEL	XT80.3HD	XT90.3HD
LINE SPEED 1 m/min	22.0	18.0
LINE SPEED 2 m/min	8.0	7.0
LINE SPEED 3 m/min	3.0	2.5
WORKING LOAD kg	4000	11000
GLOBAL WEIGHT AL/CH kg	52.1 / 66.8	98 / 121
HYDRAULIC MOTOR ↓		
SIZE cc	160	200
PRESSURE bar	120	180
FLOW I/min	24	30

MAXI

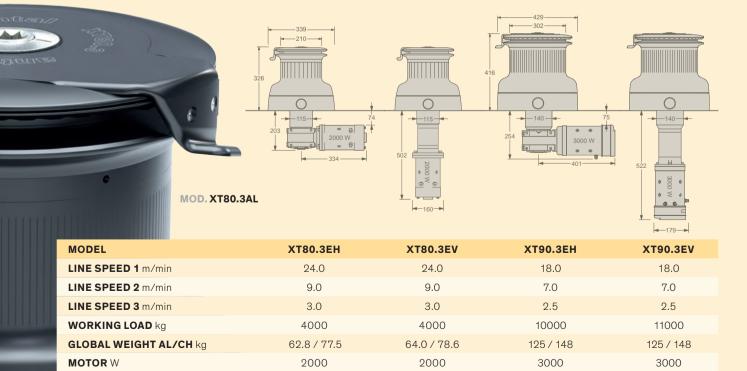


#### HORIZONTAL DRIVE - 2000/3000W, 24/48V → XT80.3EH, XT90.3EH

**MOD. XT80.3EH** is fitted with a 2000W motor (24/48V), **MOD. XT90.3EH** is fitted with a 3000W motor (24/48V).

#### VERTICAL DRIVE - 2000/3000W, 24/48V → XT80.3EV, XT90.3EV

Vertical drive version is also available for MOD. **XT80.3EV** (2000W, 24/48V) and MOD. **XT90.3EV** (3000W, 24/48V) with a epicyclic gearbox.



**CIRCUIT DIAGRAM** – for the circuit diagram and accessories such as switches, control boxes and breakers see page 19.



# **XT RACE WINCHES**

#### **SELF-TAILING WINCHES: XT RACE SERIES**

XT-R is the racing winch series obtained from the standard XT series, described above:

- Self-Tailing XT system;
- differentiated grip of the drum knurling;
- CNC base and skirt;
- fast opening screwed ring;
- axle with low friction PVD finishing.

And, in addition to reduce weight:

- aluminium stem;
- peek roller bearings for the drum and the main shaft:
- lightened gears and main shaft.



MOD. XT44R



The base, machined by the CNC process (produced with computer numeric control machines with no cast components), is lighter and stronger than normal castings.



Antal alloy gears (1) mounted on low-friction and hard wearing PVD treated axles (2); corrosion-proof insulating gaskets (3).



To reduce weight, XT series winches are mounted on bearings with peek resin roller on an aluminium stem.

#### ONE REDUCED SPEED WINCHES ↓

MODEL	XT16R	XT30R
WEIGHT kg	1.95	2.35

#### TWO REDUCED SPEED WINCHES ↓

MODEL	XT16.2R	XT30.2R	XT40R	XT44R	XT48R	XT52R	XT62R	XT66R	XT76R
WEIGHT kg	2.0	2.2	3.6	4.7	5.3	7.1	8.5	13.6	16.2

For all others characteristics see tables on previous pages 12-13.

# XT WINCHES

B-SPEED

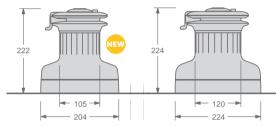


#### 1 DIRECT AND 2 REDUCED SPEED

→ XT53.3RD, XT62.3RD

MOD. XT53.3RD and MOD. XT62.3RD with one direct speed for a very fast recovery, plus two reduced speeds for medium and high loads are now available.

The push button on the top cover starts the first direct gear (the fastest), second and third reduced gears are automatically selected simply by reversing the rotation of the handle.





1st speed push button on the top

#### ONE AND TWO REDUCED SPEED WINCHES ↓

XT53.3RD	XT62.3RD
4.8 / 15.9 / <b>52.8</b>	4.2 / 17.8 / <b>62.1</b>
333 / 100 / 30	377 / 89 / 26
8 / 14	8 / 16
6.5	9.2
6ר8	6ר8
	4.8 / 15.9 / <b>52.8</b> 333 / 100 / 30 8 / 14 6.5



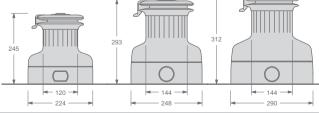


**SPEED WINCHES** ↓

#### **3 REDUCED SPEED WINCHES**

→ XT62.3R, XT66.3R, XT76.3R

The push-button on the base starts the first gear (the fastest); second and third gear are automatically selected simply by reversing the rotation of the handle.



MODEL	XT62.3R	XT66.3R	XT76.3R
POWER P1-P2-P3	6.6 / 17.8 / <b>62.1</b>	10.7 / 20.8 / <b>65.3</b>	10.7 / 27.1 / <b>69.8</b>
RECOVERY S1-S2-S3 mm	241 / 89 / 26	151 / 77 / 24	151 / 59 / 23
Ø LINE mm	8 / 16	10 / 18	10 / 18
WEIGHT AL kg	10.4	16.2	20.3
SCREWS N x Ø mm	6ר8	6ר10	6ר10



1st speed push button on the base

P1-P2-P3: power with the first (fast), second (medium) and third (slow) gear. S1-S2-S3: recovery speed, the length of line recovered with one turn of the handle in first, second and third gear.



# XT53.3RD

# NEW



#### THE NEW ANTAL RACING WINCH

New racing winch MOD. XT53.3RD, extra light and designed for Class40 ocean sailors. Now it is finally available for every type of boat. The winch is characterized by a direct speed for a quick recovery and a third more powerful speed for high loads.

Lightened structure and gears to reach the weight limit of just 6.50 kg, for the first time we tried the central shaft in extruded aluminium: 3 times lighter than the usual S.Steel version.

MODEL	XT53.3RD
POWER P1-P2-P3	4.8 / 15.9 / <b>52.8</b>
RECOVERY S1-S2-S3* mm	333 / 100 / 30
<b>WEIGHT</b> kg	6.50
SCREWS Nר mm	6ר8

<sup>\*</sup> This is the length of the maneuver recovered with one turn of the handle.



# JR66.3 & JR84.3



NEW

#### FOR THE MOST DEMANDING PERFORMANCES

The winches from the new **JR line** (**MOD. JR66.3** and **MOD. JR84.3**) are designed for the most demanding performances, available in **aluminium** and **carbon fiber versions**. The new JR winch range is inspired by the world of modern racing yachts where lightness, power, and speed are the guiding principles in the design of every component.

Our Technical Office has studied all the solutions to achieve the lightest winch on the market for each size and power. To achieve this result, **technological innovations** have been introduced both in the components and in the construction methods.

MODEL	JR66.3	JR84.3
POWER P1-P2-P3	3.5 / 22.0 / <b>66.0</b>	2.0 / 12.5 / <b>84.0</b>
RECOVERY S1-S2-S3* mm	452 / 74 / 24	785 / 128 / 19
WEIGHT AL kg	11.3	24.0
DRUM / BASE / HEIGHT mm	144 / 248 / 208	250 / 336 / 238
SCREWS Nר mm	6ר10	6ר10





# PEDESTALS FOR WINCHES

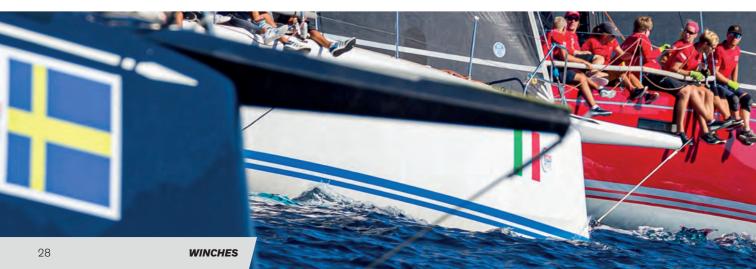


#### **RACE SYSTEM**

The Antal pedestal in carbon fibre relies on a belt drive that guarantees a light system. Thanks to the push buttons (3), the person operating the handles can control one, two or more winches independently. Note that the push button does not engage the third speed: this can be still engaged by pushing the

winch knob at the base of the winch. The system also comprises drive shafts (4), in customised lengths on request, and gearboxes (6).

Moreover, the cardan joints (5) allow the drive shafts to be angled even to a large degree, thus enabling them to adapt to any hull design.





MOD. C001

9.8 kg

**CARBON FIBRE PEDESTAL**, with belt drive on toothed sheaves that are mounted on steel roller bearings and Torlon balls.



MOD. C002

1.2 kg

**DRIVE-BOX,** which transmits the drive from the pedestal to the axle of the single winch.



MOD. C003

 $0.7 \,\mathrm{kg}$ 

**PUSH-BUTTON**, which turns the drivebox on and off, and permits to choose which winch to work on.



MOD. C004/xx

1.2 kg/m

**ALUMINIUM DRIVE SHAFT** with black anodized ribbed end. Customised length on request.



MOD. C005

0.5 kg

**ALUMINIUM UNIVERSAL JOINT** with HR steel axles, mounted on both ends of the drive shaft, which enables to incline the shaft by large degrees.



MOD. C006

2.76 kg

**GEAR BOX** in right and left hand version, bronze gears on ball/roller bearings, HR steel axles and black anodized aluminium box.



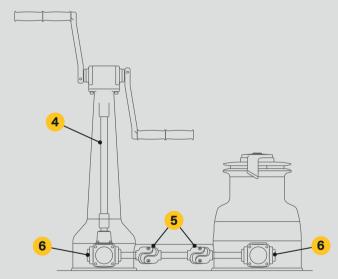
#### **CLASSIC PEDESTAL, MECHANICAL DRIVE**

This system is entirely run by a **mechanical drive**: drive shafts and bevel gears.

The classic system includes the same components as the race system but with the following differences: the pedestal is hard black anodized aluminium made, with shaft and bevel transmission.

The classic solution is installed entirely above deck with no components under deck.

The shaft from the pedestal to the winch is protected by **S.Steel casing**.





# **CLASSIC WINCHES**



#### **CLASSIC SERIES WINCHES**

Classic series winches (**CHC**) are supplied not only with a chromed drum, ST disks and ST arm, as the chrome series models (**CH**) described on pages 12-13, but also with a chromed lower skirt, thus being completely chromed.

The chrome-plating is carried out with great care to guarantee maximum durability. First the unit are highly polished, then thickly nickel-plated and finally finisched in chrome.

All classic winches are available on request version W (without ST).

#### **POLISHED BRONZE**

On request, Antal classic winches can be supplied (with drum, ST disks, ST arm and skirt) made of polished natural bronze finish (add **BNC** after the winch model).



#### **MOD. 2031WBN**

Natural bronze winch handle with wooden grip.



# LINE DRIVER



#### TRAVELLER CONTROL SYSTEM

The control system is connected to a traveller on a closed circuit and ensures efficient control and a clean layout.

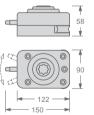
The system uses a self tailing pulley which operates in both direction with a textile "gripping" system that is efficient even if the circuit is not under strain and causes no wear in the rope.

A clutch pin sets the direction in which the traveller moves, or allows for it to be locked in the required position.

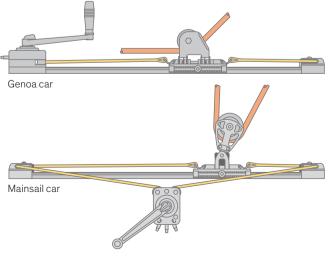
The power ratio obtainable with a normal (250 mm) handle is 8 to 1, which is much better than a tackle can offer; moreover, this system has a very limited size and weight.

**MATERIALS** – it is made of hard black anodized aluminium, central rod and ball bearing of AISI316 stainless steel. A 10 mm line is strongly recommended





MODEL	240.010
LINE Ø mm	10
POWER	8:1
WEIGHT kg	1.40
SCREWS N x Ø mm	3ר8





**POWERED** LINE DRIVER

#### **POWERED LINE DRIVER**

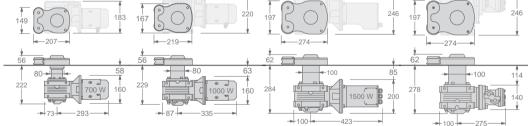
This is a solution done for the control of the main car with a simple "Self-Tailing" sheave on the deck, a motor and gearbox under the deck.

Three sizes available with 700, 1000 and 1500 W motors in 12, 24 and 48 Volt version. The largest model is also available in the hydraulic version. This model offers a maximum load on the circuit of 900 kg (100 bar pressure) with a line speed according to the flow rate of the hydraulic system.



Beaufort & G. Verdier - Ph. Maxime Horlaville

For the correct identification of the line-driver, add after the LD model in the tables /12, /24 or /48 for the respective



MODEL	LD700	LD1000	LD1500	LD1500HD
MOTOR	Electric 700 W	Electric 1000 W	Electric 1500 W	Hydraulic 25 cc
LINE Ø mm	10 / 12	12 / 14	12 / 14	12 / 14
<b>WEIGHT</b> kg	15	20	22	22
SCREWS N x Ø mm	$4 \times \emptyset 8$	$4 \times \emptyset 8$	4 × Ø8	$4 \times \emptyset 8$
2:1 CAR CONTROL ↓				
MAIN CAR SIZE mm	47 × 230	47 × 330	47 × 430	47 × 430
MAIN CAR MODEL	614.219	614.229	614.239	614.239
$\textbf{WORKING LOAD} \ kg$	800	1260	1600	1800 *
CAR SPEED m/sec	0.08	0.10	0.12	0.10 **

Car speed and working load are based on a 2:1 car control as described in the figure on the following page. For a direct 1:1 control, the speed is doubled and the load is halved. Under the maximum load, the speed is reduced by up to even 30%. For cars, see page 146.

<sup>\*</sup> Pressure 100 Bar

<sup>\*\*</sup> **Flow** 25 I/min

SWITCHES CONTROL-BOX BREAKER

The **speed** is calculated with the car not under load; at maximum load the figure should be reduced by 30%.

Two **switches**, for the left and the right car movement, a control-box and a safe circuit breaker to complete the electrical system (on page 19).

#### **CAR END STOP CONTROL**

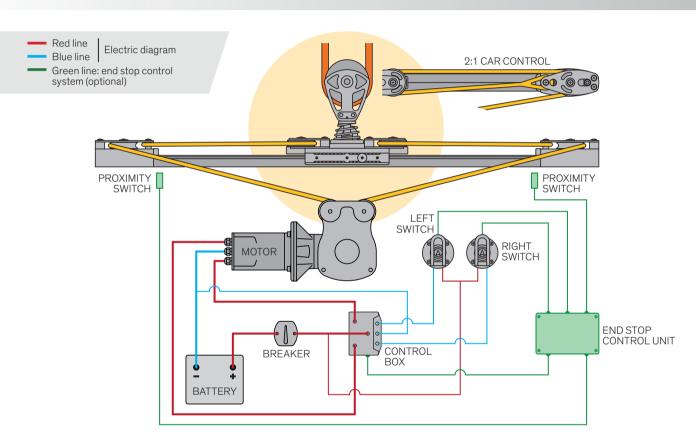
MOD. 6320 - 12/24V, MOD. 6320/48 - 48V

To avoid overloads due to wrong operations, a **car end stop** control is available on request: two proximity switches - connected to a control unit - stop the car automatically at the track end.

A S.Steel plate must be attached to the bottom of the car to allow activation of the proximity switches.







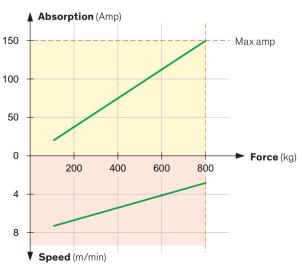
#### FORCE, ABSORPTION AND SPEED

**Force**, **absorption** and **speed**. The **force** (pulling load) of the Line Driver, the current **absorption** (Amp) of the motor and the **line speed** are related as shown in the diagrams obtained experimentally with load and recovery tests.

For each model, these diagrams clearly show the values of the maximum force, the corresponding speed and the current absorption.



The documentation, including the force-absorption-speed diagrams, is available on request.





# WINCH HANDLES

#### WINCH HANDLES

In addition to the extremely light black aluminium handles in two sizes: 200 mm (8 inches) and 250 mm (10 inches), there is also the classic chromed or natural polished bronze solution, always 250 mm long. Three different grips are available: the single, the double and the new "ball-grip".

The handle arm made of forged aluminium with lightening holes is extremely light and resists the heaviest torsion.

**↓ ALUMINIUM** (L – 200 mm)

MODEL	2011	2012	2014
HAND GRIP	single	ball-grip	mini ball-grip
<b>WEIGHT</b> kg	0.38	0.48	0.36

The grip is covered with rubber to give a firm hold and runs on two ball bearings to increase its efficiency (single-grip and ball-grip only). All the models are available with or without the lock system which automatically locks the handle on the winch.

To refer to the "no-lock" version add **NL** to the code.



**↓ ALUMINIUM** (L – 250 mm)

MODEL	2021	2022	2023
HAND GRIP	single	ball-grip	double
<b>WEIGHT</b> kg	0.43	0.53	0.62





**↓ CHROMED** (L - 250 mm)

MODEL	2031	2032	2033
HAND GRIP	single	ball-grip	double
<b>WEIGHT</b> kg	0.87	0.97	1.07

#### **↓ CUSTOM SOLUTIONS**

Custom solutions are available on request: wooden grips (MOD. W), natural bronze (MOD. BN), special engravings on request.





# **SPEEDYLOCK**

THE SPEEDY WAY TO LOCK-UNLOCK
THE WINCH HANDLE

#### **SPEEDYLOCK**

Speedylock is the new Antal winch handle, available with the 250 mm lever with single, ball and double grip. Hard black anodized forged aluminium lever, rubber grip on two ball bearings (on single-grip and ball-grip version).

**↓ ALUMINIUM** (L – 250 mm)

MODEL	2121	2122	2123
HAND GRIP	single	ball-grip	double
<b>WEIGHT</b> kg	0.43	0.53	0.62

#### SPEEDYLOCK (SHORT)

Speedylock is also available in the 200 mm version with a single, ball-grip, or mini-ball grip.

Hot-forged aluminum profile, rubber handle with two ball bearings.

**↓ ALUMINIUM** (L – 200 mm)

MODEL	2111	2112	2114
HAND GRIP	single	ball-grip	mini ball-grip
<b>WEIGHT</b> kg	0.43	0.54	0.41











# **CLUTCHES**

0		
CAN STE O	Cam 611	40
	V-Cam 814	42
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0000	DV Jammer	50
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	Swivelling cam-cleat	54
	Stopper deck-blocks	55

# CLUTCH SELECTION GUIDE



LINE DIAMETER	CAM	CAM 6	11 / V*		V-GRIP*		V-CA	M R814* /	814*	V-	GRIP PLU	JS*
Ψ	611	6	8	10	12	14	10	12	14	12	14	16
<b>Ø</b> = 6 mm	250	400										
<b>Ø</b> = 8 mm	380		600	600			600					
<b>Ø</b> = 10 mm	500			700	700		850	850		1050		
<b>Ø</b> = 12 mm				1000	1000	1000		1200	1200	1400	1400	
<b>Ø</b> = 14 mm					1300	1300			1500		1700	1700
<b>Ø</b> = 16 mm						1600						2100

CLUTCH MAX LOAD kg

<sup>\*</sup> These models are fitted with the **V-Grip system** that is internationally patented.

#### V-GRIP SYSTEM CLUTCHES

The V-Grip is an Antal patented system for rope locking. It works with a pressure exerted on 3 sides of the line with a higher friction and, consequently, with a lower pressure, in order not to damage manoeuvres. All Antal clutches, except the Cam 611, are fitted with the V-Grip system.

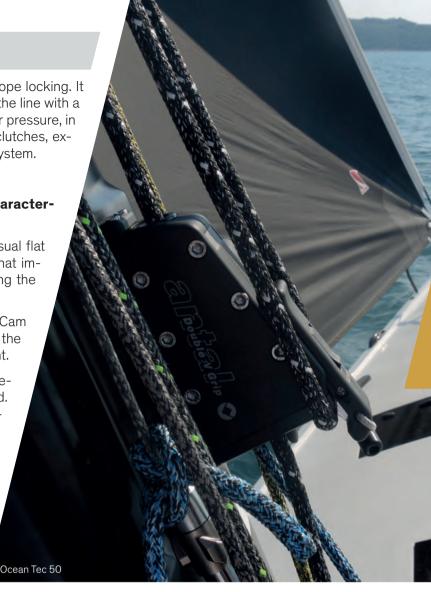
The V-Grip system has the following characteristics:

1 Pressure on three sides. Unlike the usual flat cam, V-Grip is fitted with a V-shaped cam that improves the holding strength without damaging the line cover.

**2 Load distribution**. The curved base-V-Cam pair increases the bearing surface, preventing the load from being concentrated at a critical point.

**3** Line retrieval with closed lever. Line retrieval can be achieved with the lever closed. The line stops automatically in the new position with no slippage.

**4 Emergency opening**. The line can be released under load without the use of a winch because the Antal mechanism guarantees easy opening even under heavy conditions.



# **CLUTCH RANGE**

A complete range with 7 different models for lines from 6 to 22 mm. All Antal models, except the Maxi, the QR and the DV-Jammer, are available in single, double, triple and quadruple versions. The Cam 611 and Cam 814 are also available in a silver version with the new ergonomic aluminium lever.

# **CLUTCH SELECTION**

#### **MODELS**







LINE DIAMETER	V-GRIP MAXI*			QR		DV JAMMERS								
<b>V</b>	14	16	18	20	22	10	12	14	8	10	12	14	16	18
<b>Ø</b> = 8 mm									1500					
<b>Ø</b> = 10 mm						1600				2000				
<b>Ø</b> = 12 mm	1400						2200				3000			
<b>Ø</b> = 14 mm	1700	1700						3000				4000		
<b>Ø</b> = 16 mm		2100	2100										5000	
<b>Ø</b> = 18 mm			2600	2600										6000
<b>Ø</b> = 20 mm				3000	3000									
<b>Ø</b> = 22 mm					3400									





### V-GRIP SYSTEM CLUTCHES

Cam 611 for line 6 to 10 mm is available in single, double and triple, as well as horizontal. Cam 611 has a box structure in UV-resistant resin with steel reinforcements, an extruded aluminium base, wear-resistant bronze cam mechanism, and stainless steel aligning bushing.

The clutch can be completely dismantled for simple maintenance. Line retrieval can be achieved with the lever closed, and the cam mechanism guarantees easy opening even under heavy load.

### V-CAM 611 WITH V-CAM



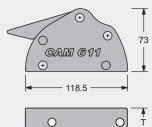
V-Cam 611 is a new model with a V-Cam, for lines from 6 to 8 mm.

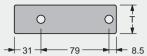
This new version supports much higher loads: 400 kg on the 6 mm line and 600 kg on the 8 mm. All the features are the same of Cam 611, as shown in the following table.

#### V-CAM 611 SILVER

Both Cam 611 and V-Cam 611 clutches are now available in the silver series: with a new ergonomic, polished and silver anodized aluminium lever. All the characteristics remain the same as shown in the following table.















Triple

Horizontal

Double

CAM 611	CAM 611 SILVER	WITH FLAT CAM				
MODEL	MODEL	Ø LINE mm	TYPE	<b>T</b> mm	<b>WEIGHT</b> kg	SCREWS N × Ø
513.110	543.110		single	33	0.37	2ר6
513.120	543.120	6 / 10	double	62	0.74	4ר6
513.130	543.130	6710	triple	91	1.10	6ר6
513.210	543.210		horizontal	33	0.51	$2\times\emptyset6+1\times\emptyset5$



V-CAM 611	V-CAM 611 SILVER	WITH V-CAM				
MODEL	MODEL	Ø LINE mm	TYPE	<b>T</b> mm	<b>WEIGHT</b> kg	SCREWS N × Ø
500.110	540.110		single	33	0.37	2ר6
500.120	540.120	6	double	62	0.74	4ר6
500.130	540.130	O	triple	91	1.10	6 × Ø6
500.210	540.210		horizontal	33	0.51	$2\times\emptyset6+1\times\emptyset5$
501.110	541.110		single	33	0.37	2ר6
501.120	541.120	8	double	62	0.74	4 × Ø6
501.130	541.130	Ö	triple	91	1.10	6 × Ø6
501.210	541.210		horizontal	33	0.51	$2\times\emptyset6+1\times\emptyset5$

# **DOUBLE SHEAVE ORGANIZER**



This solution has been designed for the new double and triple Cam 611: mounted at the back of the clutch battery guiding the line towards the winch.

For more information see page 53.

# STICKERS FOR CAM 611 AND CAM 814



A set of 69 stickers is provided for an easy indication of manoeuvres; colours: red, green and black.

MODEL	VERSION
514E	English
514F	French
5141	Italian





# V-CAM 814

Three models for 8-10 mm, 10-12 mm and 12-14 mm lines; available in single, double, triple and quadruple. V-Cam 814 has a box-structure in UV-resistant resin with S.Steel reinforcements, aluminium base, V-Cam and aligning bushing in AISI316.

It can be completely dismantled for simple maintenance and repairing. Line retrieval can be achieved with the lever closed.

This model is fitted with a large V shaped cam that offers higher holding strength than model V-Grip (page 52) and a new mechanism that guarantees easy opening even under heavy load.

# V-CAM 814 SILVER

V-Cam 814 clutches are now available in silver series: with a new ergonomic, polished and silver anodized aluminium lever.

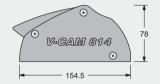
All the characteristics remain the same as shown in the following table.













MODEL	MODEL	Ø LINE mm	TYPE	<b>T</b> mm	<b>WEIGHT</b> kg	SCREWS N × Ø
509.111	549.111		single	36	0.60	2ר6
509.121	549.121		double	65	1.10	4ר6
509.131	549.131	8/10	triple	94	1.60	6ר6
509.141	549.141		quadruple	123	2.10	8 × Ø6
509.111H	549.111H		horizontal	36	0.72	$2\times \emptyset 8 + 1\times \emptyset 5$
509.112	549.112		single	36	0.60	2ר8
509.122	549.122		double	65	1.10	4 × Ø8
509.132	549.132	10/12	triple	94	1.60	6ר8
509.142	549.142		quadruple	123	2.10	6 × Ø8
509.112H	549.112H		horizontal	36	0.72	$2\times\emptyset8+1\times\emptyset5$
509.113	549.113		single	36	0.60	2ר8
509.123	549.123		double	65	1.10	4ר8
509.133	549.133	12/14	triple	94	1.60	6ר8
509.143	549.143		quadruple	123	2.10	6ר8
509.113H	549.113H		horizontal	36	0.72	$2\times\emptyset8+1\times\emptyset5$











Single

Double

Triple

Quadruple

Horizontal

# **V-CAM 814 CLUTCH ORGANIZER**

This solution allows manoeuvres to be guided from the clutches to the winch. For more information see page 53.



MODEL	N° SHEAVES
513.032	3
514.032	4
515.032	5
516.032	6
517.032	7

# **MULTI RING ORGANIZER**

The low friction Multi Ring Organizer without sheaves is a very light and small-sized solution that fits lines up to 12 mm. For more information see page 191.



MODEL	N° HOLES
R3.14	3
R4.14	4
R5.14	5
R6.14	6
R7.14	7



# V-CAM R814 NEW

#### **V-CAM R814**

The new series of Antal clutches for loads up to 1500 kg. It is fitted with a large V-Shaped cam: the V-Grip Antal system.

Three sizes for 8-10, 10-12 and 12-14 mm lines in five versions: single, double, triple, quadruple and side mounting. Quintuple batteries or more on request.



#### V-GRIP

The V-Grip is an Antal patented system for rope locking. It works with a pressure exerted on 3 sides of the line with a higher friction and, consequently, with a lower pressure, in order not to damage the manoeuvres.



#### **LINE RETRIEVAL**

Line retrieval can be achieved with the lever closed. The line stops automatically in the new position with no slippage.



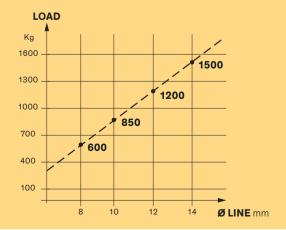
#### **OPENING**

The line can be released under load, the Antal mechanism guarantees easy opening even under heavy conditions.



The new R814 is the improved version of the previous 814 described on page 42 and offers the following features:

- **1 S.Steel plates**. Line entry is protected by S.Steel guides for the best smoothness.
- **2** Cleaning slots. Spray fresh water through the side openings for cleaning.
- **3 Exit ring**. The exit ring is integrated in the base for the maximum resistance to the side loads.
- **4 Maneuvers label**. Set of different labels available in English, French and Italian, respectively **MOD. 513E**, **513F**, **513I**. Each set includes 23 labels in 3 colors: black, green (right side) and red (left side) for a total of 69 labels.
- **5 Upward line direction**. A 3° inclined base to better direct the maneuver to the winch.



#### **LOAD DIAGRAM**

Max load of the diagram have been obtained from **extensive tests** for different line diameters.

Higher load values may damage the line cover, not the clutches. Tests reveal **best result on Dyneema™** lines with composite kevlar/polyester cover while traditional pure polyester covers over Dyneema™ cores prove to have poor resistance. Better results for polyester cover with polyester core.

In case of line slippage it may be useful to consider a smaller version. For example, if a 10 mm line slips on a 10-12 model the solution is to use a 8-10 clutch.



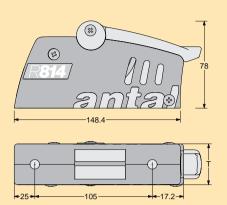










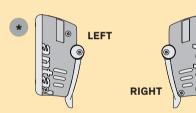


MODEL	Ø LINE mm	TYPE	<b>T</b> mm	<b>WEIGHT</b> kg	SCREWS N × Ø
512.111		single	36.5	0.56	2 × Ø8
512.121		double	65.5	1.05	4 × Ø8
512.131	8/10	triple	94.5	1.50	6 × Ø8
512.141		quadruple	123.5	2.00	8 × Ø8
512.111H*		horizontal	-	0.70	$2 \times \emptyset 8 + 1 \times \emptyset 5$
512.112		single	36.5	0.56	2 × Ø8
512.122		double	65.5	1.05	4 × Ø8
512.132	10/12	triple	94.5	1.50	6ר8
512.142		quadruple	123.5	2.00	8 × Ø8
512.112H*		horizontal	-	0.70	$2 \times \emptyset 8 + 1 \times \emptyset 5$
512.113		single	36.5	0.56	2 × Ø8
512.123		double	65.5	1.05	4 × Ø8
512.133	12/14	triple	94.5	1.50	6 × Ø8
512.143		quadruple	123.5	2.00	8 × Ø8
512.113H*		horizontal	-	0.70	$2 \times \emptyset 8 + 1 \times \emptyset 5$



The clutch is equipped with entry and exit guides to allow small deviation of the maneuver.

For larger deviations the use of a **Multi Sheaves** or **Multi Ring Organizer** is recommended.



Left and right versions of horizontal clutches are available, just add  ${\bf L}$  (left) or  ${\bf R}$  (right) to the model code when ordering.

# **V-CAM R814 CLUTCH ORGANIZER**

This solution allows manoeuvres to be guided from the clutches to the winch. For more information see page 53.



MODEL	N° SHEAVES
513.032	3
514.032	4
515.032	5
516.032	6
517.032	7

# **MULTI RING ORGANIZER**

The low friction Multi Ring Organizer without sheaves is a very light and small-sized solution that fits lines up to 12 mm. For more information see page 191.



MODEL	Nº HOLES
R3.14	3
R4.14	4
R5.14	5
R6.14	6
R7.14	7



# PLUS & MAXI



#### **V-GRIP PLUS**

**3 models** for lines from 10 to 16 mm available in single, double and triple.

Hard black anodized aluminium structure and AISI316 S.Steel mechanism, V shaped cam and lever. Easy opening under load for line releasing without the use of winch.

Line retrieval can be achieved with the lever closed, the line stops automatically in the new position with no slippage.

# **V-GRIP MAXI**

**5 models** for lines up to 22 mm, only single version is available!

Hard black anodized aluminium structure and AISI316 S.Steel mechanism, V shaped cam and lever. Easy opening under load for line releasing without the use of winch.

Line retrieval can be achieved with the lever closed, the line stops automatically in the new position with no slippage.



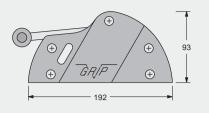
# Single

V-GRIP PLUS





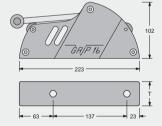




128

MODEL	Ø LINE mm	TYPE	<b>T</b> mm	<b>WEIGHT</b> kg	SCREWS N × Ø
508.121		single	41	1.10	2ר10
508.122P	10/12	double	80	2.20	4ר10
508.123		triple	119	3.30	6ר10
508.141		single	41	1.10	2ר10
508.142	12/14	double	80	2.20	4ר10
508.143		triple	119	3.30	6ר10
508.161		single	41	1.10	2ר10
508.162	14/16	double	80	2.20	4ר10
508.163		triple	119	3.30	6ר10





MODEL	Ø LINE mm	<b>T</b> mm	<b>WEIGHT</b> kg	SCREWS N × Ø mm
508.114	12/14			
508.116	14/16			
508.118	16/18	44	1.40	2ר10
508.120	18/20			
508.122	20/22			

# **V-GRIP PLUS AND MAXI ORGANIZER**

This solution allows manoeuvres to be guided from the clutches to the winch.

For more information see page 53.



MOD. 524.052

$\rightarrow$	MODEL	N° SHEAVES
<u>S</u>	523.042	3
PLL	524.042	4
V-GRIP PLUS	525.042	5
>	526.042	6
×	523.052	3
MA.	524.052	4
V-GRIP MAXI	525.052	5
>	526.052	6



# QR (QUICK RELEASE)



# QUICK RELEASE, DOUBLE V-GRIP

QR is the new Antal clutch that offers the highest holding power and allows you to release a line even under the maximum load. QR lets you open the handle and free the line without the aid of a winch.

Three models for 10, 12 and 14 mm line (**SWL** – **1600**, **2200** and **3000 kg**) are available in standard version, with mounting base or for side mounting.

# DV, DOUBLE V-GRIP





The DV-Grip is a locking system based on two opposing V shaped wedges, the result is a 4 sides grip which provides additional benefits over traditional 2-sided grip line stoppers:

- less line wear;
- · higher holding power;
- smaller sizes and lower weight.

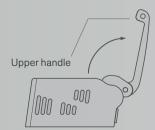
**DV** is a patent product by Antal.

#### **MAXIMUM LOAD**

The maximum load values are based on load tests performed on Dynee-ma<sup>™</sup> and polyester lines with different covers. Dyneema<sup>™</sup> lines with a Kevlar-polyester cover provided much better results than Dyneema<sup>™</sup> lines with a polyester cover, which performed poorly.

The test results were even below those of a simple polyester line (polyester core and cover). The maximum load is a limit for the line, not for the clutch. Appropriate safety margins must be observed at maximum loads.

#### **OPENING AND LOCKING**



1 The clutch can be opened by lifting the upper handle, which can then be pushed back down.

Free line mark



2 The free-line mark is exposed and the line runs freely, even with the handle closed.

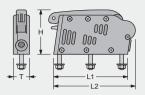
Lock lever



3 To move from free to lock, push up the lock lever. The free-line mark will disappear and the line will be locked. It is possible to recover the line in both the free and locked positions.

# STANDARD MODELS



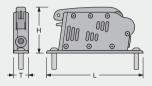


MODEL	Ø LINE mm	<b>L1</b> mm	<b>L2</b> mm	<b>H</b> mm	<b>T</b> mm	<b>WEIGHT</b> kg	STUDS Nרmm
506.101	10	154	170	96	34	1.00	3ר8
506.121	12	176	193	101	37	1.35	3ר10
506.141	14	203	222	109	40	1.70	3ר10

Mounting studs, nuts and washers are **included**.

# WITH MOUNTING BASE



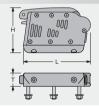


MODEL	Ø LINE mm	<b>L</b> mm	<b>H</b> mm	<b>T</b> mm	<b>WEIGHT</b> kg	FASTENERS N × Ø mm
506.106	10	216	102	34	1.12	2ר10
506.126	12	249	109	37	1.52	2ר12
506.146	14	280	117	40	2.10	2ר12

When it is not possible to access the mounting studs from the bottom side of the clutch (for example, when mounting on a mast), Antal offers a special base that can be mounted from above with 2 screws (included).

# **SIDE-MOUNTING VERSION**





MODEL	Ø LINE mm	<b>L</b> mm	H mm	<b>T</b> mm	<b>WEIGHT</b> kg	STUDS N × Ø mm
506.103	10	170	115	34	1.14	3ר8
506.123	12	183	125	37	1.54	3ר10
506.143	14	203	133	40	1.90	2ר12

QR clutches are also available for side mounting. The same model can be mounted on either the left or the right side. Screws, washers and nuts in AISI316 are **included**.



# **DV JAMMER**

SERIES



#### **DV JAMMER**

The DV Jammer is a line holding device suitable for the extremely high loads of the high-tech Dyneema™ lines as well as exceptional holding power on polyester ropes. Six models, for lines ranging from 8 to 18 mm diameter, are available.

This covers a wide range of boats up to around 100 ft in length. DV Jammer sizes 8 and 10 have the same mounting pattern, similarly sizes 12-14 and sizes 16-18.

# **DV, DOUBLE V-GRIP**

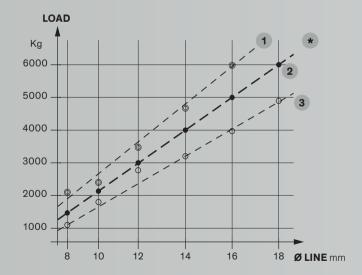


The DV-Grip is a locking system based on two opposing V shaped wedges, the result is a 4 sides grip which provides additional benefits over traditional 2-sided grip line stoppers:

- less line wear;
- higher holding power;
- smaller sizes and lower weight.

**DV** is a patent product by Antal.

#### **TEST RESULTS AND MAX LOAD**



- Test values were obtained on Dyneema™ lines with different covers:
- Dyneema<sup>TM</sup> with polyester cover;
- Dyneema™ with mixed Kevlar-polyester

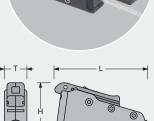
Results shown in the lower graph correspond to the failure of the cover and the resulting core slippage. Dyneema™ line with a Kevlar-Polyester cover provides much better test results than the Dyneema™ line with a Polyester cover which performed poorly, with results even below the simple polyester line (polyester cover and core).

- 1 Dyneema<sup>™</sup> with mixed Kevlar-Polyester cover
- 2 Max loads
- 3 Dyneema<sup>™</sup> with Polyester cover

\* Appropriate safety margins must be considered for the max loads. The suggested maximum load limit is the limit of the line. Above values for max loads are not valid for Dyneema™ lines with a polyester cover or for polyester lines with a lowerbreaking load value than the recommended maximum load value.

Tests with polyester lines (polyester core and cover) show that the limits is the breaking load of the line itself, with values close to our max loads.









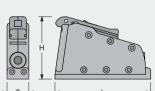
# STANDARD MODELS AND REMOTE CONTROL



DV STANDARD ↓ MODEL	REMOTE CONT. ↓ MODEL	Ø LINE mm	<b>L</b> mm	<b>H</b> mm	<b>T</b> mm	<b>WEIGHT</b> kg	STUDS N × Ø mm
505.081	505.082	8	126	86	34	0.60	4ר6
505.101	505.102	10	141	90	34	0.69	4ר8
505.121	505.122	12	169	108	42	1.20	4ר10
505.141	505.142	14	185	113	42	1.36	
505.161	505.162	16	209	125	50	2.20	4ר12
505.181	505.182	18	209	125	50	2.20	4 / Ø 12

Six models, for 8, 10, 12, 14, 16 and 18 mm lines are offered. A remote control version is also available: this model does not have the upper manual control slider, the opening is done with a control line. Mounting studs, nuts and washers are **included**.









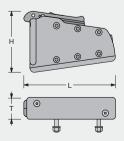
# WITH MOUNTING BASE



DV STANDARD ↓ MODEL	REMOTE CONT. ↓ MODEL	Ø LINE mm	<b>L</b> mm	<b>H</b> mm	<b>T</b> mm	<b>WEIGHT</b> kg	STUDS N × Ø mm
505.086	505.087	8	134	93	34	0.69	4ר6
505.106	505.107	10	149	97	34	0.79	4ר8
505.126	505.127	12	178	118	42	1.39	4ר10
505.146	505.147	14	194	123	42	1.57	
505.166	505.167	16	218	135	50	2.56	4ר12
505.186	505.187	18	218	135	50	2.50	4 ^ Ø 12

When it is not possible to access the mounting studs/nuts/washers from the bottom side of the jammer (for example when mounting on a mast), Antal offers a special mounting base that can be mounted from above with 4 screws (**not included**).









# **SIDE MOUNTING VERSION**



DV STANDARD ↓ MODEL	REMOTE CONT.  ↓ MODEL	Ø LINE mm	<b>L</b> mm	<b>H</b> mm	<b>T</b> mm	<b>WEIGHT</b> kg	STUDS N × Ø mm
505.083	505.085	8	135	95	24	0.63	4ר6
505.103	505.105	10	150	99	34	0.72	5ר6
505.123	505.125	12	179	118	42	1.22	4ר8
505.143	505.145	14	195	123	42	1.35	5ר8
505.163	505.165	16	213	135	50	2.47	6ר8
505.183	505.185	18	213	135	50	2.47	8ר8

DV Jammers are also available for side-mounting; the same model can be mounted on either left or right side. Screws, washers and nuts in AISI316 are **included**.





SERIES

# **V-GRIP CLUTCHES**

AISI316 S.Steel mechanism, lever and "V" shaped cam, black anodized aluminium structure.

3 models are available for 8-12, 10-14, and 12-16 mm lines in single, double and triple version.

This is the best solution when minimum sizes are required: it is only 6.8 cm high.

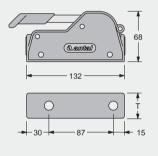












MODEL	Ø LINE mm	TYPE	<b>T</b> mm	<b>WEIGHT</b> kg	SCREWS Nר mm
507.111		single	34	0.55	2ר6
507.121	8/10/12	double	67	1.10	4ר6
507.131		triple	101	1.45	6ר6
507.112		single	34	0.55	2ר8
507.122	10/12/14	double	67	1.10	4ר8
507.132		triple	101	1.45	6ר8
507.113	12/14/16	single	34	0.55	$2 \times \emptyset 8$

# **V-GRIP ORGANIZER**

This solution allows manoeuvres to be guided from the clutches to the winch. For more information see page 53.



MOD. 534.032



# **ORGANIZERS**

# **DOUBLE SHEAVE ORGANIZER**



Solution designed for the Cam 611 double and triple model: mounted behind the stopper battery, it redirects the maneuver towards the winch. Resin pulleys with lateral ball bearings, black anodized aluminum carter. Fixing screws **included**.

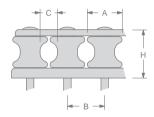
MODEL (for CAM 611)	522.031
SHEAVES NUMBER	2
SHEAVES MATERIAL	resin
LENGTH mm	88
<b>WEIGHT</b> kg	0.16
SWL* kg	1000 kg
<b>A</b> mm	22
<b>B</b> mm	50
<b>C</b> mm	28
<b>H</b> mm	36
SCREWS N × Ø mm	2ר8

# **V-GRIP ORGANIZER**

This solution allows manoeuvres to be guided from the clutches to the winch. Fixing screws included.



MOD. 525.052



		SHEAVES		LENGTH WEIGHT		SWL*	Α	В	С	н	SCREWS
$\rightarrow$	MODEL	N	MATERIAL	mm	kg	kg	mm	mm	mm	mm	N × Ø mm
-	513.032	3		90	0.18						3ר6
V-CAM R814 V-CAM 814	514.032	4		120	0.22		28	30	14		4ר6
AM	515.032	5	resin	150	0.27	500				39	5ר6
7 7	516.032	6		180	0.32						6ר6
	517.032	7		210	0.37						$7 \times \emptyset 6$
Sn	<b>9 523.042</b> 3		125	0.43						3ר8	
겁	524.042	4	aluminium	165	0.57	1000	38	39	16	46	4ר8
V-GRIP PLUS	525.042	5		205	0.71		30	00	10		5ר8
>	526.042	6		245	0.85						6ר8
X	523.052	3		138	0.50						3ר8
V-GRIP MAXI	524.052	4	aluminium	182	0.65	1000	43	44	18	46	4ר8
SR I	525.052	5	aiuiiiiiiuiii	226	0.83	1000	43	44	10	40	5ר8
>	526.052	6		270	1.00						6ר8
	533.032	3		100	0.19						3ר6
RP	534.032	4		135	0.24	F00	28	25	19	20	4ר6
V-GRIP	535.032	5	resin	170	0.30	500	28	35		38	5ר6
	536.032	6		205	0.35						6ר6

<sup>\*</sup> **SWL** refers to the single sheave.

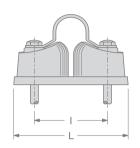


# SWIVELLING CAM-CLEATS

#### **SERVO CLEAT**

The particular stainless and plastic cam teeth conformation is designed to make line inserting between cams easy. Made of plastic with S.Steel "ribs". Screws are **included**.



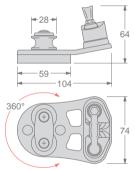


MODEL	Ø LINE mm	l mm	<b>L</b> mm	SCREWS Nר mm	<b>WEIGHT*</b>
502.011	3/7	27	48	$2 \times \emptyset 4$	35.0
502.22/37	6 / 10	37	64	2ר5	79.5
502.022	6 / 12	42	70	$2 \times \emptyset 5$	85.1
502.033	10 / 14	52	86	2ר6	135.4

<sup>\*</sup> Fixing screws are included.

#### **SWIVELLING CLEAT**





The aluminium base swivels through 360° on single races of Torlon ball bearings. The system is fitted with  $2 \times 28$  mm sheaves for lines up to 10 mm.

MOD. 522.022

Fixing  $-3 \times \emptyset5$  mm screws (**included**)

Weight - 0.23 kg

SWL - 150 kg (on the cam cleat)

# **BLOCK AND SERVO CLEAT**



The aluminium base swivels through 360° on double races of Torlon ball bearings. The system is completed with a 60 mm block for lines up to 12 mm.

MOD. 522.140

Fixing  $-4 \times \emptyset6$  mm screws (**included**)

Weight - 0.82 kg

SWL - 200 kg (on the cam cleat)

# STOPPER DECK-BLOCKS

The sheaves are made of **high strength resin**, fitted with composite fibre bush and side ball-bearings. No maintenance or lubrication is required.

The machined side plates are made of **high strength alloy**, hard black anodized for wear and corrosion proofing and with all the edges smoothed off. The aluminium locking cam is fitted on an automatic opening spring: relaxing the sheet is sufficient to open the jammer.

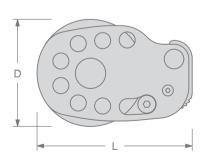
**Compact design** with the lever fully concealed within the side plates and with recessed fasteners. The cam cannot be locked under high loads. It's intended to hold the line temporarily and not under heavy loads. Left and right versions are available.

Mounting screws, nuts and washers are **included**.



MODEL	Ø LINE mm	<b>D</b> mm	<b>L</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	SCREWS Nר mm
<b>↓</b> SINGLE						
851.065*	6 / 12	65	116	800	0.23	$2 \times \emptyset 8$
851.080	6 / 14	80	131	1000	0.33	2ר8
851.100	6 / 16	100	152	2000	0.65	2ר10
851.125	10 / 18	125	174	3500	1.10	4ר10
<b>↓ DOUBLE</b>						
852.065*	6 / 12	65	116	800	0.38	$2 \times \emptyset 8$
852.080	6 / 14	80	131	1000	0.56	2ר8
852.100	8 / 16	100	152	2000	1.50	2ר10
852.125	10 / 18	125	174	3500	1.85	4ר10

<sup>\*</sup> In the smallest model (D = 65) there is no spring for the cam opening.



Left and right versions are available, just add **LEFT** or **RIGHT** to the model code when ordering.





# **BLOCKS**

	Mini S.Steel	58
	OPF	62
	XXL	76
0		
	Looper	80
119		
	A316 S.Steel	84
	AS TO S.Steel	
	B:	00
W'	Hollow Pin deck-blocks	92
	Mast blocks	95
800		
	Organizers	96
200		
	Tulip	97
	Special blocks	101
	opecial blocks	
	Dynablaska	105
No.	Dynablocks	105
	Snatch blocks	106

# MINI S.STEEL

SERIES

MOD. 00302



### MINI BLOCKS 34×6 AND 40×8 SERIES

This series offers extremely high working loads (SWL  $34 \times 6 = 400 \, \text{kg}$ ,  $40 \times 8 = 500 \, \text{kg}$ ) while still compact and lightweight. The sheave is made of resin with a double lateral ball-bearing. Cheekplates are made of perfectly polished AISI 316 stainless steel. The high quality materials guarantee a maintenance-free product.

#### **↓SHEAVE**

Resin sheave with double Self Captive ball bearings.

MOD. 03411M

Ø – 34 mm LINE – 6 mm **SWL – 400 kg**  MOD. 04013M
Ø – 40 mm

LINE – 8 mm SWL – 500 kg



#### **↓ CAM CLEAT**

All models can be supplied with Cam Cleat. Just add  ${\bf C}$  to the model code when ordering.

#### 34×6

SIZE – 34×6 WEIGHT – (+)42 g MAX LOAD – 80 kg

# 40×8

SIZE - 40×8 WEIGHT - (+)42 g MAX LOAD - 80 kg



### **↓SWIVEL HEAD**

All models are available with swivel head, just add  ${\bf SW}$  to the model code when ordering.

#### 34×6

SIZE - 34×6 WEIGHT - (+)15 g MAX LOAD - 400 kg

#### 40×8

SIZE - 40×8 WEIGHT - (+)20 g MAX LOAD - 500 kg





MOD. 00301

SHACKLE BLOCK WEIGHT – 44 g SWL – 400 kg



MOD. 00303

DOUBLE BLOCK WEIGHT - 82 g SWL - 600 kg



MOD. 00305

TRIPLE BLOCK WEIGHT - 94 g SWL - 600 kg



MOD. 00320

SINGLE U-HEAD WEIGHT - 40 g SWL - 400 kg



MOD. 00330

FIDDLE BLOCK WEIGHT - 65 g SWL - 400 kg



MOD. 00311

FOOT BLOCK
WEIGHT\* - 36 g • SWL - 400 kg
SCREWS - 2ר6 mm (included)



MOD. 00322

SADDLE BLOCK WEIGHT\* - 46 g • SWL - 400 kg SCREWS - 2ר5 mm (included)



#### **↓ MULTIPLE VERTICAL BLOCKS**

The vertical blocks (MOD. 00323 and 00324 on page 59, MOD. 00423 and 00424 on page 60) can be grouped in battery, joined by a central pivot. Add the number of elements to the model code, as in the following example: 00323/2, 00323/3, 00323/n respectively for batteries from 2, 3, N° pieces.



MOD. 00302

SINGLE BECKET WEIGHT - 52 g SWL - 400 kg



DOUBLE BECKET WEIGHT - 90 g SWL - 600 kg



TRIPLE BECKET WEIGHT - 102 g SWL - 600 kg



MOD. 00321

U-HEAD BECKET WEIGHT – 43 g SWL – 400 kg



#### MOD. 00331

FIDDLE BECKET WEIGHT – 76 g SWL – 400 kg



MOD. 00316

**STAND-UP**WEIGHT\* - 46 g • **SWL - 400 kg**SCREWS - 1ר6 mm (included)



### MOD. 03413M

This sheave is supplied with models **00323** and **00324**.

Ø – 34 mm LINE – 8 mm **SWL – 400 kg** 



#### MOD. 00323

**UPRIGHT**WEIGHT\* - 55 g • **SWL - 400 kg**SCREWS - 2ר5 mm (included)



#### MOD. 00324

**OVER THE TOP** WEIGHT\*  $-65 g \cdot SWL - 400 kg$  SCREWS  $-2 \times \emptyset5 mm$  (included)







MOD. 00401

SHACKLE BLOCK WEIGHT - 62 g SWL - 500 kg



MOD. 00403

DOUBLE BLOCK WEIGHT - 115 g SWL - 600 kg



MOD. 00405

TRIPLE BLOCK WEIGHT - 132 g SWL - 600 kg



#### MOD. 00420

SINGLE U-HEAD WEIGHT – 56 g SWL – 500 kg



#### MOD. 00430

FIDDLE BLOCK WEIGHT - 91 g SWL - 500 kg



#### MOD. 00411

FOOT BLOCK WEIGHT\* - 50 g • SWL - 500 kg SCREWS - 2ר6 mm (included)



# MOD. 00416

**STAND-UP**WEIGHT\* - 64 g • **SWL - 500 kg**SCREWS - 1ר6 mm (included)



#### MOD. 00422

SADDLE BLOCK WEIGHT\* - 64 g • SWL - 500 kg SCREWS - 2ר5 mm (included)



#### MOD. 00402

SINGLE BECKET WEIGHT - 73 g SWL - 500 kg



#### MOD. 00404

DOUBLE BECKET WEIGHT - 126 g SWL - 600 kg



#### MOD. 00406

TRIPLE BECKET WEIGHT - 143 g SWL - 600 kg



### MOD. 00421

U-HEAD BECKET WEIGHT - 60 g SWL - 500 kg



#### MOD. 00431

FIDDLE BECKET WEIGHT – 106 g SWL – 500 kg



#### MOD. 04514M

This sheave is supplied with models 00423 and 00424.

Ø – 45 mm LINE – 8 mm **SWL – 600 kg** 



### MOD. 00423

**UPRIGHT**WEIGHT\* − 77 g • **SWL − 600 kg**SCREWS − 2ר6 mm (included)



#### MOD. 00424

**OVER THE TOP**WEIGHT\* - 91 g • **SWL - 600 kg**SCREWS - 2ר6 mm (included)

60 **BLOCKS** MINI

<sup>\*</sup> Screws not included.



#### **BLOCKS AND TACKLES**

# MINI 430

# 40 mm SHEAVE for 8 mm LINE - SAFE WORKING LOAD = 500 kg

The heads of these blocks are closed with a removable screw for an easy connection with a spliced line. Four models: single, single-becket, fiddle and fid-

dle-becket, to assemble the tackles with 2:1, 3:1 and 4:1 power ratios. Lines are **not included.** 

#### **POWER RATIO 2:1**

MOD. 00401B

SINGLE BLOCK WEIGHT – 58 g SWL – 500 kg



MOD. 00402B

SINGLE BECKET WEIGHT – 68 g SWL – 500 kg

#### **POWER RATIO 3:1**

MOD. 00402B

SINGLE BECKET WEIGHT – 68 g SWL – 500 kg



MOD. 00430B

FIDDLE BLOCK WEIGHT - 80 g SWL - 500 kg

#### **POWER RATIO 4:1**

MOD, 00430B

FIDDLE BLOCK WEIGHT - 80 g SWL - 500 kg



MOD. 00431B

FIDDLE BECKET WEIGHT - 90 g SWL - 500 kg







#### **OPF SERIES**

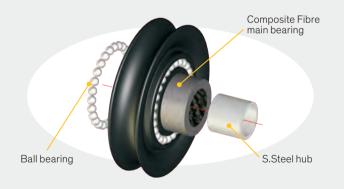
One Piece Frame block by Antal, the block without pins or screws, it is a light and strong solution: simply a hard black anodized and teflon coated aluminium frame in one piece.

A complete range from 50 to 140 mm sheaves in single, double, triple, fiddle, and deck versions, for webbing or shackle connection. Sizes are based on the range of HR shackles available and on their safe working load (SWL).

#### **↓ THE "COMPOSITE FIBRE" SHEAVE**

The resin (aluminium on larger mod) sheave runs on the main Composite Fibre bearing and on a ground S.Steel hub: low friction highloads, no lubricant required.

The Self Captive side ball bearing reduces the friction and makes disassembling, cleaning and maintenance very easy. Sheaves are supplied with the S.Steel hub, they are available separately.





# **↓ THE HR SWIVEL HEAD**

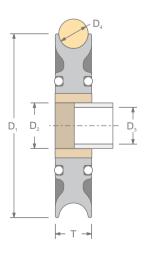
Made in high resistance S.Steel, with three positions: swivelling head, longitudinal lock and transversal lock. HR shackles included.



# **↓ THE "ONE PIECE FRAME"**

The one-piece aluminium extruded body is the strongest and lightest solution, no assembling pin rivets or screws and nuts.

CNC machined polished, hard black anodized and teflon coated.



SHEAVE	D <sub>1</sub> mm	T mm	MATERIAL	$\mathbf{D_2}$ mm	D <sub>3</sub> mm	D <sub>4</sub> mm	<b>SWL</b> kg	<b>WEIGHT</b> g
04919F	48	18	resin	20	16	15	200	43
05114M*	50	14	resin	12	8	10	600	30
06016F	60	16	resin	15	12	12	800	46
06421F	64	21	resin	25	20	16	1750	78
07016F	70	16	resin	15	12	12	1300	66
08019F	80	19	resin	20	16	14	2200	98
10021A	100	21	aluminium	25	20	16	3500	164
12025A	120	25	aluminium	30	24	18	5000	420
14025A	140	25	aluminium	40	32	20	7000	580

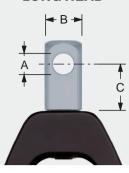
<sup>\*</sup> Without Composite Fibre main bearing.

OPF

# **SPECIAL HEADS**

On request Antal blocks are supplied with special head: long head or Wichard HR snap shackle.

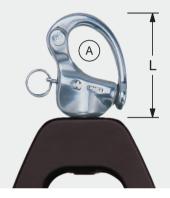
# **LONG HEAD**



MODEL	SHEAVE Ø mm	<b>A</b> mm	<b>B</b> mm	<b>C</b> mm	B.B. CAR SIZE mm
J	60	6	10	12	100
J	70	0	12	12	110
J1	70/80	8	14.5	14.5	150
J2	80			17	190
J1	100	10	18	19	190
J2	100			25	260

For stand-up connection of ball bearing cars (page 130, 134-137). To order the block with this special long swivel head, add  $\bf J$  to the block model code.

# **SNAP SHACKLE\***



MODEL	SHEAVE Ø mm	<b>SWL**</b> kg	<b>BL**</b> kg	<b>A</b> mm	<b>L</b> mm
SN	50	700	1370	16	45
	60	700			
	70	960	2000	16	45
	80	1280	3600	21	60
	100	2800	7000	26	80

- \* Snap shackle → this solution is available for single and fiddle blocks only. To order the block with this special snap shackle head, add **SN** to the block model code. AISI 316 snap shackle for size 50 and 60, Wichard HR snap shackles for all the others.
- \*\* **SWL** (Safe Working Load) and **BL** (Breaking Load) declared by the manufacturers.

# CAM-CLEAT ASSEMBLY



MODEL	CAM CLEAT ASSEMBLY	SHEAVE Ø mm	<b>WEIGHT</b> kg	
С	YBA049	50	0.08	
	YBA052	60	0.13	
	YBA056	70	0.15	

It is available for all the 50, 60 and 70 mm diameter models. Adjustable in 3 positions. To order the block with cam-cleat, add  ${\bf C}$  to the block model code.



Antal blocks of the OPF series are supplied with shackles: AISI 316 on size 50 and 60 and HR on size 70 and more.

For the breaking (**BL**) and the safe working loads (**SWL**) of the shackles, consider the tables on page 207.



#### MOD. 00501

**SWIVEL BLOCK** WEIGHT\* - 90 g **SWL - 600 kg •** SHACKLE - 5 mm



#### MOD. 00503

**DOUBLE SHEAVE** WEIGHT\* - 169 g **SWL - 800 kg •** SHACKLE - 6 mm



#### MOD. 00505

TRIPLE SHEAVE WEIGHT\* - 225 g **SWL - 800 kg** • SHACKLE - 6 mm



#### MOD. 00507

SINGLE FIDDLE WEIGHT\* - 122 g **SWL - 600 kg •** SHACKLE - 5 mm



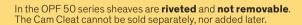
#### MOD. 00511

**FOOT BLOCK** WEIGHT\*\* - 71 g • SWL - 600 kg  $SCREWS - 2 \times \emptyset6 \text{ mm (included)}$ 



#### MOD. 00516

**VERTICAL FIX** WEIGHT\*\* - 75 g • SWL - 600 kg SCREWS – 2ר6 mm (included)





With 3 different positions for single, double and triple. For blocks with cleat add  ${\bf C}$  to the block model code.

**SWL - 100 kg** WEIGHT +0.08 kg

64





WEIGHT\* - 104 g **SWL - 600 kg •** SHACKLE - 5 mm



#### MOD. 00504

**DOUBLE BECKET** WEIGHT\* - 184 g **SWL - 800 kg •** SHACKLE - 6 mm



#### MOD. 00506

TRIPLE BECKET WEIGHT\* - 240 g SWL - 800 kg • SHACKLE - 6 mm



#### MOD. 00508

**BECKET FIDDLE** WEIGHT\* - 136 g **SWL - 600 kg •** SHACKLE - 5 mm



#### MOD. 00512

**DOUBLE FOOT**WEIGHT\*\* - 141 g • **SWL - 600 kg** SCREWS - 3ר6 mm (included)



#### MOD. 00517

**UP-DOWN** WEIGHT\*\* - 89 g • SWL - 600 kg SCREWS – 2ר6 mm (included)









MOD. 00509

SIMPLE WEB WEIGHT\* - 64 g SWL - 600 kg



MOD. 00507/9

SINGLE FIDDLE WEB WEIGHT\* – 85 g SWL – 600 kg



#### MOD. 00510

BECKET WEB WEIGHT\* - 78 g SWL - 600 kg



#### MOD. 00508/9

BECKET FIDDLE WEB WEIGHT\* – 100 g SWL – 600 kg



#### MOD. 00513

BLOCK U-BOLT WEIGHT - 129 g • SWL - 500 kg SCREWS - 2ר5 mm (included)



#### MOD. 7105

Page 207 → More info

lack lack Swivel head locks and shackles are always **included**, but they are available separately. lack lack



#### MOD. Y-B0746

Longitudinal or transversal head lock for single blocks.



#### MOD. Y-B0747

Longitudinal or transversal head lock for double and triple blocks.



#### MOD. 005SS

5 mm SHACKLE (AISI316) WEIGHT – 15 g • SWL – 600 kg For single blocks



#### MOD. 006SS

6 mm SHACKLE (AISI316) WEIGHT - 26 g • SWL - 800 kg For double and triple blocks





MOD. 00601

SWIVEL BLOCK WEIGHT\* - 0.16 kg SWL - 800 kg • SHACKLE - 6 mm



MOD. 00603

**DOUBLE SHEAVE**WEIGHT\* - 0.31 kg **SWL - 1300 kg •** SHACKLE - 8 mm



MOD. 00605

TRIPLE SHEAVE
WEIGHT\* - 0.41 kg
SWL - 1300 kg • SHACKLE - 8 mm



MOD. 00607

SINGLE FIDDLE WEIGHT\* - 0.21 kg SWL - 800 kg • SHACKLE - 6 mm



MOD. 00609

SIMPLE WEB WEIGHT\* - 0.10 kg SWL - 800 kg • For line connection





BECKET BLOCK WEIGHT\* - 0.18 kg SWL - 800 kg • SHACKLE - 6 mm



MOD. 00604

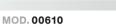
**DOUBLE BECKET**WEIGHT\* - 0.33 kg **SWL - 1300 kg •** SHACKLE - 8 mm



WEIGHT\* - 0.43 kg **SWL - 1300 kg •** SHACKLE - 8 mm



BECKET FIDDLE WEIGHT\* - 0.23 kg SWL - 800 kg • SHACKLE - 6 mm



WEB BECKET
WEIGHT\* - 0.12 kg
SWL - 800 kg • For line connection



**↓ CAM CLEAT** 

With 3 different positions for single, double and triple. For blocks with cleat add **C** to the block model code.

**SWL - 150 kg** WEIGHT +0.13 kg



\* With shackle - \*\* Without screws







MOD. 00611

**FOOT BLOCK** 

WEIGHT\*\* - 0.13 kg • **SWL - 800 kg** SCREWS - 2ר6 mm (included)



MOD. 00612

#### **DOUBLE FOOT**

WEIGHT\*\* - 0.23 kg • SWL - 800 kg SCREWS - 3ר6 mm (included)



MOD. 00616

**VERTICAL FIX**WEIGHT\*\* - 0.14 kg • **SWL - 800 kg**SCREWS - 2ר6 mm (included)



MOD. 00617

**UP-DOWN**WEIGHT\*\* - 0.18 kg • **SWL - 800 kg**SCREWS - 2ר6 mm (included)



#### MOD. 00613

**BLOCK U-BOLT** 

WEIGHT - 0.22 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



MOD. 7106

Page 207 → More info



MOD. 00614

**BLOCK PAD-EYE** 

WEIGHT - 0.26 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



MOD. 7206

Page 204 → More info



MOD. 00615

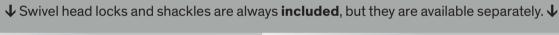
**BLOCK SCREWED** 

WEIGHT - 0.32 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



MOD. 7306

Page 205 → More info





#### MOD. Y-B0748

Longitudinal or transversal head lock for single blocks.



#### MOD. Y-B0749

Longitudinal or transversal head lock for double and triple blocks.



**MOD. 005SS** 

6 mm SHACKLE (AISI316) WEIGHT - 26 g • SWL - 800 kg For single blocks



### **MOD. 006SS**

8 mm SHACKLE (AISI316) WEIGHT – 62 g • SWL – 1300 kg For double and triple blocks





#### MOD. 00701

**SWIVEL BLOCK**WEIGHT\* - 0.20 kg **SWL - 1300 kg •** HR SHACKLE - 6 mm



#### MOD. 00709

SIMPLE WEB WEIGHT - 0.14 kg SWL - 1300 kg • For line connection



#### MOD. 00702

**BECKET BLOCK**WEIGHT\* - 0.22 kg **SWL - 1300 kg •** HR SHACKLE - 6 mm



#### MOD. 00710

WEB BECKET WEIGHT - 0.16 kg SWL - 1300 kg • For line connection



#### MOD. 00703

**DOUBLE SHEAVE**WEIGHT\* - 0.38 kg **SWL - 2200 kg •** HR SHACKLE - 8 mm



#### MOD. 00704

**DOUBLE BECKET**WEIGHT\* - 0.40 kg **SWL - 2200 kg •** HR SHACKLE - 8 mm



#### MOD. 00705

TRIPLE SHEAVE
WEIGHT\* - 0.50 kg
SWL - 2200 kg • HR SHACKLE - 8 mm



#### MOD. 00706

TRIPLE BECKET
WEIGHT\* - 0.52 kg
SWL - 2200 kg • HR SHACKLE - 8 mm



#### MOD. 00707

SINGLE FIDDLE WEIGHT\* - 0.26 kg SWL - 1300 kg • HR SHACKLE - 6 mm



#### MOD. 00708

BECKET FIDDLE WEIGHT\* - 0.28 kg SWL - 1300 kg • HR SHACKLE - 6 mm

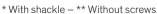


With 3 different positions for single, double and triple. For blocks with cleat add **C** to the block model code.

**SWL - 150 kg** WEIGHT +0.15 kg



Full scale pic → MOD. 00701







# ullet Swivel head locks and shackles are always **included**, but they are available separately. ullet



MOD. Y-B0748

Longitudinal or transversal head lock for single blocks.



MOD. Y-B0749

Longitudinal or transversal head lock for double and triple blocks.







MOD. 00711

**FOOT BLOCK**WEIGHT\*\* - 0.16 kg • **SWL - 1300 kg** SCREWS – 2ר8 mm (included)



MOD. 00712

**DOUBLE FOOT**WEIGHT\*\* - 0.26 kg • **SWL - 1300 kg**SCREWS - 3ר8 mm (included)



MOD. 00716

**VERTICAL FIX**WEIGHT\*\* - 0.18 kg • **SWL - 1300 kg**SCREWS - 2ר8 mm (included)



MOD. 00717

**UP-DOWN**WEIGHT\*\* - 0.20 kg • **SWL - 1300 kg**SCREWS - 2ר8 mm (included)



MOD. 00713

**BLOCK U-BOLT** 

WEIGHT - 0.32 kg • SWL - 1300 kg SCREWS - 2ר8 mm (included)



MOD. 7108

Page 207 → More info



MOD. 00714

**BLOCK PAD-EYE** 

WEIGHT - 0.41 kg • SWL - 1300 kg SCREWS - 4ר6 mm (included)



MOD. 7208

Page 204 → More info



MOD. 00715

**BLOCK SCREWED** 

WEIGHT - 0.75 kg • SWL - 1300 kg SCREWS - 4ר6 mm (included)



MOD. 7308

Page 205 → More info





MOD. 00801

**SWIVEL BLOCK** WEIGHT\* – 0.34 kg SWL - 2200 kg · HR SHACKLE - 8 mm



MOD. 00809

SIMPLE WEB WEIGHT - 0.22 kg SWL - 2200 kg • For line connection



MOD. 00807

SIMPLE FIDDLE WEIGHT\* - 0.44 kg SWL - 2200 kg · HR SHACKLE - 8 mm



MOD. 00811

**FOOT BLOCK** WEIGHT\*\* - 0.29 kg • SWL - 2200 kg SCREWS – 4ר8 mm (included)



MOD. 00812

**DOUBLE FOOT** WEIGHT\*\* - 0.57 kg • SWL - 2200 kg SCREWS - 4ר8 mm (included)



→ MOD. **7110** (page 207)

MOD. 00813

**BLOCK U-BOLT** 

WEIGHT - 0.54 kg • SWL - 2200 kg SCREWS - 2ר10 mm (included)



→ MOD. **7210** (page 204)

MOD. 00814

**BLOCK PAD-EYE** 

WEIGHT - 0.61 kg • SWL - 2200 kg SCREWS - 4ר8 mm (included)



→ MOD. **7310** (page 205)

MOD. 00815

**BLOCK SCREWED** 

WEIGHT - 0.93 kg • SWL - 2200 kg SCREWS - 4ר8 mm (included)



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MOD. 00816

**VERTICAL FIX** 

WEIGHT\*\* - 0.27 kg • **SWL - 2200 kg** SCREWS - 2ר10 mm (included)



MOD. 00802

BECKET BLOCK WEIGHT\* - 0.38 kg SWL - 2200 kg • HR SHACKLE - 8 mm



MOD. 00810

**WEB BECKET** WEIGHT - 0.26 kg SWL - 2200 kg • For line connection



SWL - 2200 kg · HR SHACKLE - 8 mm



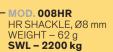
MOD. 00803

**DOUBLE BLOCK** WEIGHT\* – 0.54 kg SWL – 3500 kg • HR SHACKLE – 10 mm

\* With shackle \*\* Without screws Full scale pic →

MOD. 00801





MOD. Y-B0750

For longitudinal or transversal head lock. Swivel head lock and shackle are included.



**BLOCKS** 

OPF



MOD. 01001

SWIVEL BLOCK
WEIGHT\* - 0.63 kg
SWL - 3500 kg • HR SHACKLE - 10 mm



MOD. 01009

SIMPLE WEB WEIGHT - 0.41 kg SWL - 3500 kg • For line connection



MOD. 01007

SIMPLE FIDDLE WEIGHT\* - 0.90 kg SWL - 3500 kg • HR SHACKLE - 10 mm



MOD. 01003

DOUBLE BLOCK WEIGHT\* - 1.02 kg SWL - 5000 kg • HR SHACKLE - 12 mm



MOD. 01011

FOOT BLOCK
WEIGHT\*\* - 0.56 kg • SWL - 3500 kg
SCREWS - 4ר10 mm + 1ר8 mm (incl.)



MOD. 01012

**DOUBLE FOOT**WEIGHT\*\* - 1.29 kg • **SWL - 3500 kg**SCREWS - 4ר10 mm + 1ר8 mm (incl.)



→ MOD. **7212** (page 204)

MOD. 01014

**BLOCK PAD-EYE** 

WEIGHT - 1.01 kg • SWL - 3500 kg SCREWS - 4ר8 mm (included)



→ MOD. **7312** (page 205)

MOD. 01015

#### **BLOCK SCREWED**

WEIGHT - 1.35 kg • SWL - 3500 kg SCREWS - 4ר10 mm (included)



MOD. 01016

# **VERTICAL FIX**

WEIGHT\*\* - 0.63 kg • SWL - 3500 kg SCREWS - 2ר12 mm (included)







#### MOD. Y-B0751

One Diece framo

equipment - Made In taly

For longitudinal or transversal head lock. Swivel head lock and shackle are included.





MOD. 01201

SWIVEL BLOCK WEIGHT\* - 1.08 kg SWL - 5000 kg • HR SHACKLE - 12 mm



MOD. 01202

BECKET BLOCK WEIGHT\* - 1.22 kg SWL - 5000 kg • HR SHACKLE - 12 mm





MOD. 01210

WEB BECKET
WEIGHT - 0.88 kg
SWL - 5000 kg • For line connection



MOD. 01211

FOOT BLOCK
WEIGHT\*\* - 0.80 kg • SWL - 5000 kg
SCREWS - 5ר10 mm (included)



MOD. 01212

**DOUBLE FOOT**WEIGHT\*\* – 1.97 kg • **SWL – 5000 kg**SCREWS – 5ר10 mm (included)



→ MOD. **7214** (page 204)

MOD. 01214

BLOCK PAD-EYE
WEIGHT - 1.70 kg • SWL - 5000 kg
SCREWS - 4ר10 mm (not included)



→ MOD. **7314** (page 205)

MOD. 01215

**BLOCK SCREWED**WEIGHT - 2.00 kg • **SWL - 5000 kg**SCREWS - 4ר10 mm (not included)

OPF



MOD. 01216Z

VERTICAL FIX
WEIGHT\*\* - 1.25 kg • SWL - 7000 kg
SCREWS - 3ר14 mm (included)



MOD. 01216

VERTICAL FIX
WEIGHT\*\* – 0.96 kg • SWL – 5000 kg
SCREWS – 2ר14 mm (included)





MOD. Y-B0752
For longitudinal or transversal head lock. Swivel head lock and shackle are included.

72 BLOCKS



### MOD. 01401

SWIVEL BLOCK WEIGHT\* - 1.50 kg SWL - 7000 kg • HR SHACKLE - 14 mm



### MOD. 01402

BECKET BLOCK WEIGHT\* - 1.70 kg SWL - 7000 kg • HR SHACKLE - 14 mm



### MOD. 01409

SIMPLE WEB WEIGHT – 1.08 kg SWL – 7000 kg • For line connection



### MOD. 01410

**WEB BECKET**WEIGHT – 1.28 kg **SWL – 7000 kg • For line connection** 



### MOD. 01411

### FOOT BLOCK WEIGHT\*\* - 1.25 kg • SWL - 7000 kg SCREWS - 5ר12 mm (included)



### MOD. 01412

**DOUBLE FOOT**WEIGHT\*\* - 2.60 kg • **SWL - 7000 kg**SCREWS - 5ר12 mm (included)



### → MOD. **7216** (page 204)

MOD. 01414



WEIGHT - 2.60 kg • SWL - 7000 kg SCREWS - 6ר10 mm (not included)



### → MOD. **7316** (page 205)

MOD. 01415

### **BLOCK SCREWED**

WEIGHT - 3.70 kg • SWL - 7000 kg SCREWS - 6ר10 mm (not included)



MOD. Y-B0846 For longitudinal or transversal head lock. Swivel head lock and shackle are included.

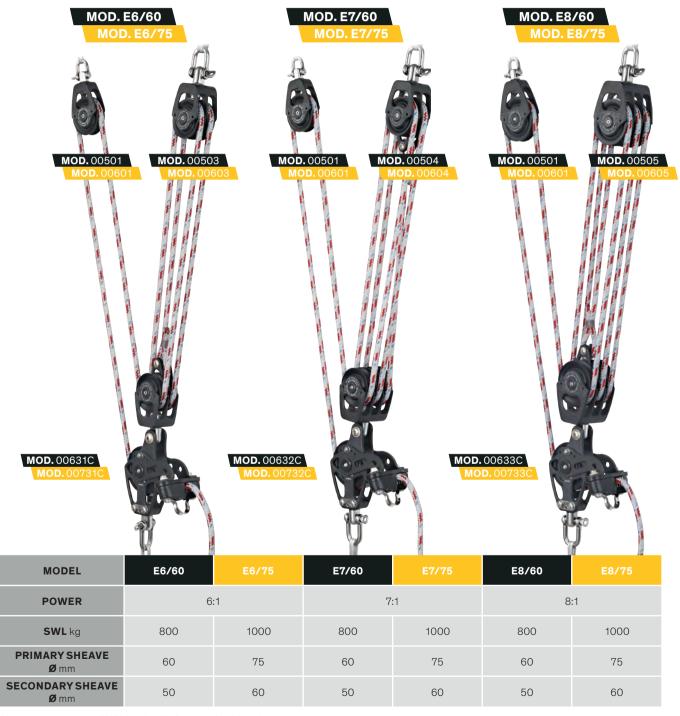
# MAINSHEET SYSTEMS

### **MAINSHEET SYSTEMS**

These systems are particularly suitable for the mainsheet control. **2 sizes** are available:

**Size 60** for boats up to 36 ft and lines up to  $\emptyset = 10$  mm, main sheave with Cam Cleat  $\emptyset = 60$  mm, secondary sheave  $\emptyset = 50$  mm, SWL (safe working load) = 800 kg.

**Size 75** for boats up to 40 ft and lines up to  $\emptyset = 12$  mm, main sheave with Cam Cleat  $\emptyset = 75$  mm, secondary sheave  $\emptyset = 60$  mm, safe working load SWL = 1000 kg.

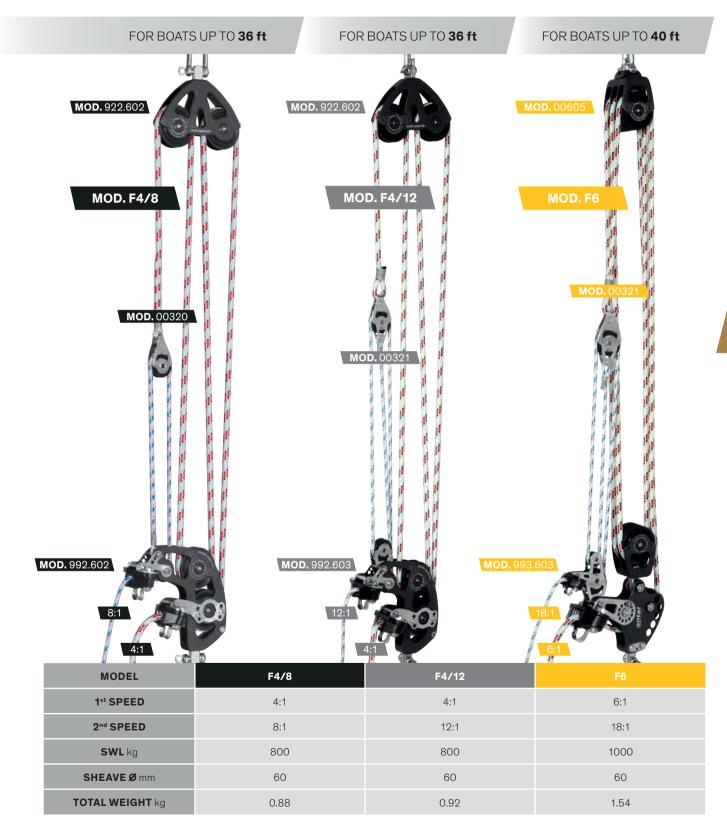


All sheaves are made of HRM resin with 2 races of ball bearings.

### TWO SPEED MAINSHEET TACKLE: 4/8, 4/12 AND 6/18

The particular configuration adopted permits the use of large diameter sheaves which **improve performance** of the system; it also ensures maximum block orientation capabilities and therefore the possibility to **operate on both sides of the boat.** 

Furthermore, this reduces the necessary sheet length. The two speeds are controlled by means of **two independent lines**. Use 10 mm line for the first speed and 6 mm line for the second speed.



All sheaves are made of HRM resin with 2 races of ball bearings.



# XXL BLOCKS

SERIES

### **COMPOSITE FIBRE SERIES**

The whole Composite Fibre range uses sheaves on Composite Fibre bearings and double Self Captive Delrin ball thrust bearings. The sheaves are **easy to dismantle for cleaning and need no lubrication**.

The sides are made of 3571 TA16 light alloy and are thickly anodized to ensure absolute wear-and corrosion proofing, with all the edges smoothed off for better handling.

The nuts and bolts have been replaced with recessed screws and pins, considerably reducing weight and eliminating any projecting parts.

The steel coupling revolves on a fibre washer and can easily be locked in one of two main positions.



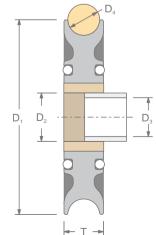
### **↓ HIGH STRENGTH ALUMINIUM SHEAVES**

Sizes 150, 180, 220 and 250 mm use thickly anodized aluminium sheaves. The main bearing is made of high-strength Composite Fibre impregnated with self-lubricating substances. A double lateral Del-

rin ball bearing makes the sheaves slide perfectly smoothly. Sheaves are supplied with the S.Steel central hub, they are available separately.



SHEAVE MODEL	D <sub>1</sub> mm	<b>T</b> mm	MATERIAL	D <sub>2</sub> mm	D <sub>3</sub> mm	D <sub>4</sub> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg
15029A	150	29	aluminium	40	34	20	6500	0.8
18035A	180	35	aluminium	50	40	24	9000	1.40
21843A	220	43	aluminium	50	34	33	13000	2.59
24852A	250	52	aluminium	75	48	40	20000	4.4
24856A	250	56	aluminium	65	48	40	20000	4.8
30059A	300	59	aluminium	85	65	44	30000	6.7



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### MOD. 911.154

**SINGLE BLOCK** WEIGHT - 1.80 kg **SWL - 6500 kg •** HR SHACKLE - 14 mm



### MOD. 941.154

**BLOCK WITH BECKET** WEIGHT – 2.00 kg **SWL – 6500 kg •** HR SHACKLE – 14 mm



### MOD. 981.154

FIDDLE WITH BECKET WEIGHT – 2.80 kg **SWL – 6500 kg •** HR SHACKLE – 14 mm



### MOD. 910.155Z

**WEB BLOCK • STRENGTHNED** WEIGHT – 1.90 kg
SWL – 8000 kg • For line connection



### MOD. 940.155Z

**WEB WITH BECKET • STRENGTHNED** WEIGHT – 2.02 kg SWL – 8000 kg • For line connection



### → MOD. **7216** (page 204)

MOD. 812.154



BLOCK ON PAD-EYE WEIGHT - 3.10 kg • SWL - 6500 kg SCREWS - 6ר10 mm (not included)



### → MOD. **7316** (page 205)

MOD. 813.154



### **BLOCK ON SCREWED PAD-EYE** WEIGHT - 4.10 kg • SWL - 6500 kg SCREWS - 6ר10 mm (not included)



### MOD. 831.154

**DECK BLOCK** 

WEIGHT - 1.40 kg • **SWL - 6500 kg** SCREWS - 2ר10 + 2ר12 + 1ר14 mm (included)



MOD. 832.154

**DOUBLE DECK BLOCK**WEIGHT - 2.30 kg • **SWL - 6500 kg**SCREWS - 2ר10 + 2ר12 + 1ר14 mm (included)



### 180 mm SHEAVE for 24 mm LINE – SAFE WORKING LOAD = 9000 kg



MOD. 911.184

SINGLE BLOCK WEIGHT - 2.85 kg SWL - 9000 kg • HR SHACKLE - 16 mm



MOD. 941.184

BLOCK WITH BECKET
WEIGHT - 3.20 kg
SWL - 9000 kg • HR SHACKLE - 16 mm



WEB BLOCK
WEIGHT - 2.60 kg
SWL - 9000 kg • For line connection



MOD. 940.185

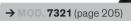
WEB WITH BECKET
WEIGHT - 2.70 kg
SWL - 9000 kg • For line connection



→ MOD. **7220** (page 204)

MOD. 812.184





MOD. 813.184





MOD. 831.184

**DECK BLOCK**WEIGHT - 2.30 kg • **SWL - 9000 kg**SCREWS - 3ר10 + 2ר14 +1ר16 mm
(included)



MOD. 832.184

MOD. 950,224

DOUBLE DECK BLOCK WEIGHT  $-3.65 \text{ kg} \cdot \text{SWL} - 9000 \text{ kg}$  SCREWS  $-3\times\varnothing10+2\times\varnothing14+1\times\varnothing16 \text{ mm}$  (included)



220 mm SHEAVE for 30 mm LINE - SAFE WORKING LOAD = 13000 kg



MOD. 911.224

SINGLE BLOCK WEIGHT - 9.60 kg SWL - 13000 kg • HR SHACKLE - 20 mm



MOD. 941.224

BLOCK WITH BECKET WEIGHT - 10.20 kg SWL - 13000 kg • HR SHACKLE - 20 mm



MOD. 910.225

WEB BLOCK
WEIGHT - 7.65 kg
SWL - 13000 kg • For line connection



MOD. 940.225

WEB WITH BECKET
WEIGHT - 8.25 kg
SWL - 13000 kg • For line connection





Contact us for any other custom requests regarding sizes or uses. Full scale pic (MOD. 911.184)  $\rightarrow$ 

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**BLOCKS** 



MOD. 911.254

SINGLE BLOCK WEIGHT - 14.35 kg SWL - 20000 kg • HR SHACKLE - 24 mm



MOD. 950.254

BLOCK ON PAD-EYE WEIGHT – 19.1 kg SWL – 20000 kg



MOD. 941.254

BLOCK WITH BECKET WEIGHT - 15.05 kg SWL - 20000 kg • HR SHACKLE - 24 mm



MOD. 910.255

WEB BLOCK
WEIGHT - 10.35 kg
SWL - 20000 kg • For line connection



MOD. 940.255

WEB WITH BECKET
WEIGHT - 11.05 kg
SWL - 20000 kg • For line connection



XXL 300

300 mm SHEAVE for 40 mm LINE – SAFE WORKING LOAD = 30000 kg



MOD. 911.304

SINGLE BLOCK WEIGHT – 17.2 kg SWL – 30000 kg



MOD. 950.304

BLOCK ON PAD-EYE WEIGHT – 34.6 kg SWL – 30000 kg



MOD. 941.304

BLOCK WITH BECKET WEIGHT - 18 kg SWL - 30000 kg



MOD. 910.304

WEB BLOCK
WEIGHT - 16.6 kg
SWL - 40000 kg • For line connection



MOD. 940.304

WEB WITH BECKET
WEIGHT - 17.2 kg
SWL - 40000 kg • For line connection



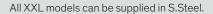


MEGA BLOCK FOR RUNNERS

CUSTOM, ON REQUEST

SHEAVE Ø – 450 mm LINE Ø – 30 mm WEIGHT – 32 kg **SWL – 52 TON** 

Composite Fibre main bearing, 2 side Torlon ball bearing.



## LOOPER SERIES

LOOPER is an ultralight one-piece-frame block provided with a Dyneema™ snap-loop for fast, easy

### **CHARACTERISTICS**

and safe connections.

Hard black anodized one-piece-aluminium frame, resin sheave on Composite Fibre bushing and double side ball bearings, plus a Dyneema™ snap-loop.

### THE "ONE PIECE FRAME"

The one-piece aluminium extruded body is the **strongest and lightest solution**, no assembling pin rivets or screws and nuts. CNC machined, polished, hard black anodized and teflon coated.

# DYNEEMA™ PAD-EYE Special eye-strap designed for Dyneema™ Loop, aluminium made, hard black anodizing. For more info see page 188.

### THE "COMPOSITE FIBRE" SHEAVE

The resin (aluminium on larger mod) sheave runs on the main Composite Fibre bearing and on a ground S.Steel hub: low friction, high-loads and no lubricant required. The **self-captive side ball bearing** reduces the friction and makes **disassembling**, **cleaning and maintenance very easy**. Sheaves are supplied with the S.Steel hub, they are available separately.





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Blocks on sizes **70-80-100** are available in the **roller version**. To order this version, add **R** at the beginning of the code (e.g., MOD. **RLS1070**). For more information, see page 102.

For a "tied looper" the block without snap-loop is also available, the line is not included.

For this version without snap-loop replace **LS** with **LL** in the model number.

### E.g.

MOD. **LS1080** is the 80 mm Looper with snap-loop, MOD. **LL1080** is the same without snap-loop.

BLOCKS

80

LOOPER

### **SNAP-LOOP AND DOG-BONE FASTENINGS**

Dyneema<sup>TM</sup> snap-loops including "**Dog-Bone**" aluminium fastenings are available. Dog-Bone fastenings are also available separately so that Loops of any length can be prepared.

### **SNAP-LOOP**

These snap-loops are obtained with a spliced Dynee- $ma^{TM}$  line without cover and an aluminium dog-bone.

MODEL	DYNEEMA™ Ømm	<b>BL</b> kg	<b>SWL*</b> kg	<b>L</b> mm	<b>WEIGHT</b> g
LS2060	4	3000	1000	100	11
LS2070	5	5200	1600	110	20
LS2080	6	6600	2200	125	44
LS2100	8	11000	3500	160	81





### **DOG-BONE**

You can prepare your special snap-loop using Antal aluminium dog-bones, separately available.

MODEL	FOR DYNEEMA™ Ømm	<b>Ø</b> mm	<b>L</b> mm	<b>WEIGHT</b> g
LS2062	4	6.5	30	3
LS2072	5	8.0	37	6
LS2082	6	10.0	46	13
LS2102	8	11.5	55	22
LS2122	10	13.5	67	36
LS2142	12	16.0	79	55





# **LOOPER**

SERIES



SIZE 60

**SWL - 1000 kg** SHEAVE Ø - 60 mm LINE Ø - 10 mm



**MOD. LS2060** 

**DYNEEMA™ LOOP 4 mm** WEIGHT – 11 g



**MOD. LS1060** 

**SIMPLE**WEIGHT\* - 106 g



MOD. LS1062

**DOUBLE**WEIGHT\* – 196 g



**MOD. LS1061** 

SIMPLE BECKET
WEIGHT\* - 116 g



**MOD. LS1063** 

**DOUBLE BECKET**WEIGHT\* – 206 g

SIZE 7/0

**SWL - 1600 kg** SHEAVE Ø - 70 mm I INF Ø - 12 mm



**MOD. LS2070** 

**DYNEEMA™ LOOP 5 mm** WEIGHT – 20 g



**MOD. LS1070** 

**SIMPLE**WEIGHT\* – 155 g



**MOD. LS1072** 

**DOUBLE**WEIGHT\* – 285 g



**MOD. LS1071** 

SIMPLE BECKET

WEIGHT\* - 172 g



**MOD. LS1073** 

**DOUBLE BECKET** 

WEIGHT\* - 302 g



**SWL - 2200 kg** SHEAVE Ø - 80 mm LINE Ø - 14 mm



**MOD. LS2080** 

**DYNEEMA™ LOOP 6 mm** WEIGHT – 44 g

\* Dyneema<sup>™</sup> loop **included**.



**MOD. LS1080** 

**SIMPLE**WEIGHT\* – 268 g



LOOPER

**MOD. LS1081** 

SIMPLE BECKET

WEIGHT\* – 290 g



**MOD. LS1082** 

**DOUBLE**WEIGHT\* - 490 g



**MOD. LS1083** 

**DOUBLE BECKET** 

WEIGHT\* - 510 g

82 BLOCKS



### SIZE 100

**SWL - 3500 kg** SHEAVE Ø - 100 mm LINE Ø - 16 mm



**MOD. LS2100** 

**DYNEEMA™ LOOP 8 mm** WEIGHT – 81 g



**MOD. LS1100** 

**SIMPLE**WEIGHT\* - 438 g



**MOD. LS1101** 

**SIMPLE BECKET** WEIGHT\* – 473 g

### SIZE 120

**SWL - 6000 kg** SHEAVE Ø - 120 mm I INF Ø - 18 mm



**MOD. LS2121** 

DYNEEMA™ LOOP 10 mm WITH COVER WEIGHT – 150 g



### **MOD. LS1120**

**SIMPLE**WEIGHT\* – 890 g



### MOD. LS1121

SIMPLE BECKET WEIGHT\* – 925 g

### SIZE 140

**SWL - 8000 kg** SHEAVE Ø - 140 mm LINE Ø - 20 mm



### **MOD. LS2141**

**DYNEEMA™ LOOP 12 mm WITH COVER** WEIGHT – 219 g



### **MOD. LS1140**

**SIMPLE**WEIGHT\* – 1129 g



### MOD. LS1141

SIMPLE BECKET WEIGHT\* – 1179 g

Blocks on sizes **70-80-100** are available in the **roller version**. To order this version, add **R** at the beginning of the code (e.g., **MOD. RLS1070**). For more information, see page 102.



<sup>\*</sup> Dyneema $^{\text{\tiny{M}}}$  loop **included**.

# A316 S.STEEL

SERIES

### **CLASSIC LINE**

This stainless steel series, with a traditional design, is conceived especially for classic boats. The line includes 6 different sizes with diameters from 65 to 180 mm and Safe Working Load up to 9000 kg.

Perfectly polished **A316 stainless steel** cheekplates and accessories, fully rounded corners for **greater manageability**, nuts and bolts replaced by pins and recessed screws to eliminate any protruding parts.

Each size is available in numerous versions as described in the following pages.



### **CAM CLEAT**



All models can be supplied with cam cleat. Just add **C** to the model code when ordering.

### **SHEAVES**



Resin or aluminium sheaves (in larger models) are easy to dismantle and work on a main Composite Fibre bearing and two side ball bearings (self-captive).





### MOD. S0601

SINGLE BLOCK with swivel head WEIGHT – 0.29 kg SWL – 800 kg • SHACKLE\* – 6 mm



### MOD. S0603

**DOUBLE BLOCK** with fixed head WEIGHT - 0.51 kg **SWL - 1200 kg •** SHACKLE\* - 8 mm



### MOD. S0605

TRIPLE BLOCK with fixed head WEIGHT – 0.70 kg **SWL – 1200 kg •** SHACKLE\* – 8 mm



### MOD. S0611

**DECK BLOCK** WEIGHT - 0.30 kg • SWL - 800 kg SCREWS – 2ר8 mm (included)



### MOD. S0612

**DOUBLE DECK BLOCK** WEIGHT - 0.46 kg • SWL - 800 kg SCREWS - 2ר8 mm (included)



### → MOD. 7106 (page 207)

MOD. S0613

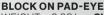


WEIGHT - 0.36 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



### → MOD. **7206** (page 204)

MOD. S0614



WEIGHT - 0.38 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



### → MOD. **7306** (page 205)

MOD. S0615

**BLOCK ON SCREWED PAD-EYE** WEIGHT - 0.45 kg • SWL - 800 kg SCREWS - 2ר6 mm (included)



### MOD. S0616

STAND-UP BLOCK WEIGHT - 0.37 kg • SWL - 800 kg SCREWS - 1ר12 mm (included)



### MOD. S0602

SINGLE WITH BECKET and swivel head WEIGHT - 0.32 kg **SWL - 800 kg •** SHACKLE\* - 6 mm



### MOD. S0604

**DOUBLE WITH BECKET** and fixed head WEIGHT - 0.54 kg **SWL - 1200 kg •** SHACKLE\* - 8 mm



### MOD. S0606

TRIPLE WITH BECKET and fixed head WEIGHT – 0.73 kg **SWL – 1200 kg •** SHACKLE\* – 8 mm



### MOD. S0609

**WEBBING BLOCK** WEIGHT – 0.25 kg SWL – 800 kg • For line connection



### Full scale pic →

\* Shackle not included.





**CAM CLEAT** WEIGHT +0.18 g MAX LOAD - 160 kg

All models are available with cam-cleat, add C to the model code.





MOD. S0701

SINGLE BLOCK with swivel head WEIGHT - 0.39 kg **SWL - 1500 kg •** SHACKLE\* - 8 mm



### MOD. S0702

SINGLE WITH BECKET and swivel head WEIGHT – 0.46 kg **SWL – 1500 kg •** SHACKLE\* – 8 mm



### MOD. S0703

**DOUBLE BLOCK** with fixed head WEIGHT – 0.68 kg **SWL – 2300 kg •** SHACKLE\* – 10 mm



### MOD. S0704

**DOUBLE WITH BECKET** with fixed head WEIGHT - 0.75 kg **SWL - 2300 kg •** SHACKLE\* - 10 mm



### MOD. S0705

TRIPLE BLOCK with fixed head WEIGHT - 0.91 kg SWL - 2300 kg • SHACKLE\* - 10 mm



### MOD. S0706

TRIPLE WITH BECKET with fixed head WEIGHT – 0.98 kg **SWL – 2300 kg •** SHACKLE\* – 10 mm



→ MOD. **7208** (page 204)

MOD. S0714



### → MOD. **7308** (page 205)

MOD. S0715



**BLOCK ON PAD-EYE** WEIGHT - 0.65 kg • SWL - 1500 kg SCREWS - 4ר6 mm (included)



### **BLOCK ON SCREWED PAD-EYE** WEIGHT - 0.95 kg • SWL - 1500 kg

SCREWS - 4ר6 mm (included)



MOD. S0711

### **DECK BLOCK**

WEIGHT - 0.35 kg • SWL - 1500 kg  $SCREWS - 2 \times \emptyset6 + 1 \times \emptyset10 \text{ mm (included)}$ 



### → MOD. 7108 (page 207)

MOD. S0713



### **BLOCK ON U-BOLT**

WEIGHT - 0.55 kg • SWL - 1500 kg SCREWS - 2ר8 mm (included)



MOD. S0712

### **DOUBLE DECK BLOCK**

WEIGHT - 0.62 kg • **SWL - 1500 kg** SCREWS - 2ר6 + 1ר10 mm (included)



### MOD. S0731

CLASSIC DECK BLOCK WEIGHT – 0.86 kg • SWL – 1500 kg SCREWS – 4ר8 mm (included)



### MOD. S0732

CLASSIC DOUBLE DECK BLOCK

WEIGHT - 1.32 kg • SWL - 1500 kg SCREWS - 4ר8 mm (included)





### **RUNNER'S EYEBOLT**

Deck blocks are available with runner's eyebolt, add V to the model code.



**CAM CLEAT** WEIGHT +0.18 g MAX LOAD - 160 kg

All models are available with cam-cleat, add **C** to the model code.



### MOD. S0901

SINGLE BLOCK with swivel head WEIGHT – 0.73 kg **SWL – 2500 kg •** SHACKLE\* – 10 mm



### MOD. S0902

SINGLE WITH BECKET and swivel head WEIGHT - 0.85 kg **SWL - 2500 kg •** SHACKLE\* - 10 mm



### MOD. S0903

**DOUBLE BLOCK** with fixed head WEIGHT – 1.13 kg **SWL – 3300 kg •** SHACKLE\* – 12 mm



### MOD. S0904

**DOUBLE WITH BECKET** with fixed head WEIGHT - 1.25 kg **SWL - 3300 kg •** SHACKLE\* - 12 mm



### MOD. S0905

TRIPLE BLOCK with fixed head WEIGHT – 1.70 kg **SWL – 3300 kg •** SHACKLE\* – 12 mm



### MOD. S0906

TRIPLE WITH BECKET with fixed head WEIGHT – 1.83 kg SWL – 3300 kg • SHACKLE\* – 12 mm



→ MOD. **7210** (page 204)

MOD. S0914



→ MOD. **7310** (page 205)

MOD. S0915



**BLOCK ON PAD-EYE** WEIGHT - 1.05 kg • SWL - 2500 kg SCREWS - 4ר8 mm (included)



MOD. S0911

### **DECK BLOCK** WEIGHT - 0.70 kg • SWL - 2500 kg SCREWS - 2ר8 + 1ר10 mm (included)



**BLOCK ON SCREWED PAD-EYE** WEIGHT - 1.33 kg • SWL - 2500 kg SCREWS - 4ר8 mm (included)



### MOD. S0912

### **DOUBLE DECK BLOCK**

WEIGHT - 1.18 kg • **SWL - 2500 kg** SCREWS - 2ר8 + 1ר10 mm (included)



### MOD. S0931

### CLASSIC DECK BLOCK

WEIGHT – 1.40 kg • SWL – 2500 kg SCREWS – 4ר8 mm (included)



### MOD. S0932

**CLASSIC DOUBLE DECK BLOCK** WEIGHT - 2.18 kg • SWL - 2500 kg SCREWS - 4ר8 mm (included)



### **RUNNER'S EYEBOLT**

Deck blocks are available with runner's eyebolt, add V to the model code.







MOD. S1201

SINGLE BLOCK with swivel head WEIGHT - 1.28 kg SWL - 4500 kg • HR SHACKLE\* - 12 mm



### MOD. S1203

**DOUBLE BLOCK** with fixed head WEIGHT - 1.95 kg **SWL - 6000 kg •** HR SHACKLE\* - 14 mm



### → MOD. **7214** (page 204)

MOD. S1214

BLOCK ON PAD-EYE WEIGHT - 2.28 kg • SWL - 4500 kg SCREWS - 4ר10 mm (included)



### → MOD. **7314** (page 205)

MOD. S1215

BLOCK ON SCREWED PAD-EYE WEIGHT - 2.58 kg • SWL - 4500 kg SCREWS - 4ר10 mm (included)



### MOD. S1211

### **DECK BLOCK**

WEIGHT - 1.13 kg • SWL - 4500 kg SCREWS - 2ר10 + 1ר12 mm (included)



### MOD. S1212

### DOUBLE DECK BLOCK

WEIGHT - 1.74 kg • **SWL - 4500 kg** SCREWS - 2ר10 + 1ר12 mm (included)



### MOD. S1231

### **CLASSIC DECK BLOCK**

WEIGHT - 2.15 kg • SWL - 4500 kg SCREWS - 4ר10 mm (included)



### MOD. S1232

**CLASSIC DOUBLE DECK BLOCK**WEIGHT - 3.70 kg • **SWL - 4500 kg**SCREWS - 4ר10 mm (included)



88

### RUNNER'S EYEBOLT Deck blocks are available

with runner's eyebolt, add **V** to the model code.



### MOD. S1202

SINGLE WITH BECKET and swivel head WEIGHT - 1.46 kg SWL - 4500 kg • HR SHACKLE\* - 12 mm



### MOD. S1204

**DOUBLE WITH BECKET** with fixed head WEIGHT - 2.13 kg **SWL - 6000 kg •** HR SHACKLE\* - 14 mm







### MOD. S1501

SINGLE BLOCK with swivel head WEIGHT - 2.74 kg SWL - 6500 kg • HR SHACKLE\* - 14 mm



### MOD. S1502

SINGLE WITH BECKET and swivel head WEIGHT – 3.04 kg **SWL – 6500 kg •** HR SHACKLE\* – 14 mm



### → MOD. **7210** (page 204)



### MOD. S1514

**BLOCK ON PAD-EYE** WEIGHT - 4.71 kg • **SWL - 6500 kg** SCREWS - 6ר10 mm (included)



### → MOD. **7316** (page 205)

MOD. S1515



**BLOCK ON SCREWED PAD-EYE**WEIGHT - 6.24 kg • **SWL - 6500 kg**SCREWS - 6ר10 mm (included)



### MOD. S1511

### **DECK BLOCK**

WEIGHT - 2.13 kg • **SWL - 6500 kg** SCREWS - 2ר12 + 1ר14 mm (included)



### MOD. S1512

### **DOUBLE DECK BLOCK**

WEIGHT - 3.50 kg • **SWL - 6500 kg** SCREWS - 2ר12 + 1ר14 mm (included)



### MOD. S1531

### **CLASSIC DECK BLOCK**

WEIGHT - 4.57 kg • SWL - 6500 kg SCREWS - 4ר12 mm (included)



### MOD. S1532

CLASSIC DOUBLE DECK BLOCK WEIGHT - 7.91 kg • SWL - 6500 kg SCREWS - 4ר12 mm (included)



### **RUNNER'S EYEBOLT**

Deck blocks are available with runner's eyebolt, add V to the model code.





### MOD. S1801

SINGLE BLOCK with swivel head WEIGHT - 4.11 kg SWL - 9000 kg • HR SHACKLE\* - 16 mm



### MOD. S1802

SINGLE WITH BECKET and swivel head WEIGHT - 4.61 kg SWL - 9000 kg • HR SHACKLE\* - 16 mm



### → MOD. **7220** (page 204)

MOD. S1814

BLOCK ON PAD-EYE WEIGHT - 7.57 kg • SWL - 9000 kg SCREWS - 6ר10 mm (included)



### → MOD. **7321** (page 205)

MOD. S1815

BLOCK ON SCREWED PAD-EYE WEIGHT - 9.51 kg • SWL - 9000 kg SCREWS - 6ר10 mm (included)



### MOD. S1811

**DECK BLOCK**WEIGHT - 3.31 kg • **SWL - 9000 kg**SCREWS - 2ר14 + 1ר16 mm (included)



### MOD. S1812

**DOUBLE DECK BLOCK**WEIGHT - 5.26 kg • **SWL - 9000 kg**SCREWS - 2ר14 + 1ר16 mm (included)



MOD. S1831

CLASSIC DECK BLOCK WEIGHT - 6.86 kg • SWL - 9000 kg SCREWS - 4ר14 mm (included)



MOD. S1832

CLASSIC DOUBLE DECK BLOCK WEIGHT - 11.8 kg • SWL - 9000 kg SCREWS - 4ר14 mm (included)



### **RUNNER'S EYEBOLT**

Deck blocks are available with runner's eyebolt, add **V** to the model code.



# HALYARD BLOCKS

### HALYARD BLOCKS

This solution, designed for halyards at the base of the mast, keeps the line as close to the deck as possible. A316 S.Steel base. All these models are fitted with a "self-captive" double side ball bearings.

Mounting screws **not included**.







MODEL	Ø LINE mm	<b>D</b> mm	<b>H</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	BOLTS N × Ø mm
815.452	10	45	14	450	0.08	$2 \times \emptyset 5$
815.552	12	55	16	600	0.12	2ר6
815.652	12	65	18	800	0.17	$2 \times \emptyset 8$
815.075	14	75	22	1500	0.26	2ר8
815.090	16	90	24	2500	0.39	2ר10
815.120	18	120	32	4500	1.20	4ר10
815.150	20	150	41	6500	3.30	4ר12
815.180	24	180	51	9000	4.70	4ר16



**HOLLOW PIN DECK-BLOCKS** 

### **HOLLOW PIN DECK BLOCK 75, 90, 120 mm**

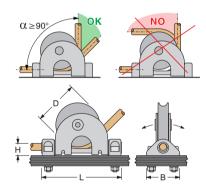
The sheave rotates on a hollow pin with the line passing through the pin's centre. This type of arrangement reduces the height of the line off the deck, and the side loads on the block.

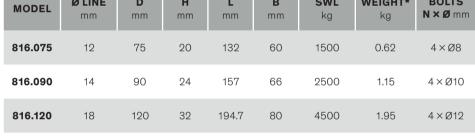
The line position and its direction to the winch does not change, even when the sheave is articulated off-centre. Body completely made in polished S.Steel. Sheave on Composite Fibre bearing and two side ball bearing.

Mounting screws, nuts and washers are **included**.



MODEL	Ø LINE mm	<b>D</b> mm	<b>H</b> mm	<b>L</b> mm	<b>B</b> mm	<b>SWL</b> kg	WEIGHT*	BOLTS N × Ø mm
816.075	12	75	20	132	60	1500	0.62	4ר8
816.090	14	90	24	157	66	2500	1.15	4ר10
816.120	18	120	32	194.7	80	4500	1.95	4ר12





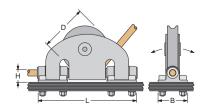
### **HOLLOW PIN DECK BLOCK 150, 180 mm**

Comar Yacht, Genesi 43 - Ph. E. Fonda

The larger models with 150 and 180 mm sheaves are equipped with a double base, where each base is fixed with 4 screws.

Mounting screws, nuts and washers are **included**.

MODEL	Ø LINE mm	<b>D</b> mm	<b>H</b> mm	<b>L</b> mm	<b>B</b> mm	<b>SWL</b> kg	WEIGHT*	BOLTS Nרmm
816.150	20	150	30	315	94	6500	5.70	8ר10
816.180	22	180	33	373	108	9000	8.70	8ר12



OPF HOLLOW PIN BLOCKS

### **HOLLOW PIN DECK BLOCK 60, 80, 100 mm**

The sheave rotates on a hollow pin with the line passing through the pin's centre. This type of arrangement reduces the height of the line off the deck, and the side loads on the block. The line position and its direction to the winch does not change, even when the sheave is articulated off-centre.

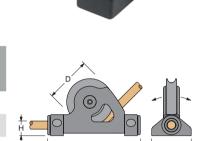
Body completely made in hard black anodized aluminium. Sheave on Composite Fibre bearing and two side ball bearing. Insulating washer under the fixing

screws.								
Mounting	screws, n	uts and	washer	s are <b>in</b>	cluded			
MODEL	Ø LINE mm	<b>D</b> mm	<b>H</b> mm	<b>L</b> mm	<b>C</b> mm	<b>SWL</b> kg	WEIGHT*	BOLTS Nר mm
00621	12	60	19	121	57	1300	0.28	$4 \times \emptyset 6$
00821	14	80	25	160	68	2200	0.49	4ר8
01021	16	100	29	196	79	3500	0.84	4ר10

135

3500

2.8





MOD. 00821

### HOLLOW PIN DECK BLOCK WITH CAM-CLEAT

130

100

The smallest model with 60 mm sheave is also available with a Cam-Cleat, adjustable to three positions. Mounting screws, nuts and washers are **included**.

MODEL	Ø LINE mm	<b>D</b> mm	<b>H</b> mm	<b>L</b> mm	<b>C</b> mm	<b>SWL</b> kg	WEIGHT*	BOLTS Nר mm
00621C	12	60	19	121	57	1300***	0.39	4ר6

\* Without screws.

01021D\*\*

- \*\* In model code, **D** stands dor **double**.
- \*\*\* Max load on Cam-Cleat is 150 kg.



6ר10



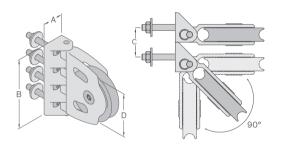
### **SWIVELLING HALYARD BLOCKS**

This special block has been designed to **direct the halyards** from the mast base to the winches.

Compared to the known "hollow pin" models, it offers two advantages:

- the halyard exit is lower (closer to the deck);
- the narrow base allows the assembly of more blocks in the narrow space of the mast base.

There are actually **three sizes** available (see the following tab).



		200	
MODEL	00619	00819	01019
SIZE (D) mm	60	80	100
<b>SWL</b> kg	1300	2200	3500
BASE (A × B) mm	35 × 102	40×120	45 × 150
SCREWS (N × Ø) mm	$2 \times \emptyset 8$	$4 \times \emptyset 8$	4ר10
WEIGHT* kg	430	530	920
FOR LINE mm	12	14	16
C mm	35	39	45

<sup>\*</sup> Fixing screws are included.



# MAST BLOCKS

### **MAST BLOCKS**

12 different sizes with diameters from **40** to **140 mm** for working loads (**SWL**) up to **9000 kg**.

Hard black anodized aluminium frame with insulating washers for corrosion protection. Resin sheaves (aluminium sheaves for 100, 120 and 140 mm only) with Composite Fibre main bearing (not on size 40) and double side self-captive ball bearing.



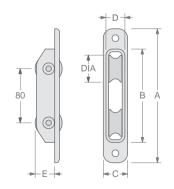


								7.97544		
MODEL	<b>DIA</b> mm	Ø LINE mm	<b>A</b> mm	<b>B</b> mm	<b>C</b> mm	<b>D</b> mm	<b>E</b> mm	<b>SWL*</b> kg	<b>WEIGHT</b> kg	BOLTS N × Ø mm
00418	40	8	107	58	24.2	18.2	31.5	400	0.07	2ר6
00518	50	12	118	69.5	29.5	22.5	37	600	0.12	2ר6
00618	60	12	130	81.5	29.5	22.5	49	800	0.15	2ר6
00718	70	10	140	01.5	00 F	00 F	E2 E	1300	0.16	2ר6
00718Z	70	12	158	91.5	29.5	22.5	53.5	2000	0.23	3ר6
00818	00	4.4	162	100	24.5	0.17	CO F	2200	0.24	2ר8
00818Z	80	14	187	103	34.5	27	62.5	3000	0.34	3ר8
01018	100	16	198	126	39	31	81.5	3500	0.44	2ר10
01018Z	100	10	226	120	39	31	81.5	4500	0.62	3ר10
01218	100	10	251	454	47	37	102	5000	0.97	3ר10
01218Z	120	18	263	151	41	31	103	7000	1.08	3ר12
01418Z	140	20	286	174	49	39	120	9000	1.55	3ר12

### **DUAL SHEAVE MAST BLOCKS**

The **Dual Sheave mast block** solves the problem of the wear of the halyards coming out of the mast. This solution is also suitable for running a line from above to below deck.

Two sizes with **34/40 mm** sheaves for **12/16 mm** lines.





MODEL	<b>DIA</b> mm	Ø LINE mm	<b>A</b> mm	<b>B</b> mm	<b>C</b> mm	<b>D</b> mm	<b>E</b> mm	<b>SWL*</b> kg	<b>WEIGHT</b> kg	BOLTS N × Ø mm
00318D	2×34	12	158	110	29	22	24	1500	0.14	2ר6
00418D	2×40	16	198	138	36	28	29	2500	0.26	2ר8

<sup>\*</sup> Safe working load for the sheave.



**ORGANIZERS** 

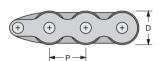
### ORGANIZERS ( $\emptyset = 40, 50, 60 \text{ AND } 70 \text{ mm}$ )

Groups of 2 to 6 sheaves in **4 diameters** of 40, 50, 60 and 70 mm. The 40 and 50 mm sheaves are manufactured in **high-strength resin** with a double side ball bearing. The 60 and 70 mm sheaves are manufactured in **aluminium**, hard black anodized, with a main Composite Fibre bearing and 2 side ball bearings. Mounting screws, nuts and washers are **included**. These new organizers do not disassemble after tacking off the screws.

Double version also available, just add **D** to the model number.



MOD. D530



### SHEAVE SWL

The maximum Safe Working Load on the single sheave.

### ORGANIZER SWL

The maximum Safe Working Load on the organizer.

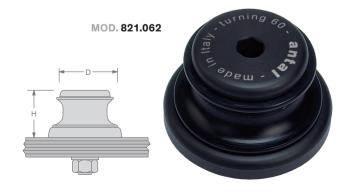
<b>D</b> mm	Ø LINE mm	N° SHEAVES	MODEL	<b>LENGTH</b> mm	<b>P</b> mm	WEIGHT*	SHEAVE SWL kg	ORGANIZER SWL kg	BOLTS N × Ø mm
		2	D420	111		0.13		800	3ר6
		3	D430	155		0.19	800	1200	$4 \times \emptyset 6$
40	14	4	D440	199	44	0.24		1600	5ר6
- 0		5	D450	243		0.30		2000	6ר6
		6	D460	287		0.35		2400	$7 \times \emptyset 6$
		2	D520	133		0.20		1200	3ר8
		3	D530	185		0.29		1800	$4 \times \emptyset 8$
50	16	4	D540	237	52	0.37	1200	2400	$5 \times \emptyset 8$
		5	D550	289		0.46		3000	6ר8
		6	D560	341		0.54		3600	$7 \times \emptyset 8$
		2	D620	163		0.48		2200	3ר10
		3	D630	228		0.69		3300	4ר10
		4	D640	293		0.91		4400	5ר10
60	18	5	D650	358	65	1.13	2200	5500	6ר10
		6	D660	423		1.35		6600	$7 \times Ø10$
		7	D670	488		2.27		7700	8ר10
		8	D680	553		2.58		8800	9ר10
		2	D720	190		0.74		3200	3ר12
		3	D730	266		1.07		4800	$4 \times \emptyset 12$
70	20	4	D740	342	76	1.40	3200	6400	5ר12
		5	D750	418		1.74		8000	6ר12
		6	D760	494		2.07		9600	$7 \times \emptyset 12$

<sup>\*</sup> Weight **without** screws, washers and nuts.

### **TURNING SHEAVES**

Mounted aft of a set of rope clutches, the turning sheave redirects each line to the most suitable winch. Mounting screws, nuts and washers are **included**.

MODEL	<b>D</b> mm	<b>H</b> mm	<b>SWL</b> kg	WEIGHT*	BOLTS N × Ø mm
821.052	50	33	800	0.10	1ר10
821.062	60	38	1200	0.18	1ר12
821.074	70	44	1800	0.38	4ר8



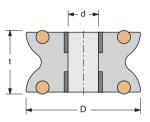


### **TULIP SERIES SHEAVES**

The Tulip sheaves are fixed sheaves that do not turn in the direction of manoeuvres since they accept quite **different lead angles.** The choice of a Tulip sheave instead of a revolving block comes from the need to **reduce bulk and weight.** 

The sheave, with an axial bearing in Composite Fibre and large round bearings (self-captive) in Torlon for side loads, is in anodized and Teflon coated aluminium and can handle very high loads.





MODEL	<b>D</b> mm	Ø LINE mm	<b>d</b> mm	<b>t</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg
801.045*	45	12	12	31	1000	0.04
801.060	60	14	15	38	2200	0.16
801.071	70	14	15	38	3000	0.19
801.073	70	16	20	46	3800	0.26
801.090	90	14	20	50	5000	0.45
801.091	90	14	30	38	38 5800	0.42
801.092	90	14	30	50	6000	0.48
801.111	110	16	30	60	9000	0.83

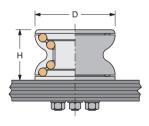


### **TURNING TULIP SHEAVE**

This sheave is fitted with 4 wide Torlon ball bearings, this is the best solution when it is necessary to redirect the line to any angle.

Mounting screws, nuts and washers are **included**.





MODEL	<b>D</b> mm	Ø LINE mm	<b>H</b> mm	<b>SWL</b> kg	<b>WEIGHT*</b> kg	SCREWS N × Ø mm
821.050	50	10	40	1000	0.14	1ר10
821.070	70	12	52	1400	0.35	1ר12
821.100	100	14	66	3000	0.90	4ר8

 $<sup>\</sup>ensuremath{^{\star}}$  Weight  $\ensuremath{\text{without}}$  screws, washers and nuts.



Maxi Dolphin 75, Karma – Ph. F. Ferri



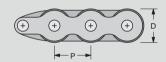
# *TULIP* **ORGANIZERS**

### HORIZONTAL TULIP ORGANIZERS

With Tulip sheaves organizers can also be made. Batteries from 2 to 6 sheaves are available, with diameters 45 and 60 mm. The 45 mm sheaves are in high resistance resin, with a "self-captive" double side ball bearing. The 60 mm sheave, with an axial bearing in Composite Fibre and large round bearings (self-captive) in Torlon for side loads, is in anodized and Teflon-coated aluminium and can handle very high loads.

Mounting screws, nuts and washers are **included**.





### **SHEAVE SWL**

The maximum Safe Working Load on the single sheave.

### ORGANIZER SWL

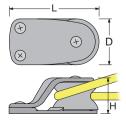
The maximum Safe Working Load on the organizer.

<b>D</b> mm	Ø LINE mm	N° SHEAVES	MODEL	<b>LENGTH</b> mm	<b>P</b> mm	WEIGHT*	SHEAVE SWL kg	ORGANIZER SWL kg	BOLTS Nרmm
		2	T520	132		0.23		1200	3ר8
		3	T530	184		0.33		1800	$4 \times \emptyset 8$
45	12	4	T540	236	52	0.42	1200	2400	$5 \times \emptyset 8$
		5	T550	288		0.52		3000 6ר8	$6 \times \emptyset 8$
		6	T560	340		0.61		3600	$7 \times \emptyset 8$
		2	T620	160		0.48		2200	3ר10
		3	T630	225		0.69		3300	4ר10
60	14	4	T640	290	65	0.91	2200	4400	5ר10
		5	T650	355		1.13		5500	6ר10
		6	T660	420		1.35		6600	$7 \times Ø10$

<sup>\*</sup> Weight without screws, washers and nuts.

### **TULIP FOOTBLOCK**

Base and cover in hard black aluminium. Mounting screws, nuts and washers are included.



MODEL	<b>D</b> mm	Ø LINE mm	<b>L</b> mm	<b>H</b> mm	<b>SWL</b> kg	WEIGHT*	SCREWS N × Ø mm
819.045	45	12	92	42	1000	0.19	1ר8 + 2ר6
819.060	60	14	116	51	1600	0.43	1ר10 + 2ר8
819.070	70	14	132	51	2200	0.60	1ר10 + 2ר8
819.090	90	14	163	63	3000	1.10	1ר12 + 2ר10
819.110	110	18	213	89	9000	3.2	4ר12



<sup>\*</sup> Weight without screws, washers and nuts.

VERTICAL TULIP BLOCKS

### **VERTICAL TULIP BLOCKS**

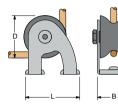
These vertical blocks are fitted with Tulip sheaves that accept very different lead angles. This is a small and light solution that replaces traditional adjustable blocks. The 60 and 70 are aluminium made with Torlon side ball bearings.

Mounting screws, nuts and washers included.



MOD. 817.050 - VERTICAL

MODEL	<b>D</b> mm	LINE Ø mm	L/B mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	SCREWS Nרmm
<b>↓ VERTICAL</b>						
817.050	45**	12	58.5 / 35	1000	0.16	2ר6
817.060	60	14	74.5 / 44	2200	0.39	3ר8
817.071	70	14	93.5 / 54.5	3000	1.04	3ר10
<b>↓</b> OVER THE T	ОР					
818.050	45**	12	62.3 / 35	1000	0.16	2ר6
818.060	60	14	78.5 / 44	2200	0.39	$2 \times \emptyset 8$
818.071	70	14	92/54.5	3000	0.95	2ר10

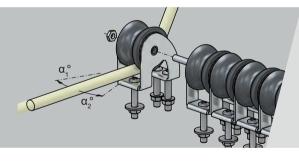






\* Weight **without** screws, washers and nuts.

<sup>\*\*</sup> The D = 45 mm sheave is resin made with Delrin side ball bearings.



More vertical blocks can be joined to form a set. **For example**: for a battery of 5 × **MOD. 817.060**, just order **MOD. 817.060/5**.

↓ Max recommended side deviation

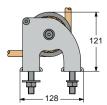
 $\alpha_1, \alpha_2 = \pm 20^{\circ}$ 

### **MAXI VERTICAL TULIP**



MOD. 817.090 SHEAVE Ø – 90 mm SWL – 5000 kg

FASTENERS – 3ר12 mm WEIGHT – 1.40 kg LINE MAX Ø – 14 mm WIDTH – 67 mm



### MAXI OVER THE TOP TULIP



MOD. 818.090

SHEAVE Ø - 90 mm **SWL - 5000 kg** 

FASTENERS – 3ר12 mm WEIGHT – 1.30 kg LINE MAX Ø – 14 mm WIDTH – 67 mm





# MAINSAIL BLOCKS

### **CLEW BLOCKS**

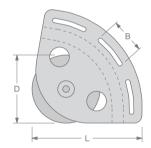
Solution designed to solve the connection of a sheave to the furling mainsail clew efficiently. The block is contained within the size of the sail, thus allowing a larger surface of the mainsail to be used. The choice of **materials guarantees the least weight** as well as a very good mechanical resistance to the environment. Particular care has been taken over the ease of connection which is obtained by normal "webbing". This ensures moreover a very good distribution of the load on the sail.

**MATERIALS** – Cheek plates are made of anodized aluminium. Also polished S.Steel solutions are available on request (replace the **AL** part of the code with **S** when ordering the product).



MOD. 991.073
--------------

MODEL	Ø LINE mm	<b>D</b> mm	<b>L</b> mm	<b>B</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg
991.073AL	14	75	112	3×36	1000	0.23
991.093AL	16	90	145	3×46	2000	0.45
991.124AL	18	120	190	4×46	3000	1.04
991.154AL	20	150	225	4×52	4000	2.05
991.184AL	24	180	265	5 × 52	8000	2.65

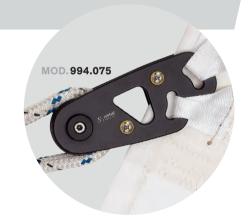


### **REEF BLOCKS**

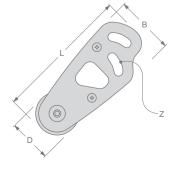
The blocks are connected to the leech of the mainsail with webbing, and reduce point loading on the mainsail when reefing. The small diameter sheaves are suitable to very **high loads**.

The center hole can be used as a safety connection to the boom when reefed. The small version (D = 50 mm) is for boats to 50 ft, larger (D = 120 mm) for boats to 100 ft.

If a larger sheave is required and if higher weight and larger sizes are acceptable, then the clew blocks described above can be considered.



MODEL	Ø LINE mm	<b>D</b> mm	<b>L</b> mm	<b>B</b> mm	<b>Z</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg
994.055	14	50	143	65	20	1500	0.22
994.065	16	60	178	79	20	3000	0.37
994.075	18	70	204	88	25	4500	0.70
994.085	20	80	238	112	35	5500	0.90
994.095	24	100	292	140	45	8000	1.30
994.125	28	120	357	170	60	10000	2.90



# SPECIAL BLOCKS

### **TWIN HALYARD BLOCKS**

The Twin halyard block is specially made for a 2 to 1 main halyard. The very small sheave is aluminium made with a Composite Fibre bushing.

The body is completely made in "**High-resistance**" S.Steel Nitronic 50. 4 sizes for **breaking loads** from **2600** to **10000 kg**, for boats up to 70 ft.





MODEL

H020

H030

H040

H050

Ø LINE

8/10

10 / 12

12 / 14

14 / 16



Captive pin

mm

16

18

21

21

24.5

34.0

d

8

10

12

14



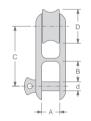
<b>B</b> mm	C mm	SWL kg	WEIGHT kg
15.5	53.5	1300	0.08
20.5	65.0	2200	0.15

3500

5000

80.0

89.0



MLB

THB

### **HIGH LOAD BLOCKS**

These small and light blocks are the **best solution for very high loads** when sliding is not important.

D

mm

28

34

42

49

The very small sheave is fitted with a Composite Fibre bushing. The one piece frame is made for line connection.

The **3 blocks** (D = 30, 40 and 55 mm) give an 8 to 1 system. This system is specially designed for the backstay or the boom-vang.



0.28

0.54

MODEL	Ø LINE mm	<b>D</b> mm	<b>H</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg
H130	6/8	30	59	600	0.05
H140	8 / 10	40	74	1200	0.08
H150	10 / 12	55	91	2400	0.18
H160	12 / 16	70	116	3500	0.33





# ROLLER BEARING SHEAVES

### **ROLLER BEARING SHEAVES**

In some cases, it is important to reduce the friction of the blocks as much as possible, even if this leads to a reduction in the maximum loads. When compared with the Composite Fibre bushing version, the roller bearing shaves offer a lower resistance but a greater smoothness.

Antal offers a range of **roller sheaves**, which can replace the traditional sheaves on the OPF series blocks, and a range for the Looper series. The **main characteristics** of these sheaves are described in the following tables.



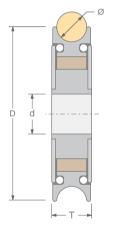
To order OPF or Looper blocks with roller bearing sheaves just add  ${\bf R}$  in front of the model code.

**FRL** is the Free Rolling Load: for good sliding (low friction), the FRL value must not be exceeded.

**ML** is the Maximum Load: loads higher than the ML cause permanent deformations of the rollers and therefore damage the bearing.



A situation in which it is advisable to consider blocks with roller sheaves is that of the mainsail sheet with a T shape because, in this case, an excessive friction of the blocks makes the car movement very difficult.



### **↓ SHEAVES FOR OPF BLOCKS** (page 62)

MODEL	<b>D</b> mm	<b>d</b> mm	T mm	Ø mm	<b>WEIGHT</b> g	FRL kg	<b>ML</b> kg
		111111	111111	111111	9	1.9	11.9
07016R	70	12	16	12	95	1000	1200
08019R	80	16	19	14	160	1600	2000
10021R	100	20	21	16	265	2400	3200

### $oldsymbol{\downarrow}$ SHEAVES FOR LOOPER BLOCKS (page 80)

MODEL	D	d	Т	Ø	WEIGHT	FRL	ML
	mm	mm	mm	mm	g	kg	kg
07116R	70	16	16	12	90	1000	1200
08119R	80	21	19	14	150	1600	2000
10121R	100	25	21	16	255	2400	3200



# **BLOCKS AND SOFT LINKS**

### **BLOCKS AND T-LOCK**

Blocks designed to be linked with Dyneema<sup>™</sup> loops as Looper Blocks (see page 80) can be tied to a special Antal swivelling toggle and then fitted into the new

Antal T-Lock base (see page 189). The result is a removable deck block that rotates in any direction of the load









Swivelling toggle

Looper block and toggle

**BLOCKS AND DYNEEMA™ PAD-EYE** 

An easy and safe way to tie the block down is with multiple wraps of thin Dyneema<sup>TM</sup> line (E.g. size 3 mm) then splice the two ends and wrap everything with a thin wire (e.g. size 1 mm). Consider that 8 wraps of

well spliced 3 mm Dyneema<sup>™</sup> without cover reach a breaking load higher than 6 tons. The link in the picture is obtained with 2.60 m of 3 mm Dyneema<sup>™</sup> line and a block size 80 mm (MOD. LL1080).









**BLOCKS AND SNAP-LOOP** 

Blocks provided with a Dyneema<sup>™</sup> snap-loop as Looper Blocks (page 80) or Snatch Looper (page 108) may be connected to the proper Dyneema<sup>™</sup> pad-eye (page 189).



Looper + Dyneema™ Pad-Eye





MINI SNATCH BLOCKS

### MINI SNATCH BLOCK (D = 32 mm)

It is a very light solution suitable for many riggings, completely made in U-V resistant high strength resin. It can be fastened both with a line or with a shackle.



### MOD. 9030B + MOD. 9030Y

### MINI SNATCH BLOCK

• For line connection

Ø SHEAVE – 32 mm Ø MAX LINE – 8 mm WEIGHT – 39 g **SWL – 250 kg** 



### MOD. 9031B + MOD. 9031Y

### MINI SNATCH BLOCK

• For 5 mm shackle

Ø SHEAVE – 32 mm Ø MAX LINE – 8 mm WEIGHT – 39 g **SWL – 250 kg** 

**BLOCKS** 







9030Y YELLOW

### MOD. 9001

### **SNAP-LOOP**

It is a simple and original line loop with a snap that offers an easy fastening and avoids accidental opening.

### SWL - 250 kg

104

For more info, see page 199.











MINI SNATCH BLOCKS

**DYNABLOCKS** 

### **DYNABLOCKS**

The new Antal block with revolving resin cheekplates and with a Dyneema<sup>™</sup> snap-loop protected by a polyester cover. A light and reliable solution that offers an easy, fast and safe connection. Dynablock is also suitable for a lashing with a thin Dyneema<sup>™</sup> line. The resin sheave is on Composite Fibre bushing with two side ball bearings.

Spare snap-loops (MOD. DBS04 for size 44 and MOD. DBS05 for size 56) available.





→ With Dyneema<sup>™</sup> snap-loop

MODEL	Ø SHEAVE	Ø LINE	SWL	WEIGHT
	mm	mm	kg	9
DBS44	44	10	600	90
DBS56	56	12	1000	176



→ For lashing (line not included)

MODEL	Ø SHEAVE mm	Ø LINE mm	<b>SWL</b> kg	<b>WEIGHT</b> g
DBL44	44	10	600	80
DBL56	56	12	1000	140



# SNATCH BLOCKS

### SNATCH BLOCKS (D = 40 AND 60 mm)

The cheekplate revolves around the **sheave axle** allowing the block to open; a safety ball stops the block from opening with an adjustable screw to set the ball on locked position. There is a becket for the **hanging line**.

**MATERIAL** – Sheave with Composite Fibre main bearing and double side ball bearing. Hard anodized and teflon coated aluminium cheekplates with side rubber protections (yellow rubber on the revolving cheekplate).





MODEL	D	Ø LINE	SWL	WEIGHT
	mm	mm	kg	g
9040	40	12	700	110
9060	60	14	1300	260



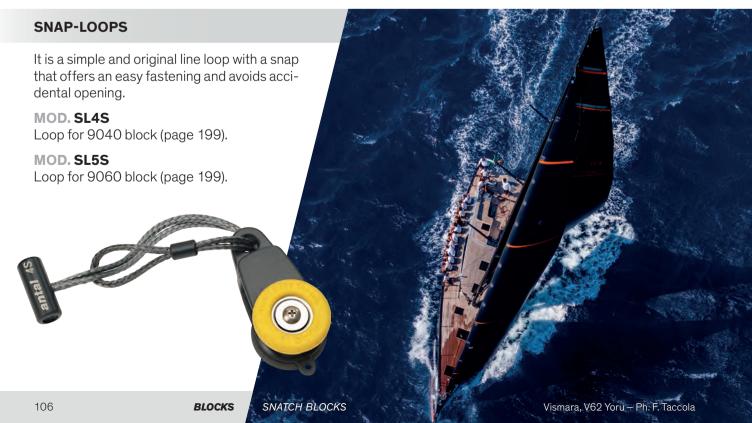
Standard model can be attached with highly resistant spectra line.



Model **SH** is supplied with a shackle.



Model **SN** is supplied with a snap-shackle (HR).



# **BARBER BLOCKS**

### **BARBER BLOCKS**

The new Antal Barber Block is a snatch block with a **ring head**, it provides an immediate entry of the sheet (the cheekplate revolves around the sheave axle allowing the block to open) and an easy **2:1 control** (a line through the ring allows the control of the block height). A safety ball prevents the revolving from accidental opening and an adjustable screw can set the ball in fully locked position.

MODEL	<b>D</b> mm	Ø LINE mm	<b>SWL</b> kg	<b>WEIGHT</b> g
BB4012	40	12	1300	160
BB6014	60	14	2000	360



A small becket to attach a line for hanging the block is present. Rubber covers to protect the deck from bumps. Aluminium sheave with Composite Fibre bushing and two side ball bearings.

### MOD. TB4212

### **TWIN SHEAVE BLOCKS**

Twin sheave at  $90^{\circ}$  to link two perpendicular lines. Aluminium sheave on "Composite Fibre" bushing and hard black anodized one piece body.

Ø SHEAVES – 42 mm Ø MAX LINE – 12 mm WEIGHT – 250 g **SWL – 2000 kg** 





# SNATCH LOOPER

### **SNATCH LOOPER**

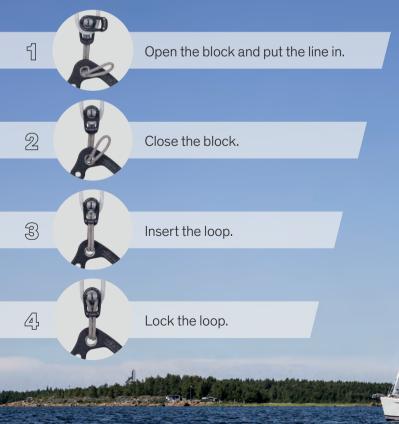
Antal Snatch block with a small sheave **suitable for high loads**, particularly designed for 2:1 main halyards.

Hard black aluminium rotating cheek plates with a Dyneema $^{TM}$  snap-loop protected by a polyester cover, aluminium sheave on fibre bearing.

Two sizes are available with and without a snap-loop. The Dyneema<sup>™</sup> snap-loop, including the Dog Bone fitting, is also available separately.

MODEL	Ø SHEAVE mm	Ø LINE mm	<b>SWL</b> kg	<b>WEIGHT</b> g		
<b>↓ WITH DYNEEMA™ SNAP-LOOP</b>						
LS046	46	14	2200	230		
LS054	54	16	3500	368		
<b>↓ WITHOUT DYNEEMA™ SNAP-LOOP</b>						
LL046	46	14	2200	170		
LL054	54	16	3500	277		





MAXI SNATCH BLOCKS

# SNATCH BLOCKS (D = 90 AND 120 mm)

The cheekplate revolves around the sheave axle allowing the block to open; a safety pin, which engages automatically on closing, stops the block from opening accidentally.

**MATERIALS** – High-strength resin sheaves, hard anodized alloy cheekplates, high-strength stainless steel (17-4-PH) structural pins.

MODEL	<b>D</b> mm	Ø LINE mm	<b>SWL</b> kg	<b>WEIGHT</b> kg
908.095	90	16	2500	0.41
908.125	120	20	4500	1.12

The block can be attached with webbing or better still with a fine highly resistant line made of material such as Kevlar or Spectra.



Model  ${\bf SN}$  is supplied with a HR Wichard snap shackle.



Model **SH** is supplied with a shackle.



# SNATCH BLOCK ON PAD-EYE (D = 90, 120 AND 150 mm)

Three snatch blocks 90, 120 and 150 mm diameter, on pad-eye and stand-up spring are available. The cheekplate revolves to open the block, a safety pin stops the block from opening.

Above blocks are available also on screwed pad-eye.

MODEL	Ø SHEAVE mm	SHEAVE WIDTH mm	Ø LINE mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	EYEBOLT MODEL
<b>↓4 SCREWS</b>	PAD-EYES					
918.095	90	26	18	2500	0.82	7210
918.125	120	36	20	4500	2.05	7214
918.155	150	46	28	6500	4.20	7220
<b>↓</b> SCREWED	PAD-EYES					
928.095	90	26	18	2500	1.14	7310
928.125	120	36	20	4500	2.70	7314
928.155	150	46	28	6500	5.30	7321



BLOCK ON 4 SCREWS PAD-EYE







# T-TRACK SLIDERS



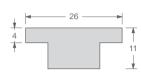
Genoa cars	112
Halyard sliders	121
Outhaul sliders	122
Classic S.Steel	124

# 26X4 GENOA CARS

# MOD. 602.211 → T-TRACK 26×4

High resistance silver anodized light alloy extrusion.

MAX LENGTH - 3 m WEIGHT - 0.5 kg/m FASTENERS - Ø5 mm screws HOLE SPACING - 50 mm





# MOD. 691.141 → SIMPLE END FITTING

Plastic made, fastened with one 5 mm screw.

MOD.  $690.151 \rightarrow$  ONE SHEAVE END FITTING MOD.  $690.152 \rightarrow$  TWO SHEAVES END FITTING

Hard black anodized aluminium base and resin sheave with side ball bearings (FASTENERS –  $2\times 06$  mm screws).

# MOD. 621,492

**GENOA CAR 26×4**: hard black anodized with A316 stop-pin and Nylon sliding inserts. The sheave structure, made in AlSI316 S.Steel, turns left and right (±50°). Resin sheave with 2 side ball bearings, wide section for two sheets.

WEIGHT - 0.35 kg **SWL - 800 kg** STOP-PINØ - 8 mm



<del>-38</del>→



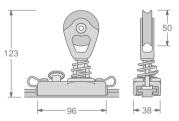
For boats up to 33 ft

# MOD. 621.452

**GENOA CAR 26×4**: a 50 mm block with spring is fitted on the aluminium slider. Also this model is supplied with the stop-pin.

WEIGHT - 0.25 kg **SWL - 500 kg** STOP-PIN Ø - 8 mm

# For boats up to 30 ft



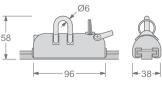


# MOD. 621.462

**SIMPLE SLIDER**: a 6 mm shackle is fitted on the hard black anodized slider. AlSI316 S.Steel stop-pin and Nylon sliding inserts.

WEIGHT - 0.21 kg **SWL - 800 kg** STOP-PIN Ø - 8 mm







### **CAR CONTROL**

To regulate the car position, tackles with 2:1 and 3:1 purchase can be produced. A special end fitting with 1 or 2 sheaves can be mounted on the track with one block connected to the car.

For the car control, mini blocks have been used (see page 58). Mini Blocks have a 34 mm sheave and are suitable for a 6 mm line.





# RACE GENOA CAR For boats up to 30 ft

On an aluminium car a sheet block (Dynablock MOD. DBL44, see page 105) is tied with a Dyneema<sup>TM</sup> line. There is a 34 mm block with becket on the car that requires an end-fitting with a double block (MOD. 690.152) for a 3:1 car control. No stop-pin for this solution.

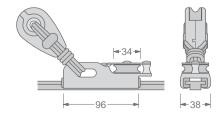
WEIGHT – 0.26 kg SWL – 600 kg



MOD. 621.472 Slider v
MOD. 621.472DBL44 Slider v

Slider without sheet block.

Slider with sheet block.





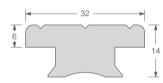
# 32X6 GENOA CARS

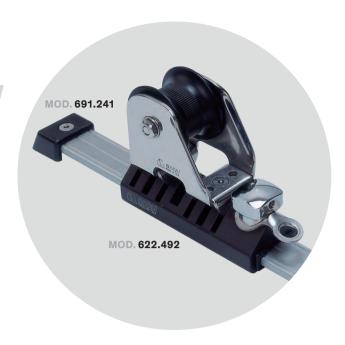
MOD.  $602.112 \rightarrow T$ -TRACK  $32 \times 6$  MOD.  $602.212 \rightarrow T$ -TRACK  $32 \times 6$ 

High resistance silver anodized light alloy extrusion. Rounded upper edges, larger base with a seat for the silicone. Hard black anodization is also available on request (add **B** to the model number).

MOD. 602.112  $\rightarrow$  100 mm HOLE SPACING MOD. 602.212  $\rightarrow$  50 mm HOLE SPACING

FASTENERS - Ø6 mm screws WEIGHT - 0.8 kg/m MAX LENGTH - 6 m

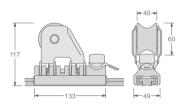




MOD. 622.492 For boats up to 44 ft

**GENOA CAR 32×6**: hard black anodized aluminium slider with low-friction Nylon sliding inserts. The revolving upper structure (±50°) is made of AISI316 S.Steel. The resin sheave is fitted with 2 side ball bearing, wide section for double sheet. AISI316 S.Steel pin with a lock-up position. Becket for remote control line.

WEIGHT - 0.86 kg **SWL - 2800 kg** STOP-PIN Ø - 11 mm

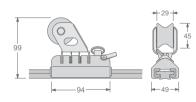




MOD. 620.492 For boats up to 38 ft

**GENOA CAR 32×6**: for 32×6 T-Track, as the above model, but with smaller sizes.

WEIGHT - 0.40 kg **SWL - 800 kg** STOP-PIN Ø - 11 mm

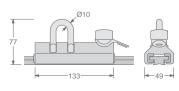




MOD. 622.462 For boats up to 38 ft

**SIMPLE SLIDER:** a 10 mm shackle is fitted on the aluminium slider. Also this model is supplied with the stop-pin.

WEIGHT - 0.45 kg **SWL - 2200 kg** STOP-PIN Ø - 11 mm





## SIMPLE END FITTING

**MOD. 691.241** – made in plastic

MOD. 691.241AL - silver anodized aluminium

MOD. 691.241B - black anodized aluminium

MOD. 691.241S - AISI316 S.Steel

### **CAR CONTROL**

To regulate the car position, tackles with 2:1 and 3:1 purchase can be produced. A special end fitting with

1 or 2 sheaves can be mounted on the track and one block connected to the car.

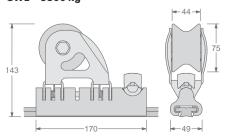




# **GENOA CAR 32×6 PLUS**

The "plus" genoa car runs on HS fibre sliding inserts on 32×6 T-Track. It is fitted with a stop-pin done for 11 mm holes (smaller diameter are available on request).

WEIGHT - 1.34 kg **SWL - 3800 kg** 



For boats up to 52 ft



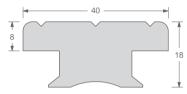


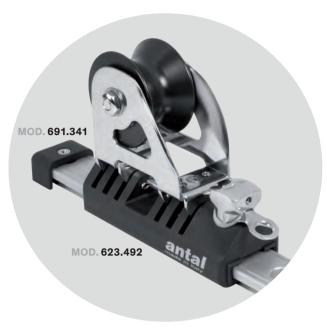
MOD.  $602.113 \rightarrow T$ -TRACK  $40 \times 8$  MOD.  $602.213 \rightarrow T$ -TRACK  $40 \times 8$ 

High resistance silver anodized light alloy extrusion. Rounded upper edges, larger base with a seat for the silicone. Hard black anodization is also available on request (add **B** to the model number).

MOD. 602.113  $\rightarrow$  100 mm HOLE SPACING MOD. 602.213  $\rightarrow$  50 mm HOLE SPACING

FASTENERS – 8 mm screws WEIGHT – 1.3 kg/m MAX LENGTH – 6 m

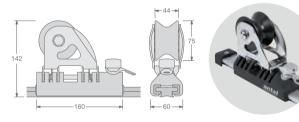




MOD. 623.492 For boats up to 52 ft

**GENOA CAR 40×8**: hard black anodized aluminium slider with low-friction Nylon sliding inserts. The revolving upper structure (±50°) is made of AlSl316 S.Steel. The aluminium sheave is fitted with one main Composite Fibre bearing and 2 side ball bearing, wide section for double sheet. AlSl316 S.Steel pin with a lock-up position. Becket for remote control line.

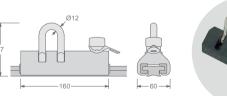
WEIGHT - 1.50 kg **SWL - 3800 kg** STOP-PIN Ø - 14 mm



MOD. 623.462 For boats up to 52 ft

**SIMPLE SLIDER**: a 12 mm shackle is fitted on the aluminium slider. Also this model is supplied with the stop-pin.

WEIGHT - 0.79 kg **SWL - 3300 kg** STOP-PIN Ø - 14 mm





### SIMPLE END FITTING

MOD. 691.341 - made in plastic

MOD. 691.341AL – silver anodized aluminium

MOD. 691.341B - black anodized aluminium

MOD. 691.341S - AISI316 S.Steel

### **CAR CONTROL**

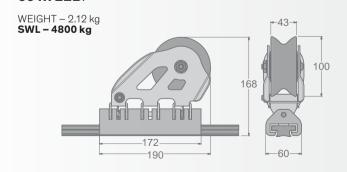
To regulate the car position, tackles with 2:1 and 3:1 purchase can be produced. A special end fitting with

1 or 2 sheaves can be mounted on the track and one block connected to the car.



### MOD, 626,492 → MAXI GENOA SLIDER

The new genoa slider MOD. **626.492** has a stronger and more rigid steel structure, suitable for boats up to 60ft, fitted with a wide sheave 100 mm diameter. It is done for the 40x8 T-Track MOD. **602.213** and we recommend the use of the double pin stop MOD. **691.722B**.



# For boats up to 60 ft



# MOD. 691.722B

**DOUBLE STOP-PIN**: for the double stop-pin with alu slider the 50 mm hole spacing track (MOD. 602.213) is necessary.

STOP-PINØ – 14 mm

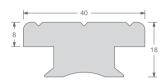


**DOUBLE 40X8** 

GENOA CARS

# DOUBLE 40×8 GENOA CARS SHEAVES 120, 150, 180 mm

The double  $40\times8$  genoa cars are made for maxi yachts (larger than 60 ft), they run on  $40\times8$  T-Track (see page 116).

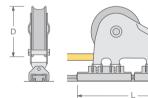


Two hard black anodized aluminium sliders (add  $\bf B$  after the model number) or two polished S.Steel sliders (add  $\bf S$  after the model number) running on Nylon guides are connected with a revolving ( $\pm 50^{\circ}$ ) link structure. The sheave, with a wide sections for a double sheet, is fitted with a main Composite Fibre bearing and two side self-captive ball bearings.

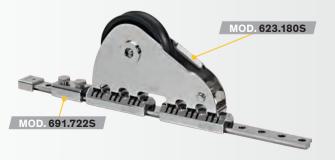




MODEL	D	L	SWL	WEIGHT
	mm	mm	kg	kg
623.120B	120	330	5000	3.10
623.150B	150	330	6500	4.25
623.180B	180	375	9000	6.20



All the above double cars are available with S.Steel sliders. The double stop-pin and the T-Track are also available in S.Steel. Substitute  ${\bf S}$  for  ${\bf B}$  in the model number.



# STOP-PIN

A special double stop-pin (Ø14 mm) is available to lock the car in position on the track:

MOD. 691.722B - Hard black anodized aluminium

MOD. 691.722S - Polished S.Steel

With the double stop-pin the 50 mm hole spacing track (MOD. **602.213**) is necessary.



MOD. 691.722B



# T-TRACKS

# **T-TRACKS**

Antal produces three sizes of T-Tracks: 26×4, 32×6 and 40×8. T-Tracks are available in the three versions silver aluminium, hard black anodized aluminium and S.Steel, all with 50 and 100 mm hole spacing.

On request, track will be machined with rounded ends and then anodized. Moreover, 32×6 and 40×8 sizes are also made with holes for automatic locking of the slider, in hard black anodized version.



1 Silver anodizing

2 Hard black anodizing

3 S.Steel with rounded head

SIZE	HOLE SPACING mm	SILVER	BLACK	S.STEEL
<b>↓ STANDARD TRACK</b>				
26×4* 11	50	602.211	602.211B	-
32	50	602.212	602.212B	602.212S
32×6*	100	602.112	602.112B	602.112S
40 40	50	602.213	602.213B	602.213S
40×8* 18	100	602.113	602.113B	602.113S
<b>↓ AUTOMATIC TRACK</b>				
32×6	50	-	602.312	-
40×8	50	-	602.313	-

<sup>\*</sup> Tracks real sizes.



# HALYARD SYSTEM

### HALYARD SLIDER

The "halvard slider" has been specifically planned for wire halyards and for those halyards which are subject to such high strain as to preclude use of a stopper. This solution permits easy adjustment and secure locking of halyards.



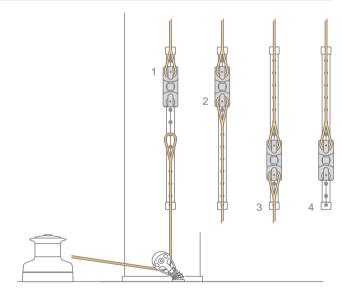
new position.

## THE COMPLETE SYSTEM INCLUDES

- Hard black aluminium T-Track automatic version, with fixed length and with numbered positions of the slider, positioning holes spacing = 50 mm, fixing screws spacing = 100 mm.
- The halyard slider with the 2-positions stop-pin: locked and automatic insertion.
- 2 simple aluminium end fittings for T-Track.

Also automatic tracks of any length, up to 6 m. are available. In this case, the positioning holes are not numbered (32×6, MOD. 602.312 - 40×8, MOD. 602.313).

# ADJUSTING AND BLOCKING THE HALYARD



- 1 Hook the halyard to the slider.
- 2 Connect the winch.
- 3 Put the halyard under tension and lock it in place.
- 4 Free the slider from the winch.

COMPLET	ESYSTEM	TRACK			SLIDER			END FITTING
MODEL	<b>SWL</b> kg	MODEL	SIZE mm	<b>L</b> mm	MODEL	<b>A</b> mm	<b>B</b> mm	MODEL
622.422	2000	602.412	32×6	990	622.402	50	135	691.241B
623.422	3000	602.413	40×8	1130	623.402	60	160	691.341B
624.422	5000	602.413	40×8	1130	624.402*	60	210	691.341B





# **OUTHAUL CARS**

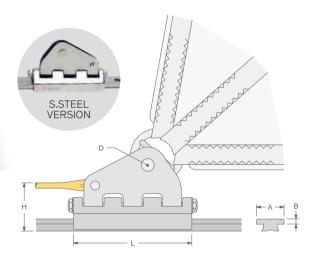
# **OUTHAUL SLIDERS**

This slider runs on self-lubricating HS fibre enabling it to deal with heavy work loads while remaining compact; it also provides low friction running and easy manoeuvring. The sail connection, which is made of S.Steel and revolves, reduces the height of the sail

FOR BOATS UP TO 48 ft	FOR BOATS UP TO 70 ft
→ 32×6 T-Track	→ <b>40×8</b> T-Track

above the boom to a minimum. Standard T-Tracks, sizes 32×6 and 40×8, are used, with black anodized finish and 50 mm hole spacing. The car runs on self-lubricating HS fibre and with hard black anodized track.





<b>↓</b> CAR					
MODEL	<b>L</b> mm	<b>H</b> mm	<b>D</b> mm	<b>WEIGHT</b> kg	<b>SWL</b> kg
672.002	130	60	12	0.50	3000
672.003	160	80	16	1.23	6000
672.004	200	80	16	1.68	8000
672.005	280	90	20	3.55	10000

<b>↓TRACK</b>				
MODEL	A × B mm	SCREWS Ø mm	SPACING mm	WEIGHT kg/m
602.212B	32×6	6	50	0.80
602.213B	40×8	8	50	1.30



# **OUTHAUL CARS**



FURLING MAIN

# **OUTHAUL CAR WITH SHEAVE**

A ball bearing car is necessary for the outhaul of a furling main sail.

Two sizes: 190 mm car with a 60 mm sheave and 260 mm car with a 90 mm sheave, both on **Antal 4Race**  $31\times21$  tracks.

A special clew-block completes the system.



	<b>↓CAR</b>	↓CAR					↓ CLEW BLO	СК
	MODEL	LENGTH mm	SHEAVE Ø mm	<b>SWL</b> kg	WEIGHT kg		MODEL	SHEAVE Ø
For boats up to 48 ft	4190H	190	60	1900	0.85		991.093AL	90
For boats up to <b>56 ft</b>	4260H	260	90	2800	1.36		991.124AL	120

# **OUTHAUL CAR - DIRECT CONNECTION**

This simple solution reduces the load on the car but increases the tension of the line.

Three sizes with cars 110, 150 and 190 mm long, on **Antal 4Race** 31×21 tracks.

In this case too a special clew block completes the system.



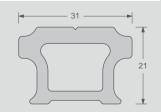
	<b>↓</b> CAR				<b>↓ CLEW BLOCK</b>			
	MODEL	LENGTH mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	1	MODEL	SHEAVE Ø mm	
For boats up to 40 ft	4110SH	110	1000	0.37		991.073AL	75	
For boats up to 48 ft	4150SH	150	1400	0.48		991.093AL	90	
For boats up to <b>56 ft</b>	4190SH	190	1900	0.70		991.124AL	120	

# TRACK

Two track models are available for the cars described on this page.

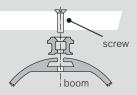
For both MOD. 4510 and 4560:

FIXING SCREWS – Ø8 mm HOLE SPACING – 100 mm WEIGHT – 0.77 kg/m END-FITTING – **MOD. 4271** 



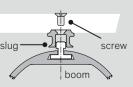
### MOD. 4510 → DIRECT MOUNTING

The track is directly screwed to threaded holes on the boom.



#### MOD. 4560 → SLUG MOUNTING

The track is screwed to the slugs. Slugs are custom made to fit the groove of the boom.





# **CLASSIC S.STEEL**

FOR GENOA

32×6 GENOA CAR

L = 132 mm ALUMINUM SHEAVE = 60 mm SWL = 2800 kg

**40×8 GENOA CAR** 

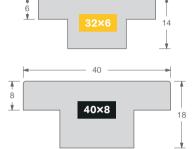
 $L = 160 \, \text{mm}$  ALUMINUM SHEAVE = 75 mm SWL = 3800 kg

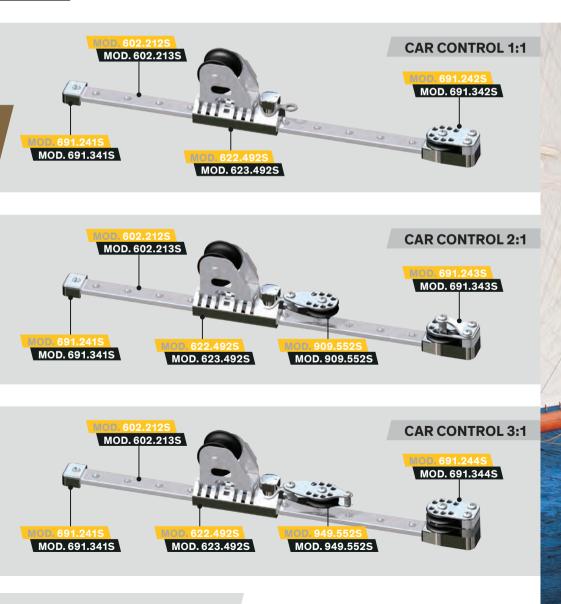
Antal offers a complete series of cars for genoa and mainsail with tracks and accessories completely made in 316 polished S.Steel.

Particularly designed for classic boats.

Two sizes: with 32×6 and 40×8 S.Steel T-tracks. 50 mm sheaves for all cars control.

→ MODELS FOR T-TRACK SIZE 32×6
→ MODELS FOR T-TRACK SIZE 40×8





# **CLASSICS.STEEL**

FOR MAIN SAIL

32×6 MAIN CAR

with one block size 75 mm

L = 132 mm

SWL = 1500 kg

with two blocks size 75 mm

 $I = 180 \, \mathrm{mm}$ 

SWL = 2000 ka

40×8 MAIN CAR

with one block size 90 mm

| = 160 mm

SWL = 2500 kg

with two blocks size 90 mm

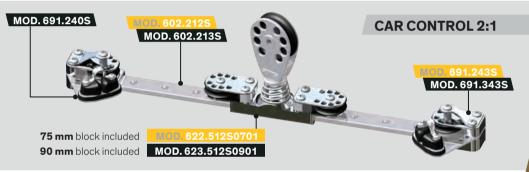
 $L = 200 \, \text{mm}$ SWL = 3500 kg



E.g. MOD. 622.512S















# BALL BEARING CARS

	Size 100	129
	Sizes 110-150-190-230-260	132
	Dyneema <sup>™</sup> links	140
	Maxi 47 Sizes 230-330-430	146
226	Maxi 67 Sizes 330-430-530	150
	Life Rail System	153

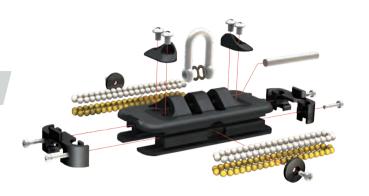
# **BALL BEARING**

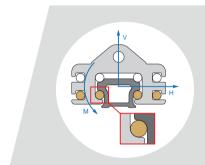


CARS

## **CHARACTERISTICS**

- · Higher efficiency and smoother running.
- Better load resistance to vertical (**V**), horizontal (**H**) and torsional (**M**) loads.
- Higher safety margin as the car will remain on the track even after ball bearing failure (overload).
- Travellers are fitted with 2 Torlon ball circuits (lower) and 2 Delrin ball circuits (upper).
- Single double and triple control sheaves, with or without becket, can be fitted on the car.
- One-piece extruded body.
- The traveller, the track and all components are extruded in high strength alloy and hard black anodized (Steel parts: AISI316).
- Side windows for easy maintenance and ball bearing cleaning and/or replacement.
- Standard shackle or special "stand-up" joint.





V - VERTICAL LOAD

H - HORIZONTAL LOAD

M - TORSIONAL LOAD

TRACK	CAR SIZE mm	FOR BOATS UP TO	PAGE		
27	100	33	129		
<b> </b>	110	36			
	150	42	132		
21	190	48	102		
<u>+</u> 2—3	260	52			
47 —	230	60			
31.5	330	70	146		
	430	80			
67	330	70			
31.5	430	80	150		
	530	100			



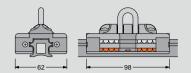
# **SIZE 100**





### MOD, 4102SH → CAR SIZE 100

This car is fitted with 54 Delrin + 54 Torlon balls. WEIGHT - 0.23 kg **SWL - 820 kg** 



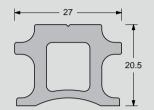


### MOD. 601.121 → STANDARD TRACK

Tubular hard black anodized aluminium extrusion.

FASTENERS – 6 mm screws / 100 mm hole spacing WEIGHT – 0.69 kg/m

MAX LENGTH – 6 m



#### MOD. 601.221 → STOP-PIN TRACK

As the above model but with holes (50 mm spacing) for the stop-pin.



#### MOD. 691.421 → STOP-PIN

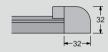
Aluminium slider on Nylon inserts and AlSI316 S.Steel pin. The stop-pin needs to be fitted on the MOD. **601.221** track.





### MOD. 4261 → SIMPLE END FITTING

Plastic made, mounted with a 6 mm screw.

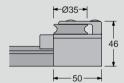




### MOD. 4262 → END FITTING WITH ONE SHEAVE

High strength resin made with one  $\emptyset 35$  mm sheave. Completed with a shock proof rubber.

WEIGHT - 0.08 kg SCREWS - 3ר5 mm

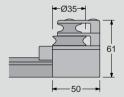




# MOD. 4263 → END FITTING WITH ONE SHEAVE AND BECKET

High strength resin made with one  $\emptyset 35$  mm sheave. Completed with a shock proof rubber.

WEIGHT - 0.10 kg SCREWS - 3ר5 mm

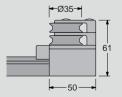




### MOD. 4264 → END FITTING WITH TWO SHEAVES

High strength resin made with two  $\emptyset 35$  mm sheaves. Completed with a shock proof rubber.

WEIGHT - 0.10 kg



## MOD. 4266 → END FITTING CAM-CLEAT

This cam-cleat revolving in 3 different positions can be fitted on the end fitting with one or two sheaves.





S1777 100





# MAIN BALL BEARING TRAVELLER SIZE 100

This traveller is 98 mm long and 62 mm wide. The weight is 0.23 kg and the **working load = 820 kg**. The sheaves for the car control are D = 35 mm. The complete systems includes 1.5 m long track. The sheet block (OPF 60, page 66) is **not included**.

The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add J to the block model code.

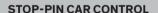
The traveller is fitted with a special "stand-up" connection for Antal block size 60 mm and includes the "stand-up" rubber.





#### MOD. 4100SH

The same traveller is also available with a 6 mm shackle (for this case add **SH** to the model number).



**CAR CONTROL 1:1** 

**CAR CONTROL 2:1** 

**CAR CONTROL 3:1** 



# **GENOA CARS**

SIZE 100

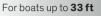




# BALL BEARING GENOA TRAVELLER SIZE 100

This traveller is 98 mm long and 62 mm wide. The weight is 0.40 kg and the Working Load = 820 kg. Can be fitted with a front sheave with becket for a **3:1** control.

Main sheave (diameter 45 mm) with 2 side ball bearings and a wide section suitable for 2 sheet. The sheaves for the car control are D=35 mm.









# SIZES

# **4RACE**

# 110-150-190-230-260



## STANDARD TRACK 31×21

Fastening screws from the top.

SCREWS - 8 mm HOLE SPACING - 100 mm WEIGHT - 0.77 kg/m



# STANDARD TRACK WITH STOP-PIN HOLES

Fastening from the top.

SCREWS – 8 mm HOLE SPACING – 100 mm STOP-PIN HOLE SPACING – 50 mm WEIGHT – 0.75 kg/m



# RACE TRACK 31×21 WITH LIGHTENING HOLES

Fastening from the bottom.

SCREWS - 8 mm HOLE SPACING - 100 mm WEIGHT - 0.64 kg/m



### MOD. 4540

# ADJUSTABLE FASTENER TRACK 31×21

Bolts can be fixed in any position, for pre-existing holes.

SCREWS – 8 mm (on sliding slugs) WEIGHT – 0.72 kg/m

MOD. 4541



# HIGH PROFILE TRACK 48×60

Bolts can be fixed in any position.

Sliding slugs with 2ר8 mm screws (MOD. 4543) are available (the slug is divisible in half).

TRACKWEIGHT-3.2kg/m UNSUPPORTEDSPANMAX-1.5m



MOD. 4543

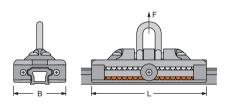
MOD. 4551N Special end fitting for 48×60 track.



## TRAVELLER SIZE AND LOAD TABLE

Three models: **110**, **150** and **190** mm long, for boats up to 48 ft. These cars are fitted with standard shackle (**SH**), but also special "stand-up" joint for 70, 80 and 100 mm blocks is available.

Longer cars are available: L = 230 mm (SWL - 2400 kg) and L = 260 mm (SWL - 2800 kg) described in the following page 137.



	TRAVELLER SIZE AND LOAD TABLE													
MODEL	<b>L</b> mm	<b>B</b> mm	SWL WEIGHT N kg kg BA											
4110SH	110		1000	0.50	62 Delrin + 62 Torlon									
4150SH	150	70	1400	0.70	86 Delrin + 86 Torlon									
4190SH	190		1900	0.90	112 Delrin + 112 Torlon									

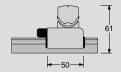
TRAVELLER		<b>LOA</b> ft										TRAVELLER				
LENGTH ft	28	3 3	30	32	34	36	38	40	42	44	46	48	50	52	SWL kg	
100															820	
110															1000	
150															1400	
190															1900	
230															2400	
260															2800	
200															2000	

TRAVELLER SELECTION GUIDE FOR: MAINSHEET (END BOOM) AND GENOA SHEET



### MOD. 4291 → STOP-PIN

Aluminium slider on Nylon inserts and AISI316 S.Steel pin. The stop-pin needs to be fitted on the MOD. **4520** track. Knob with 2 positions: free and lock.





### MOD. 4271 → SIMPLE END FITTING

Plastic made, mounted with a 8 mm screw.

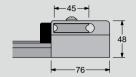




### MOD. 4272 → END FITTING WITH ONE SHEAVE

Aluminium made with one  $\varnothing=45$  mm sheave fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.21 kg SCREWS - 3ר6 mm

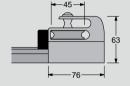




# MOD. 4273 $\rightarrow$ END FITTING WITH ONE SHEAVE AND BECKET

Aluminium made with one  $\varnothing=45~\text{mm}$  sheave fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.26 kg SCREWS - 3ר6 mm

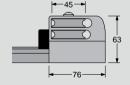




#### MOD. 4274 → END FITTING WITH TWO SHEAVES

Aluminium made with two  $\emptyset=45$  mm sheaves fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.28 kg SCREWS - 3ר6 mm

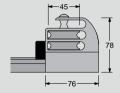




# MOD. 4275 $\rightarrow$ END FITTING WITH TWO SHEAVES AND BECKET

Aluminium made with two  $\emptyset = 45$  mm sheaves fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.32 kg SCREWS - 3ר6 mm

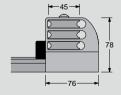




### MOD. 4276 → END FITTING WITH THREE SHEAVES

Aluminium made with three  $\varnothing=45$  mm sheaves fitted with double side ball bearings. Completed with a shock proof rubber.

WEIGHT - 0.35 kg SCREWS - 3ר6 mm



### MOD. 4410 → END FITTING CAM-CLEAT

MOD. 4420 → 110 mm TRAVELLER CAM-CLEAT

MOD. 4430 → 150-190 mm TRAVELLER CAM-CLEAT



The revolving cam-cleat (3 different positions) can be fitted on the end fitting with one, two or three sheaves. The traveller cam-cleat is not revolving.











**SIZE 110** 

For boats up to 36 ft

This traveller, 110 mm long (**SWL - 1000 kg**), is fitted with a special "stand-up" connection for Antal block size 70 mm and includes the "stand-up" rubber. The same traveller is also available with an 8 mm shackle (for this case add **SH** to the model number).

The complete system includes 1.5 m long track. The sheet block (OPF 70, page 68) is **not included**.

## **STOP-PIN CAR CONTROL**

**CAR CONTROL 2:1** 

**CAR CONTROL 3:1** 

CAR CONTROL 3:1\*

\* Cam-cleat on the car

CAR CONTROL 4:1\*

\* Cam-cleat on the car



SIZE 150







**SIZE 150** 

For boats up to 42 ft

This traveller, 150 mm long (**SWL - 1400 kg**), is fitted with a special "stand-up" connection for Antal block size 80 mm and includes the "stand-up" rubber. The same traveller is also available with an 8 mm shackle (for this case add **SH** to the model number). The complete system includes 1.5 m long track. The sheet block (OPF 80, page 70) is **not included**.

The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add **J1** to the block model code.

# **CAR CONTROL 3:1**

## CAR CONTROL 4:1

## **CAR CONTROL 5:1**

### **CAR CONTROL 4:1\***

\* Cam-cleat on the car

# **CAR CONTROL 5:1\***

\* Cam-cleat on the car





SIZE 190







# **SIZE 190**

For boats up to 48 ft

This traveller, 190 mm long (**SWL - 1900 kg**), is fitted with a special "stand-up" connection for one or two Antal sheet blocks (size 80 mm) and includes the "stand-up" rubber. The same traveller is also available with a 10 mm shackle (for this case add **SH** to the model number). The complete system includes 2 m long track. The sheet blocks (OPF 80, page 70) are **not included**.

The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add **J2** to the block model code.

# **CAR CONTROL 4:1**

# **CAR CONTROL 5:1**

# **CAR CONTROL 5:1\***

\* Cam-cleat on the car

## **CAR CONTROL 6:1\***

\* Cam-cleat on the car

# CAR CONTROL 4:1\*

\* Cam-cleat on the car





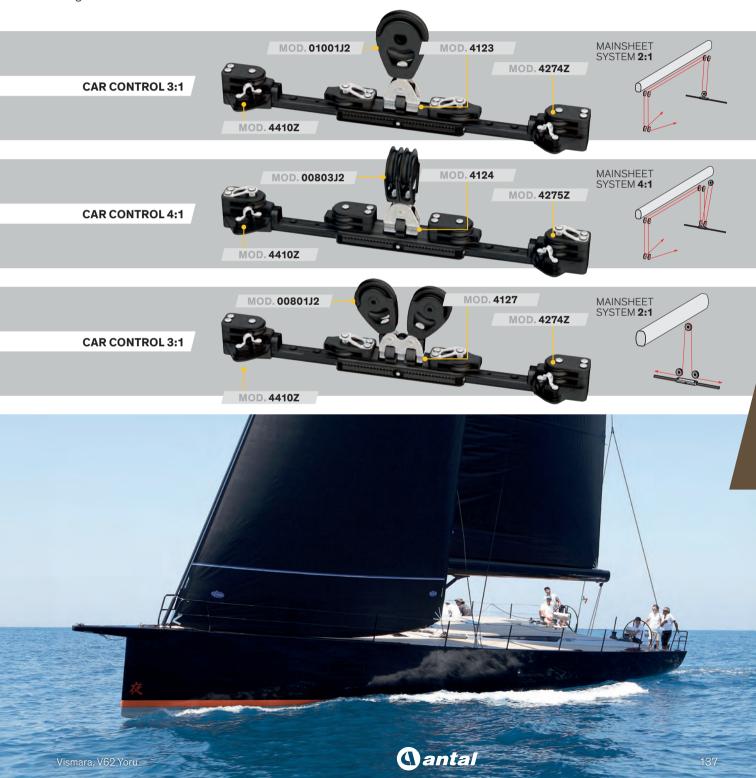




# SIZE 260 For boats up to 52 ft

This traveller, 260 mm long (**SWL – 2800 kg**), is fitted with a special connection for one (size 100 mm) or two (size 80 mm) Antal sheet blocks and with 55 mm control sheaves. The complete system includes 2.5 m long track.

The sheet blocks (OPF 80 and 100, page 70-71) are **not included**. The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add **J2** to the block model code.











The blocks in the OPF series to be mounted on the 4Race cars must have a special long swivel head as described on page 63; add J to the block model code.

MOD. 4273Z End fitting, 1 sheave (D = 55 mm) and becket





The triple car is obtained with  $2\times150$  and  $1\times190$  mm long cars with two D = 70 mm blocks (OPF 70, page 68) for a 2:1 control.

For catamarans up to **60 ft LOA**. The mainsheet blocks (OPF 80, page 70) are **not included**.

# **FLAT SERIES**

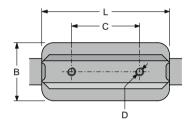


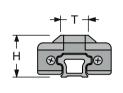
# **4RACE BB CARS FLAT SERIES**

All the 4Race ball-bearing cars are also available in flat versions with 2 threaded holes for an easy connection with other systems, for example, in steering systems or for driving large sliding hatches, etc.

These cars are fitted with 4 circuits of Torlon balls providing compression loads as high as the pulling loads and greater torsional resistance.

More information about the  $27\times20$  track on page 129 and about the  $31\times21$  track on page 132.







	TRAVELLER SIZE AND LOAD TABLE												
MODEL	TRACK SIZE mm	<b>L</b> mm	<b>B</b> mm	C mm	<b>D</b> mm	<b>H</b> mm	<b>T</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	N° BALLS			
4100F	27 × 20.5	98	62	43	6	31.5	24	820	0.20	108			
4110F		110	70	65	8			1000	0.44	124			
4150F	31 × 21	150		80	10	39	26	1400	0.64	172			
4190F		190		103	10			1900	0.79	224			



# BALL BEARING CARS O 4RACE

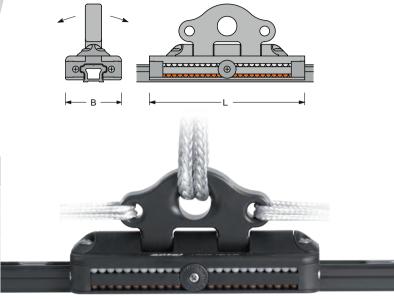


# FOR DYNEEMA" LINKS

## CARS FOR DYNEEMATM LINKS

Four ball bearing models, 110, 150, 190 and 230 mm long, for the same track 31×21 (see page 132) fitted with a special aluminium pivoting bracket suitable for Dyneema<sup>™</sup> links, for both: 2 side control lines and one central connection for a sheet block or a sheet Ring.

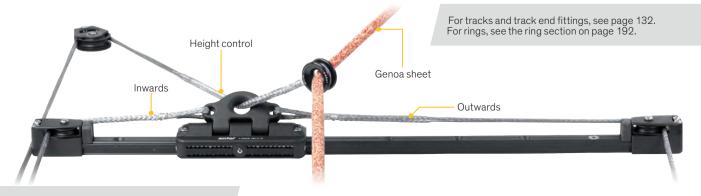
MODEL	<b>L</b> mm	<b>B</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg
4110D	110		1000	0.45
4150D	150	70	1400	0.65
4190D	190	70	1900	0.85
4230D	230		2400	1.05





# TRANSVERSAL CARS FOR GENOA SHEET

The transversal car is fitted with a direct control for car moving outwards and inwards. A ring, through which the sheet runs, allows the height control of the genoa sheet.

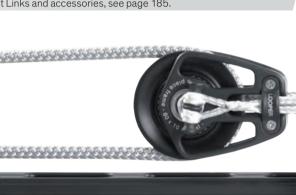


## **CARS FOR MAINSHEET**

A Looper block, size 80 or 100, for the mainsheet in the centre and two smaller side blocks, size 60, for the car control are linked by Dyneema<sup>™</sup> snap-loops to a size 190 or 230 ball bearing car.

This solution, with **SWL – 1900 / 2400 kg** is suitable for boats up to 48/50 ft.

For looper blocks, see page 80. For Dyneema™ snap-loop, see page 199. For tracks and accesories, see page 132. For Soft Links and accessories, see page 185.







→ For larger boats up to 60 ft and **SWL** up to **3800 kg**, two cars can be linked together.

Two Looper blocks, size 80, for the sheet and two Looper blocks, size 60, for car control complete this double 190 mm car.



→ Custom solution with two extra-long cars (2×230 mm) and **SWL - 4800 kg**.

Two Looper blocks, size 100, for the mainsheet and two Looper blocks, size 70, for the side control, complete this solution designed for a 65 ft boat.



# **GENOA CARS**

SIZES 160-190-260





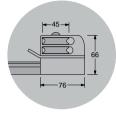
### **SIZE 160**

This 160 mm long traveller (**SWL - 1400 kg**) is fitted with one 60 mm sheave, for the genoa sheet, and two 45 mm sheaves for the car control.

All these sheaves are made of high strength resin with a double side ball bearing.



# For boats up to 42 ft



MOD. 4274G End fitting, 2 sheaves (D = 45 mm) and becket

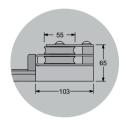
# **SIZE 190**

This 190 mm long traveller (**SWL - 1900 kg**) is fitted with one 75 mm aluminium sheave with Composite Fibre main bearing for the genoa sheet, and two 55 mm resin sheaves for the car control.

All these sheaves are made with a double side ball bearing.



# For boats up to 48 ft



MOD. 4274Z End fitting, 2 sheaves (D = 55 mm) and becket

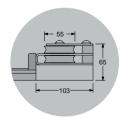
# **SIZE 260**

This 260 mm long traveller (**SWL - 2800 kg**) is fitted with one 75 mm aluminium sheave with Composite Fibre main bearing for the genoa sheet, and one 55 mm resin sheave for the car control.

All these sheaves are made with a double side ball bearing.



### For boats up to 52 ft



MOD. 4274Z End fitting, 2 sheaves (D = 55 mm) and becket

MOD. 4291

Systems of this page may be completed with the adjustable stop-pin MOD. **4291** (only with track MOD. **4520**).



# **TRANSVERSE**





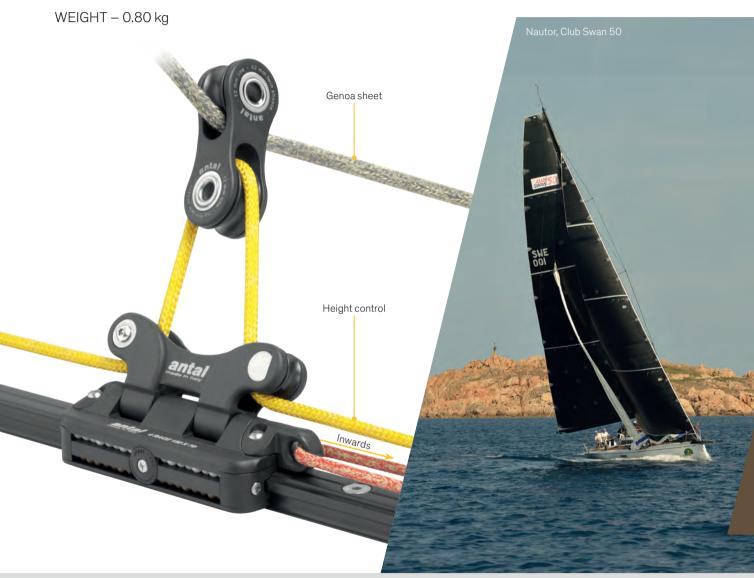


MOD. 4150C

# TRANSVERSE GENOA CAR

For boats up to 50 ft

This 150 mm long traveller (**SWL – 1400 kg**) is fitted with two high-load  $\emptyset$ 20 mm sheaves and one integrated side ring for a 2:1 control to move the car inward. It moves outwards automatically.



**MOD. TB4212** 

Page 107

→ SHEET BLOCK
 Ø42 mm sheave
 for 12 mm line.

MOD. BB4012

Page 106-107

2 → SNATCH BLOCK 40 mm sheave for 12 mm line.

MOD. BB6014

Page 106-107

2 -> SNATCH BLOCK
60 mm sheave

for 14 mm line.





# **CURVED TRACK**



# MINIMUM VERTICAL RADIUS Acceptable Acceptable but with a reduction of the working load R → Vertical radius

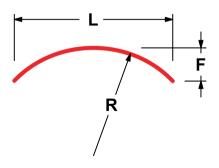
CAR SIZE	VERTICAL BENDING – R m										
mm	2	4	6	8	10	12	14	16	18	20	
110											
150											
190											

# MINIMUM HORIZONTAL RADIUS Acceptable Acceptable but only for a modified car R → Horizontal radius

CAR SIZE		HORIZONTAL BENDING – R m										
mm	2	<u>)</u> 4	1 6	6 8	1	0 1	2 1	4 1	6 1	8 2	0	
110												
150												
190												

# MAXIMUM BENDING (MINIMUM RADIUS) FOR ANTAL TRACKS

On request Antal will supply bent tracks whether in the vertical or in the horizontal plane. Minimum radius for different lengths of the car: 110, 150 and 190 mm are quoted on the tables.



To find the value of the curved radius start from the length  $(\mathbf{L})$  and height  $(\mathbf{F})$  of the arch using the following approximate formula  $(\mathbf{R}, \mathbf{L})$  and  $\mathbf{F}$  will be measured with the same unit of length).

$$R = \frac{L^2}{8 \cdot F} \qquad F = \frac{L^2}{8 \cdot R}$$





## **SELF-TACKING JIB BOARDS**

5 hard black anodized aluminium models for webbing connection to the sail.

There are 4/5 different positions for the sheet block that will be simply fixed with an HR shackle.

SELF-TACKING



**SYSTEMS** 

#### **SELF-TACKING SYSTEMS**

Antal has two solutions for self-tacking using track and travellers of the new 4Race system.



The first solution needs a "footblock" for the sheet on one side of the track; the sheet, from this footblock, goes to the cockpit. In this case the track will be curved only in the horizontal plane.



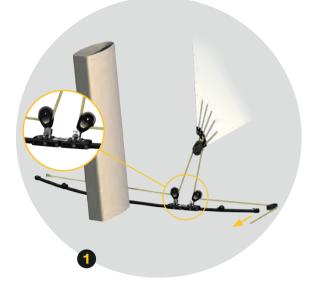
In the second solution the sheet climbs up the mast then down and to the cockpit as a halyard. In this case the track will be curved vertically and trimmed forward.

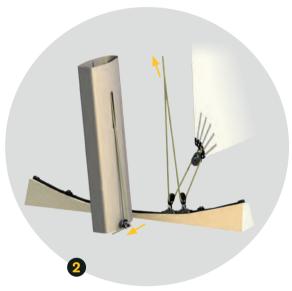
Travellers with one or two sheet blocks will be used. Double cars are often considered because a shorter car accepts a smaller radius. To control the traveller moving it will be useful to consider also two side stoppins (MOD. 4291) and consequently the track for stop-pin (MOD. 4520).

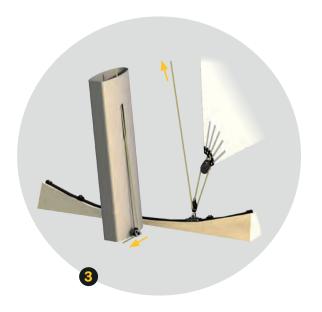
Systems of drawings 1 and 2 are obtained with  $2\times110\,\text{mm}$  travellers and  $2\times70\,\text{mm}$  blocks (for boats up to 50 ft), or  $2\times150\,\text{mm}$  travellers and  $2\times80\,\text{mm}$  blocks (for boats over 50 ft).



MODEL	<b>R</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	A×B kg	SHACKLE HR mm
JB06	110	1000	0.10	6×18	6
JB08	150	1800	0.25	7×20	8
JB10	210	3000	0.60	7×24	10
JB12	270	5000	1.60	8×40	12
JB14	385	7000	3.85	12×50	14





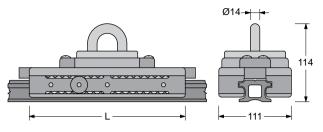












TRAVELLER LOAD AND SIZE				
MODEL	<b>L</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	N° BALLS
614.219	234	3800	2.10	86 Delrin + 86 Torlon
614.229	334	5800	3.00	124 Delrin + 124 Torlon
614.239	434	7200	3.90	162 Delrin + 162 Torlon





Hard black anodized light alloy extrusion (WEIGHT - 1.8 kg/m). FASTENERS - 10 mm screws / SPACING - 100 mm



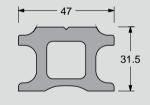
#### MOD, 601,123R → MAXI 47 RACE VERSION

As the previous one with lightening holes. WEIGHT – 1.15 kg/m



#### MOD. 601.223 → MAXI 47 WITH STOP-PIN HOLES

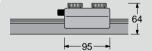
As the above Maxi track 47 with stop-pin holes.





#### MOD. 691.822 → DOUBLE ADJUSTABLE STOP-PIN

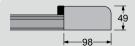
Special double stop-pin with two independent "screw pins" (distance 50 mm). Only for track  ${\tt MOD.}$  **601.223**.





#### MOD. 691.560 → SIMPLE END FITTING

Hard black anodized aluminium base with shock proof rubber. WEIGHT – 0.40 kg / FASTENERS –  $2\times \emptyset10$  mm screws

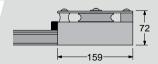




#### MOD. 691.561 → END FITTING WITH ONE SHEAVE

Hard black anodized aluminium base, one D  $=75~\rm mm$  sheave, one becket and shock proof rubber.

WEIGHT -  $0.90 \, \text{kg}$  / FASTENERS -  $2 \times \emptyset 10 \, \text{mm}$  screws

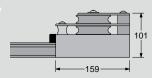




#### MOD. $691.563 \rightarrow$ END FITTING WITH TWO SHEAVES

Hard black anodized aluminium base, two D  $= 75~\mathrm{mm}$  sheave, one becket and shock proof rubber.

WEIGHT - 1.05 kg / FASTENERS - 2ר10 mm screws





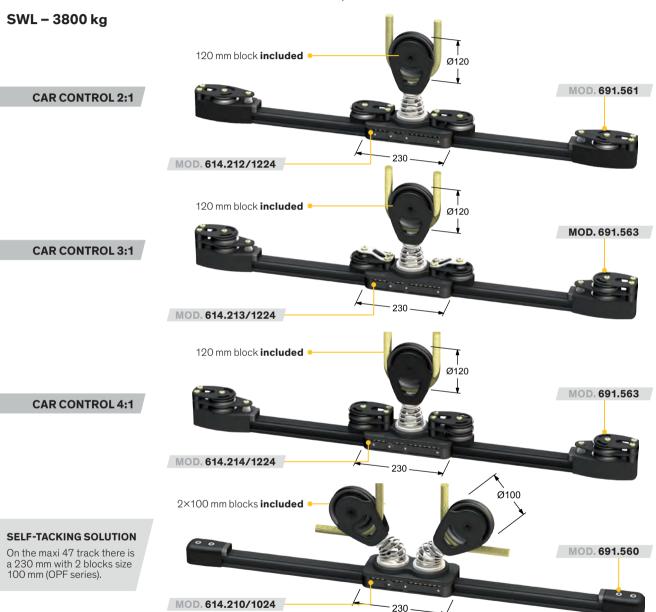




#### MAINSHEET SYSTEM, MAXI 47 TRACK - SIZE 230 TRAVELLER

For boats up to 60 ft

One 120 mm block, OPF series, is fitted with a padeye and spring on the car for the mainsheet; one or two 75 mm sheaves for the car control. Car control 2:1, 3:1 and 4:1 are shown below.









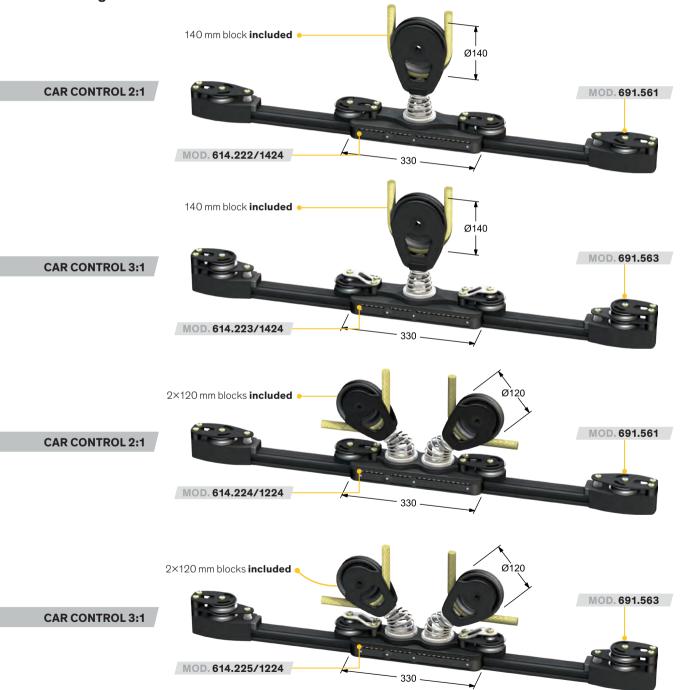


#### MAINSHEET SYSTEM, MAXI 47 TRACK - SIZE 330 TRAVELLER

For boats up to 70 ft

1×140 or 2×120 mm blocks (OPF series) are fitted with a padeye and spring on the car for the mainsheet; one or two 75 mm sheaves for the car control. Car control 2:1 and 3:1 are shown below.

SWL - 5800 kg





All the cars on this page are also available without the sheet block and with a simple pad-eye. To order this version, just end the model code before the / (for example, MOD. 614.222).





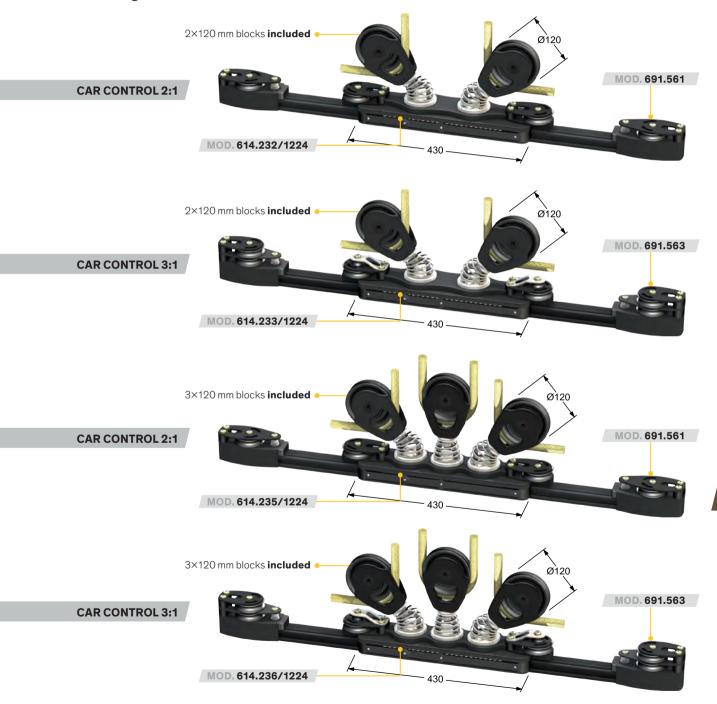


#### MAINSHEET SYSTEM, MAXI 47 TRACK - SIZE 430 TRAVELLER

For boats up to 80 ft

2×120 or 3×120 mm blocks (OPF series) are fitted with a padeye and spring on the car for the mainsheet; one or two 75 mm sheaves for the car control. Car control 2:1 and 3:1 are shown below.

#### SWL - 7200 kg





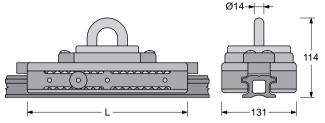
All the cars on this page are also available without the sheet block and with a simple pad-eye. To order this version, just end the model code before the / (for example, MOD. 614.232).



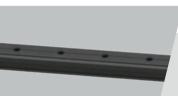
### MAXI 67 SIZE 330-430-530





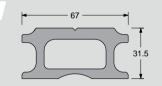


TRAVELLER LOAD AND SIZE				
MODEL	<b>L</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	N° BALLS
615.229	334	5800	4.30	124 Delrin + 124 Torlon
615.239	434	7200	5.50	162 Delrin + 162 Torlon
615.249	534	9000	6.80	206 Delrin + 206 Torlon



#### MOD. 601.124 → MAXI TRACK 67

Hard black anodized light alloy extrusion. WEIGHT - 2.4 kg/m FASTENERS - 12 mm screws SPACING - 100 mm

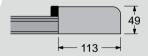




#### MOD. 691.660 → SIMPLE END FITTING

Hard black anodized aluminium base with shock proof rubber.

WEIGHT - 0.60 kg FASTENERS - 2ר12 mm screws

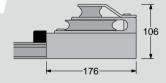




#### MOD. 691.661 → END FITTING WITH ONE SHEAVE

Hard black anodized aluminium base, one D  $= 100\,\mathrm{mm}$  sheave (OPF series p. 71), one becket and shock proof rubber.

WEIGHT - 1.30 kg FASTENERS - 2ר10 mm screws

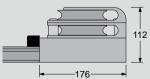




#### MOD. 691.663 → END FITTING WITH TWO SHEAVES

Hard black anodized aluminium base, two D  $=100\,\mathrm{mm}$  sheave (OPF series p. 71), one becket and shock proof rubber.

WEIGHT - 1.50 kg FASTENERS - 2ר10 mm screws



#### → CUSTOM MODEL

Two cars 330 mm long and two blocks 150 mm diameter. SWL - 2×5800 kg.



#### MAINSHEET SYSTEM, MAXI 67 TRACK - SIZE 330-430 TRAVELLER



D=140 mm or D=120 mm blocks (OPF series) can be fitted with a padeye and spring on the car for the mainsheet; two D=100 mm sheaves for the car control. Car control 2:1 and 3:1 are shown below.



#### SWL - 5800 / 7200 kg











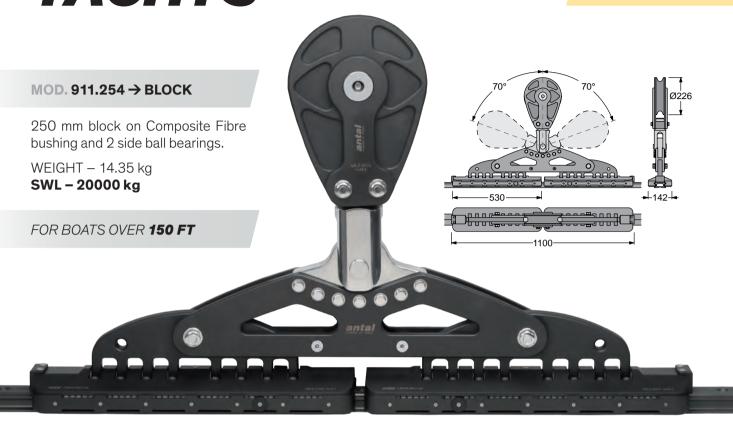
All the cars on this page are also available without the sheet block and with a simple pad-eye. To order this version, just end the model code before the / (for example MOD. 615.222).



# ANTAL FOR MAXI YACHTS

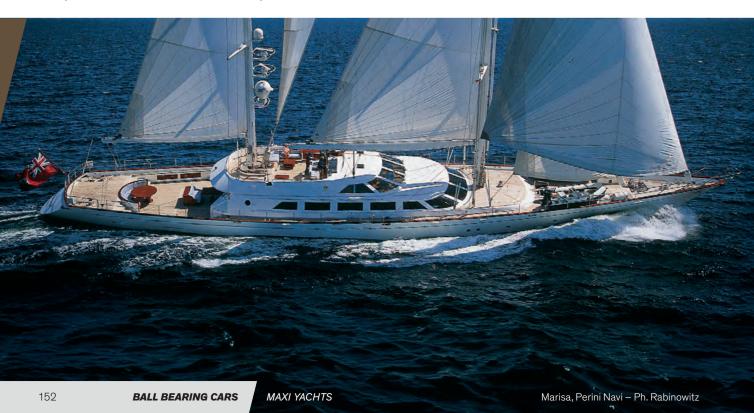






#### **TRAVELLERS**

2×530 mm long, hard black anodized aluminium onepiece body on Torlon ball bearings **Antal 4Race** system (each traveller works on 424 balls). WEIGHT - 26 kg **SWL - 18000 kg** 



### LIFE RAIL SYSTEM @4RACE



### SAFETY DEVICE FOR OUTBOARD CLEANING AND MANTENANCE



The operator (using a suitable harness) is tied to a double traveller that slides horizontally on the rail and is free to reach the working area in perfect safety.

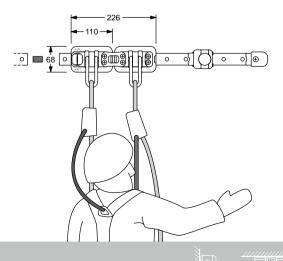
The double traveller is fitted with two shackles and a stop-pin:

- stop-pin open: it allows the traveller to slide along the whole track:
- stop-pin **closed**: it locks the traveller when it intercepts the first hole in the rail.

Other travellers (without any stop-pin) can be connected to the main traveller for further security and for carrying tools or any other material (bosun's chair, etc.).



More information in the LRS user's guide available on request.



The track can be fixed both on a horizontal surface and on a vertical wall.



The system consists of:

#### MOD. 4523

Tubular track (31×21 mm) in high resistance hard black (silver on request) anodized extruded aluminium, Ø8 mm fixing screws every 100 mm, holes to stop the traveller every 50 mm, weight 0.75 kg/m, available in 3 m lengths.

#### MOD. 4271B

Aluminium end-fitting with rubber protection

#### MOD. 4291

Aluminium stop-pin on Nylon guides.

#### MOD. 4283

Track joint, aluminium made. Track joint is supplied with two screws.

#### MOD. 4118

Hard black anodized aluminium double traveller (2×110 mm). The traveller slides on four circuits of Torlon balls and its hold is guaranteed even in the event of the balls failing. Two AISI316 steel shackles with 180° rotation.

#### MOD.4119SP

The car with the stop-pin is also available individually.





# **FULL BATTEN**

### MAINSAIL SYSTEMS

HS guide systems	156
Fibreball systems	165
Special products	178
Batten receptacles	180
Hook carriages	182

**FULL BATTEN SYSTEM**: 6 different tracks and 14 slider systems, a wide and complete range for full-batten mainsails, for boats from 30 to 100 ft and for multihulls.

**HS GUIDE SYSTEMS**: a simple and efficient solution with minimum sizes for very high loads, designed for racing. The HS guide systems have been developed also for cruising and charter boats.

**FIBREBALL SYSTEMS**: designed for large boats and for mainsails with a large roach, they offer the high strength of HS Fibre Guides (for tension load) and the low friction of the Torlon ball bearing (for compression).

# HS GUIDE SYSTEMS

### FUILL BATTIEN

The Antal **HS Guide System** is designed for boats with Full Batten mainsails that experience high loads and compression-loading on the mainsail luff. The system's aluminium sliders contain HS Composite Fibre inserts that run on aluminium track mounted on the mast. **HS Composite Fibre** is a new material that is durable over long periods of use and offers extremely low friction coefficients. The material is made from special resins strengthened with fibre and is self lubricating.

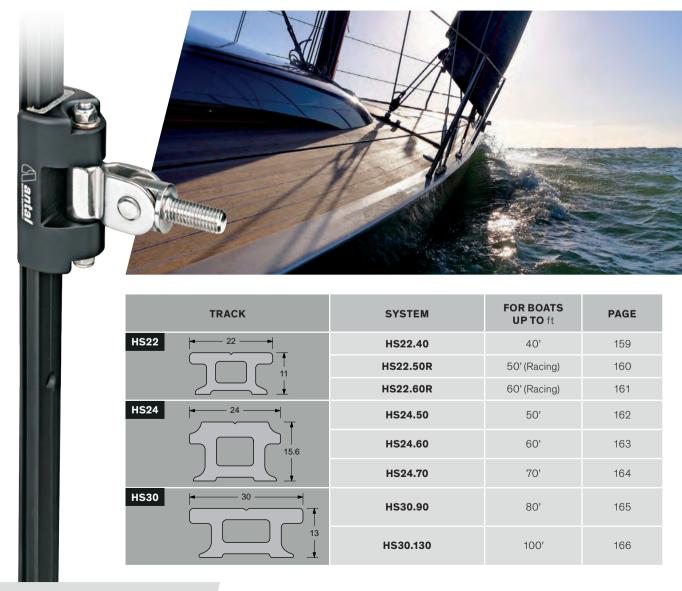
The HS guide system provides the following advantages:

- the low friction properties of the HS Composite Fibre allows the cars to be shorter than standard ball-bearing car systems, thereby reducing the stacking height at the mast when the sail is down;
- the lower cars can easily be removed from the track when the sail is reefed, thereby keeping the

tack low to the boom:

- minimum friction under load:
- less maintenance than ball bearing car systems;
- cars can easily be removed and re-installed on the track whenever the mainsail is changed.

Each batten end fitting is attached to a slider with a triaxial joint to ensure that the batten can freely orient itself under all points of sail. At least one simple slider should be attached to the sail with Nylon webbing between two battens. A headboard is attached to the sail with webbing and is secured to the slider (double or triple) with a clevis pin which allows the headboard to pivot and to be removed.



# **HS22.40**

HS22 TRACK, 40MM SLIDERS



FOR BOATS UP TO 40 FT



#### **HEADBOARD SLIDERS**

LENGTH - 130 mm WEIGHT - 0.19 kg SWL - 700 kg (horizontal)



HS22.40 system sliders run on inserts made of self-lubricating resin.

#### MOD. HS22.40S

#### SIMPLE SLIDER

LENGTH – 40 mm WEIGHT – 0.04 kg SWL - 350 kg (horizontal) WEBBING - 16 mm

#### MOD. HS22.40J

**SLIDER WITH JOINT** LENGTH - 40 mm WEIGHT - 0.07 kg

SWL - 350 kg (horizontal) THREADED PIN - M10



MOD. HS22.44

#### **HEADBOARD 40°**

HEIGHT – 122 mm WIDTH – 126 mm WEIGHT - 0.11 kg SWL - 1300 kg (vertical) WEBBING - 20 mm

MOD. HS22.46

#### **HEADBOARD 60°**

HEIGHT - 122 mm WIDTH - 145 mm WEIGHT - 0.12 kg SWL - 1300 kg (vertical) WEBBING - 20 mm

MOD. HS22.49

#### **HEADBOARD 90°**

HEIGHT - 118 mm WIDTH - 100 mm WEIGHT - 0.09 kg SWL - 1300 kg (vertical) WEBBING - 20 mm

MOD, 609,320

**SBR RECEPTACLE** 

on page 178

#### **SYSTEM HS22.40R**

#### → For racing boats up to 40 ft

As system HS22.40, but with sliders on HS fiber guides instead of resin guides (R).

**MOD. HS22.40DR** 

**HEADBOARD SLIDERS** 

**MOD. HS22.40SR** 

SIMPLE SLIDER

MOD. HS22.40JR

**SLIDER WITH JOINT** 

#### MOD. HS22.70JAR

#### ASYMMETRIC SLIDER **WITH JOINT**

For inclined battens of top-square sails.

LENGTH - 70 mm WEIGHT - 0.15 kg SWL - 600 kg THREADED PIN - M10



70

# HS22.50R



HS22 TRACK, 50MM SLIDERS

FOR ~50 FT RACING BOATS

#### MOD. HS22.50DR

**HEADBOARD SLIDERS** LENGTH - 150 mm WEIGHT - 0.33 kg

SWL - 1600 kg (horizontal)

#### **MOD. HS22.50SR**

SIMPLE SLIDER

LENGTH - 50 mm WEIGHT - 0.08 kg SWL - 800 kg (horizontal) WEBBING - 18 mm

#### MOD. HS22.70JR

**SLIDER WITH JOINT** TOP BATTEN

LENGTH - 70 mm WEIGHT - 0.23 kg

SWL - 1300 kg (horizontal)

THREADED PIN - M12 Smaller thread sizes available on request.

MOD. HS22.50SR

#### **MOD. HS22.50JR**

**SLIDER WITH JOINT** 

LOWER BATTEN

LENGTH - 50 mm WEIGHT - 0.14 kg **SWL - 800 kg** (horizontal)

THREADED PIN - M10



#### MOD. HS24.54

**HEADBOARD 40°** 

HEIGHT - 136 mm WIDTH - 147 mm WEIGHT - 0.19 kg SWL - 2000 kg (vertical) WEBBING - 25 mm



#### MOD. HS24.56

**HEADBOARD 60°** 

HEIGHT – 136 mm WIDTH – 182 mm WEIGHT - 0.25 kg SWL - 2000 kg (vertical) WEBBING - 25 mm



#### MOD. HS24.59

**HEADBOARD 90°** 

HEIGHT - 146 mm WIDTH - 120 mm WEIGHT – 0.18 kg **SWL – 2000 kg** (vertical) WEBBING - 25 mm



#### MOD. HS22,100JAR

#### **ASYMMETRIC SLIDER** WITH JOINT

For inclined battens of top-square sails.

LENGTH - 100 mm WEIGHT - 0.32 kg SWL - 1400 kg THREADED PIN - M10



**SBR RECEPTACLE** 

on page 178

# HS22.60R



159

HS22 TRACK, 60MM SLIDERS

FOR ~60 FT RACING BOATS

MOD. HS22.60TR

**HEADBOARD SLIDERS** 

LENGTH - 201 mm WEIGHT - 0.65 kg

SWL - 2900 kg (horizontal)

MOD. HS22.50SR

SIMPLE SLIDER

LENGTH - 50 mm WEIGHT - 0.08 kg

SWL - 800 kg (horizontal) WEBBING - 20 mm

**MOD. HS22.90JR** 

**SLIDER WITH JOINT** TOP BATTEN

LENGTH - 90 mm WEIGHT - 0.29 kg **SWL - 1300 kg** (horizontal)

THREADED PIN - M12 Smaller thread sizes available on request.

**MOD. HS22.50SR** 

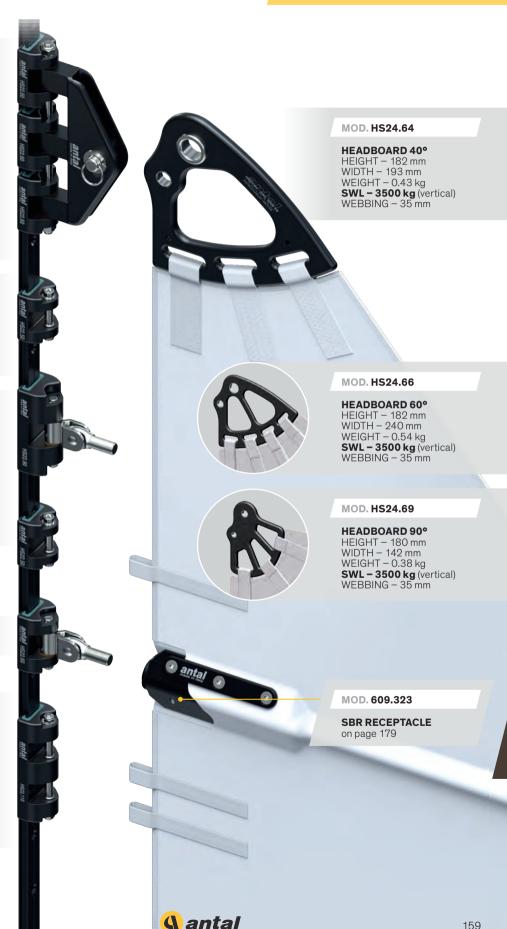
MOD. HS22.110

**OUTHAUL SLIDER** 

LENGTH - 110 mm WEIGHT - 0.30 kg

SWL - 1800 kg (horizontal)

WEBBING - 25 mm



# **HS24.50**

### HS24 TRACK, 50MM SLIDERS



FOR ~50 FT BOATS

MOD. HS24.50D

**HEADBOARD SLIDERS** 

LENGTH - 150 mm WEIGHT - 0.37 kg SWL - 1600 kg (horizontal)

MOD. HS24.50S

SIMPLE SLIDER

WEBBING – 18 mm

MOD. HS24.50J

**SLIDER WITH JOINT** 

LENGTH – 50 mm WEIGHT – 0.14 kg **SWL – 800 kg** (horizontal) THREADED PIN – M10



# **HS24.60**

HS24 TRACK, 60MM SLIDERS



FOR ~60 FT BOATS

161

MOD. HS24,60T

HEADBOARD SLIDERS LENGTH – 201 mm WEIGHT – 0.73 kg SWL – 2900 kg (horizontal)

MOD. HS24.50S

MOD. HS24.60J

#### **SLIDER WITH JOINT**

TOP BATTEN

LENGTH – 60 mm WEIGHT – 0.21 kg **SWL – 1300 kg** (horizontal)

THREADED PIN – M12 Smaller thread sizes available on request.

MOD. HS24.50S

#### SIMPLE SLIDER

LENGTH – 50 mm WEIGHT – 0.09 kg **SWL – 800 kg** (horizontal) WEBBING – 18 mm

MOD. HS24.50J

#### **SLIDER WITH JOINT**

LOWER BATTEN

LENGTH – 50 mm WEIGHT – 0.14 kg **SWL – 800 kg** (horizontal) THREADED PIN – M10



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# **HS24.70**

### HS24 TRACK, 70MM SLIDERS



FOR ~70 FT BOATS

MOD. HS24.70Q

#### **HEADBOARD SLIDERS**

LENGTH – 340 mm WEIGHT – 1.28 kg SWL – 4500 kg (horizontal)

MOD. HS24,50S

#### SIMPLE SLIDER

LENGTH – 50 mm WEIGHT – 0.09 kg **SWL – 800 kg** (horizontal) WEBBING – 18 mm

MOD. HS24.70J

#### **SLIDER WITH JOINT**

TOP BATTEN

LENGTH - 70 mm WEIGHT - 0.24 kg **SWL - 1500 kg** (horizontal)

THREADED PIN - M14 Smaller thread sizes available on request.

MOD. HS24.60J

#### **SLIDER WITH JOINT**

LOWER BATTEN

LENGTH - 60 mm WEIGHT - 0.21 kg

SWL - 1300 kg (horizontal) THREADED PIN - M12

THREADED PIN – M12 Smaller thread sizes available on request.



### **HS30.90**



### HS30 TRACK, 90/110MM SLIDERS

FOR 80-90 FT BOATS

163

#### MOD. HS30.70Q

HEADBOARD SLIDERS LENGTH - 340 mm WEIGHT - 1.63 kg SWL - 4500 kg (horizontal)

#### MOD. HS30.70S

SIMPLE SLIDER LENGTH - 70 mm WEIGHT - 0.20 kg SWL - 1300 kg (horizontal) WEBBING - 25 mm

#### MOD. HS30.110J

#### SLIDER WITH JOINT TOP BATTEN

LENGTH - 110 mm WEIGHT - 0.47 kg **SWL - 2200 kg** (horizontal)

THREADED PIN - M14 Smaller thread sizes available on request.

#### MOD. HS30.70S

#### MOD. HS30.90J

#### SLIDER WITH JOINT

LOWER BATTEN

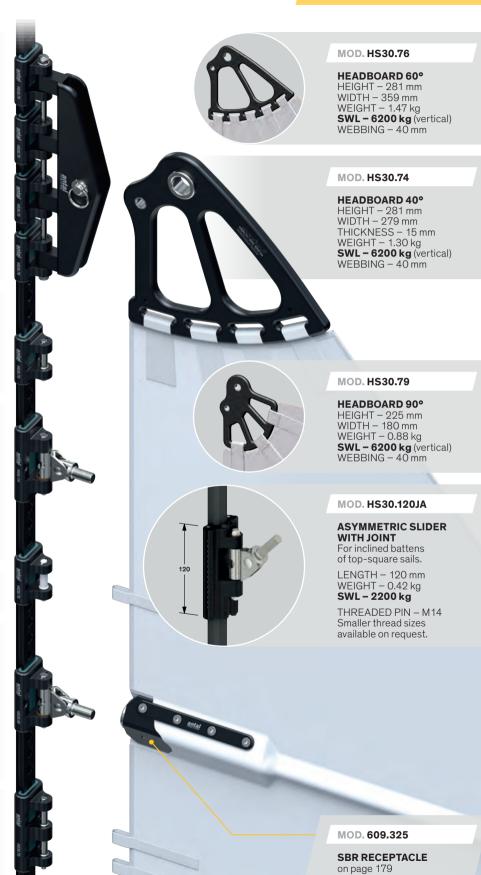
LENGTH - 90 mm WEIGHT - 0.39 kg **SWL - 1900 kg** (horizontal)

THREADED PIN – M14 Smaller thread sizes available on request.

#### MOD. HS30.116

**OUTHAUL SLIDER** 

LENGTH – 116 mm WEIGHT – 0.32 kg **SWL – 2500 kg** (horizontal) WEBBING – 2×25 mm



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# **HS30.130**

HS30 TRACK, 130MM SLIDERS



FOR ~100 FT BOATS

MOD. HS30.90Q

#### **HEADBOARD SLIDERS**

LENGTH – 366 mm WEIGHT – 1.88 kg SWL – 5800 kg (horizontal)

#### MOD. HS30.70S SIMPLE SLIDER

LENGTH - 70 mm
WEIGHT - 0.20 kg
SWL - 1300 kg (horizontal)
WEBBING - 25 mm

#### MOD. HS30.130J

#### SLIDER WITH JOINT

LENGTH – 130 mm WEIGHT – 0.75 kg SWL – 3000 kg (horizontal)

THREADED PIN – M16 Smaller thread sizes available on request.

#### MOD. HS30.130J

#### **OUTHAUL SLIDER**

LENGTH – 116 mm WEIGHT – 0.32 kg **SWL – 2500 kg** (horizontal) WEBBING – 2×25 mm



### FIBREBALL SYSTEMS





#### SELF-CAPTIVE BEARINGS

It's impossible for the bearings in the slider to come out, so it's possible to take off the sliders from the track.

Designed for large boats and for mainsails with a large roach, they offer the **high strength of HS Fibre Guides** (for tension load) and the low friction of the Torlon ball bearing (for compression).

**Maximum load** because the HS fibre guides give excellent resistance to the main pull loads despite the compact size of the carriages.

Each batten end fitting is attached to a slider with a triaxial joint to ensure that the batten can **freely orient** itself under all points of sail. At least one simple slider should be attached to the sail with Nylon webbing between two battens.

A headboard is attached to the sail with webbing and is secured to the slider (double) with a clevis pin which allows the headboard to pivot and to be removed.



TRACE	K	SYSTEM	FOR BOATS UP TO	PAGE
HS24 24 15.6	FB24.60	50'	168	
	FB24.90	60'	169	
	FB24.120	70'	170	
FB32 32	19.5	FB32.160	100'	171



# FB24.60

**TRACK 24×16** Page 174-175

HS24 TRACK, 60MM SLIDERS

FOR ~50 FT BOATS

MOD. FB24.60D

#### **HEADBOARD SLIDERS**

LENGTH - 160 mm WEIGHT - 0.30 kg SWL - 1600 kg (horizontal)



#### MOD. HS24.54

#### **HEADBOARD 40°**

HEIGHT - 136 mm WIDTH - 147 mm WEIGHT - 0.19 kg SWL - 2000 kg (vertical) WEBBING - 25 mm



#### MOD. HS24.56

#### **HEADBOARD 60°**

HEIGHT - 136 mm WIDTH - 182 mm WEIGHT - 0.25 kg SWL - 2000 kg (vertical) WEBBING - 25 mm



#### MOD. HS24.59

#### **HEADBOARD 90°**

HEIGHT - 146 mm WIDTH - 120 mm WEIGHT - 0.18 kg **SWL - 2000 kg** (vertical) WEBBING - 25 mm



#### → SELF-CAPTIVE BALLS

MOD. FB24.60J

MOD. FB24.60S

SIMPLE SLIDER LENGTH - 60 mm WEIGHT - 0.12 kg

SWL - 800 kg (horizontal) WEBBING - 18 mm

#### **SLIDER WITH JOINT**

LENGTH - 60 mm WEIGHT - 0.16 kg SWL - 800 kg (horizontal) THREADED PIN - M10

MOD. 609.321

**SBR RECEPTACLE** 

on page 178

FIBREBALL

# FB24.90

HS24 TRACK, 90MM SLIDERS



FOR ~60 FT BOATS



HEADBOARD SLIDERS LENGTH - 240 mm WEIGHT - 0.50 kg SWL - 2600 kg (horizontal)

#### MOD. FB24.60S

#### SIMPLE SLIDER

LENGTH - 60 mm WEIGHT - 0.12 kg **SWL - 800 kg** (horizontal) WEBBING - 18 mm

#### MOD. FB24.90J

#### SLIDER WITH JOINT

LENGTH – 90 mm WEIGHT – 0.24 kg SWL – 1300 kg (horizontal)

THREADED PIN – M12 Smaller thread sizes available on request.

#### MOD. FB24.121

#### **OUTHAUL SLIDER**

LENGTH – 120 mm WEIGHT – 0.24 kg SWL – 1600 kg (horizontal) WEBBING – 2×18 mm



#### MOD. FB24.120JA

### ASYMMETRIC SLIDER WITH JOINT

For inclined battens of top-square sails.

LENGTH - 120 mm WEIGHT - 0.40 kg **SWL - 1400 kg** 

THREADED PIN – M12 Smaller thread sizes available on request.



120

MOD. 609.323

SBR RECEPTACLE on page 179



# FB24.120

**TRACK 24×16**Page 174-175

HS24 TRACK, 120MM SLIDERS

FOR ~70 FT BOATS



**HEADBOARD SLIDERS** LENGTH - 340 mm WEIGHT - 0.90 kg

SWL - 3200 kg (horizontal)

#### MOD. FB24.60S

#### SIMPLE SLIDER

LENGTH – 60 mm WEIGHT – 0.12 kg SWL – 800 kg (horizontal) WEBBING – 18 mm

#### MOD. FB24.120J

#### SLIDER WITH JOINT

LENGTH – 120 mm WEIGHT – 0.36 kg SWL – 1600 kg (horizontal)

THREADED PIN – M14 Smaller thread sizes available on request.

#### MOD. FB24.121

#### **OUTHAUL SLIDER**

LENGTH – 120 mm WEIGHT – 0.24 kg SWL – 1600 kg (horizontal) WEBBING – 2×18 mm



# FB32.160 NEW

TRACK 32×20
Page 177

FB32 TRACK, 160MM SLIDERS

FOR ~100 FT BOATS

MOD. FB32.160D

HEAD CARRIAGE LENGTH - 366 mm WEIGHT - 2.20 gr SWL - 5000 kg

MOD. FB32.100S

SIMPLE SLIDER LENGTH - 100 mm WEIGHT - 0.43 kg SWL - 1600 kg WEBBING - 25 mm

MOD. FB32.160J

SLIDER WITH JOINT LENGTH - 160 mm WEIGHT - 0.90 kg SWL - 2500 kg THREADED PIN - M14-16

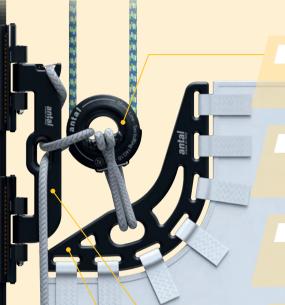


# LEASH NEW

TRACK 32×20 Page 177

FOR **50-100** FT BOATS

FB32 SYSTEM



MOD. RS140.16

2:1 HALYARD SECTORING MOD. LS2145/99 (SNAP-LOOP) SWL – 8000 KG

MOD. RS88.14

2:1 HALYARD SECTORING MOD. LS2105/99 (SNAP-LOOP) SWL - 3800 KG

MOD. RS76.12

2:1 HALYARD SECTORING MOD. LS2085/99 (SNAP-LOOP) SWL - 2500 KG

MOD. FB32.200DX

HEAD CARRIAGE WEIGHT – 3.19 KG SWL – 7000 KG

MOD. FB32.90

HEADBOARD WEIGHT - 1.30 KG SWL - 8000 KG

MOD. FB32.160JA

ASYM. BATTEN SLIDER WEIGHT - 0.90 KG SWL - 2500 KG

**DYNEEMA™ LEASH** Ø8 mm DYNEEMA™ SK99

#### MOD. FB32.160DX

HEAD CARRIAGE WEIGHT - 1.75 KG SWL - 5000 KG



# FB42.200 NEW

TRACK 42×26

FB42 TRACK, 200MM SLIDERS

FOR BOATS OVER 100 FT







A CUSTOM-DESIGNED BATTENED MAINSAIL SYSTEM IS AVAILABLE ON REQUEST FOR BOATS OVER **100**<sup>FT</sup>.





#### **HS22 track** is made for systems:

- MOD. HS22.40, MOD. HS22.40R on page 159
- MOD. HS22.50R on page 160
- MOD. HS22.60R on page 161

#### MOD. HS22.13 END FITTING

Made in plastic, should be attached to the mast with  $2\times5$  mm screws.

#### MOD. HS22.12 JOINT

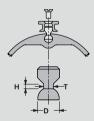
In order to ensure proper alignment the sections of the track can be jointed together with a Nylon fitting; track joint is supplied with 2 screws.

#### **SLUGS AND SCREWS**

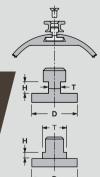
7 standard models for round or flat grooves are available, custom slugs for special grooves are made on request.

Consider 17 slugs for 2 m of track with 120 mm hole spacing or 1 m of track with 60 mm hole spacing.

Screws (included) must be fixed using Loctite 222 or similar.



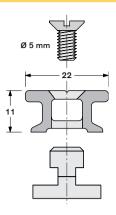
SLUGS → ROUND GROOVE				
MODEL	<b>T</b> mm	<b>D</b> mm	<b>H</b> mm	
Ø5×10 mm screws				
HS22R04	3.9	8.7	2.0	
HS22R05	4.7	9.5	2.0	
HS22R06	5.7	10.5	2.0	



SLUGS → FLAT GROOVE				
MODEL	<b>T</b> mm	<b>D</b> mm	<b>H</b> mm	
HS22F05	4.7	18.0	4.6	
HS22F06	5.7	18.0	4.6	
HS22F08	7.8	20.0	4.6	
HS22F10	9.8	20.0	2.0	
Ø5×10 mm screws				
HS22F12	11.8	22.0	3.0	
HS22F14	13.6	24.0	3.0	

#### MOD. HS22.15 INSTALLATION TOOL

It is necessary to position the slugs with the mast in vertical position (with track MOD. **HS22.221** and MOD. **HS22.222**).



#### **TRACK**

The track is an aluminium extrusion hard black anodized and teflon coated.

WEIGHT - 0.34 kg/m

MODEL	HOLE SPACING mm	<b>LENGTH</b> m			
	DIRECT MOUNTIN	IG			
HS22.311	120.5	3			
HS22.312	60.25	3			
SLUG MOUNTING, VERTICAL MAST					
HS22.221	120.5	9			
HS22.222	60.25	2			
SLUG MOUNTING, HORIZONTAL MAST					
HS22.321	120.5	3			
HS22.322	60.25	3			

Direct mounting requires drilling and tapping holes in the mast, slug mounting does not. 120 mm hole spacing for 40-50 ft boats, 60 mm hole spacing for 50-60 ft boats

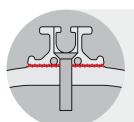
#### MOD. HS22.16 GATE

A stretch of mobile track is placed above the lowered mainsails. When the gate is removed, the head carriage and top batten slider of a square top mainsails can be extracted.

#### MOD. HS22.11 LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop-pin which provides 2 positions: open and closed.

FIXING - 2ר5 mm screws L - 175 mm WEIGHT - 0.10 kg



The **HS22** is also available in the glued version, which is particularly suitable for carbon masts.

Tracks and accessories on the following pages.

### **HS22**

### TRACK FOR CARBON MASTS

#### **GLUED TRACKS**

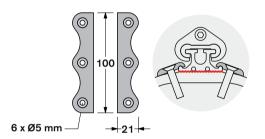
Wide base profiles for secure strong gluing, particularly suitable for carbon masts. Use for gluing "SP System Spabond 445" or similar. These tracks always have boltrope groove.

#### MOD. HS22.03 END FITTING

Made in plastic, should be attached to the mast with  $2\times5$  mm screws.

#### MOD. HS22.05 SIDE PLATES

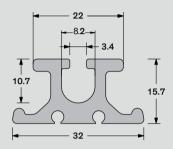
Fixing can be improved, on most loaded zones (mast head and reefing positions), with 2 aluminium side plates screwed to the mast.



### MOD. HS22.330 TRACK FOR CARBON FIBER MAST

Aluminium profile hard black anodized and teflon coated. It's available in 3 m sections.

LENGTH - 3 m WEIGHT - 0.56 kg/m



#### **FIXING**

The track will be glued to the mast (SP System, Spabond 445). For an easier gluing each track is fixed with 4 positioning screws.

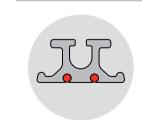


#### MOD. HS22.16 GATE

A stretch of mobile track is placed above the lowered mainsails. When the gate is removed, the head carriage and top batten slider of a square top mainsails can be extracted.

**TRACK JOINT** 





MOD. HS.02

Connection of different sections will be done with 2 S.Steel pins.

#### MOD. HS22.01 LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop-pin which provides 2 positions: open and closed.

L - 500 mm WEIGHT - 0.30 kg



### **HS24/FB24**

### TRACK

### **HS24/FB24 tracks** are made for HS guide systems:

- MOD. HS24.50
  - page 162
- MOD. HS24.60
- page 163
- MOD. HS24.70
  - page 164

#### Fibreball systems:

- MOD. FB24.60
  - page 168
- MOD. FB24.90
  - page 169
- MOD. FB24.120
  - page 170

#### MOD. HS24.13 END FITTING

Made in plastic, should be attached to the mast with  $2\times6$  mm screws.

#### **SLUGS AND SCREWS**

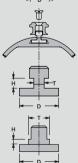
8 standard models for round or flat grooves are available; custom slugs special grooves are made on request.

Consider 20 slugs for 2 m of track with 100 mm holes spacing or 1 m of track with 50 mm holes spacing.

Screws (**included**) must be fixed with Loctite 222 or similar.



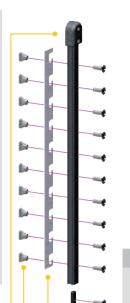
SLUGS → ROUND GROOVE				
MODEL	<b>T</b> mm	<b>D</b> mm	H mm	
Ø6×12 mm screws				
HS24R04	3.7	10.0	2.5	
HS24R06	5.7	11.6	2.5	

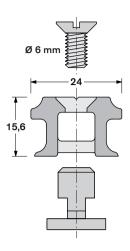


SLUGS → FLAT GROOVE				
MODEL	T mm	<b>D</b> mm	H mm	
HS24F05	4.8	19.0	4.6	
HS24F06	5.8	19.0	5.7	
HS24F08	7.8	19.0	6.7	
HS24F10	9.6	22.0	6.7	
↑Ø6×12 mm screws ↑				
<b>↓</b> Ø6×14 mm screws <b>↓</b>				
HS24F12	11.6	22.0	3.0	
HS24F14	13.6	24.0	3.0	

#### MOD. HS24.15 INSTALLATION TOOL

It is necessary to position the slugs with the mast in vertical position; with tracks MOD. **HS24.221** and MOD. **HS24.222**.





#### **TRACK**

Aluminium profile hard black anodized and teflon coated. WEIGHT - 0.55 kg/m

MODEL	HOLE SPACING mm	<b>LENGTH</b> m			
DIRECT MOUNTING					
HS24.311	100	2			
HS24.312	50	3			
SLUG MOUNTING, VERTICAL MAST					
HS24.221	100	9			
HS24.222	50	2			
SLUG MOUNTING, HORIZONTAL MAST					
HS24.321	100	3			
HS24.322	50	3			

Direct mounting requires drilling and tapping holes in the mast; track will be screwed to the mast; lengths of 3 m available.

**50-60 ft BOATS** – HOLE SPACING 100 mm **60-70 ft BOATS** – HOLE SPACING 50 mm

#### MOD. HS24.16 GATE

A stretch of mobile track is placed above the lowered mainsails. When the gate is removed, the head carriage and top batten slider of a square top mainsails can be extracted.



#### MOD. HS24.11 LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop-pin which provides two positions: opened and closed.

FIXING - 2ר6 mm screws L - 200 mm WEIGHT - 0.19 kg

#### MOD. HS24.12 JOINT

In order to ensure proper alignment the sections of the track can be jointed together with a Nylon fitting; track joint is supplied with 2 screws.

### **HS24/FB24**

### TRACK FOR CARBON MASTS

We've just developed a new **HS24 track** which is supposed to be glued to the mast.

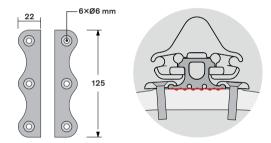
From the great success of our HS22 Carbon Track (page 173) we noticed that the glue-mounted tracks are more and more popular, both on carbon and aluminium masts.

#### MOD. HS24.03 END FITTING

Made in aluminium; should be attached to the mast with 2×6 mm screws.

#### MOD. HS24.05 SIDE PLATES

Fixing can be improved, on most loaded zones (mast head and reefing positions), with 2 aluminium side plates screwed to the mast.



#### MOD. HS24.06 GATE

A stretch of mobile track is placed above the lowered mainsails. When the gate is removed, the head carriage and top batten slider of a square top mainsails can be extracted.

L - 264 mm



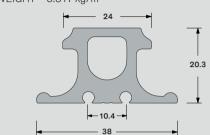


The HS24 carbon track is also available in the bolt-rope version on request.

### MOD. HS24.350 TRACK FOR CARBON FIBER MAST

Aluminium profile hard black anodized and teflon coated. Available in 3m sections.

LENGTH - 3 m WEIGHT - 0.817 kg/m

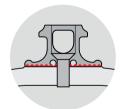


#### MOD. HS24.02 TRACK JOINT

Connection of different sections will be done with 2 S.Steel pins.



#### **FIXING**



The track will be glued to the mast (SP SYSTEM, SP-ABOND 445). For an easier gluing each track is fixed with 4 positioning screws.

#### MOD. HS24.04 LOADER

It allows the cars to be loaded and unloaded easily; the loader includes a stop-pin which provides 2 positions: open and closed.

L - 200 mm WEIGHT - 0.25 kg

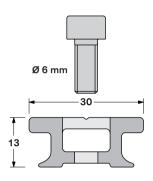




#### MOD. HS30.313 TRACK

The extremely light (500 gr/m) hard black anodized and teflon coated aluminium profile is very small (only  $13\times30$  mm). It is fixed directly to the mast with 6 mm screws every 50 or 25 mm (without inserts) and is available in 3 m sections.

WEIGHT - 0.50 kg/m

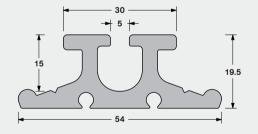


#### MOD. HS30.313R TRACK RACE

As above with lightening holes. WEIGHT - 0.46 kg/m



### HS30 BOLT-ROPE TRACK FOR CARBON FIBER MAST



#### MOD. HS30.330 TRACK

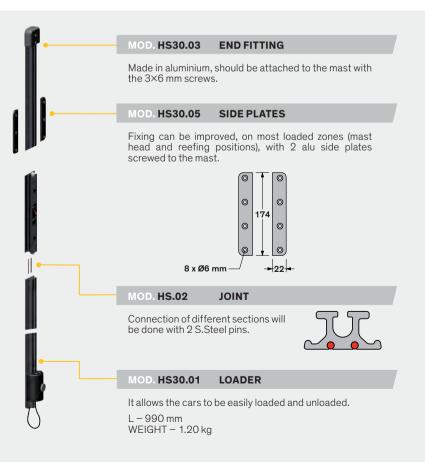
Aluminium profile hard black anodized and teflon coated. It's available in  $3\,\mathrm{m}$  sections.

WEIGHT - 1.10 kg/m

#### **FIXING**



The track will be glued to the mast (SP SYSTEM, SPABOND 445). For an easier gluing each track is fixed with 4 positioning screws.



# FB32.160

### TRACK

#### MOD. FB32.13 END FITTING

Made in plastic, should be attached to the mast with  $2\times \emptyset 8$  mm screws.

WEIGHT - 87 gr (screws included)

#### MOD. FB32.12 JOINT

In order to ensure proper alignment the section of the track will be joined together with this Nylon fitting: it is supplied with 2 screws.

#### MOD. FB32.15 INSTALLATION TOOL

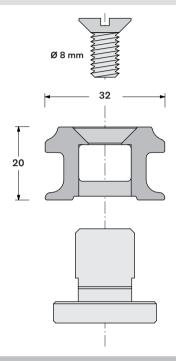
It is necessary to position the slugs with the mast in vertical position; with tracks MOD. FB29.221.

#### **SLUGS**

Available on request, for Ø8 mm screws.



• MOD. FB32.160 page 169



#### **TRACK**

Aluminium profile hard black anodized and teflon coated. WEIGHT –  $0.92\,\mbox{kg/m}$ 

MODEL	HOLE SPACING mm	<b>LENGTH</b> m			
DIRECT MOUNTING					
FB32.311	100	3			
SLUG MOUNTING					
FB32.321	100	3			

Direct mounting requires drilling and tapping holes in the mast, slug mounting does not.

#### MOD. FB32.16 GATE

A stretch of mobile track is placed above the lowered mainsails. When the gate is removed, the head carriage and top batten slider of a square top mainsails can be extracted.

L – 371 mm

#### MOD. FB32.11 LOADER

It allows the cars to be easily loaded and unloaded.

FIXING - 2ר8 mm screws. L - 300 mm WEIGHT - 376 gr



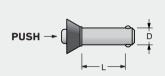
Sunreef 80

# SPECIAL PRODUCTS

#### **FAST-RELEASE HR PUSH-PINS**

Are available for the main headboard connection to the head carriage. Made in HR S.Steel to offer the highest loads, with a security-line and an easy grip for a quick coupling and release.





MODEL	<b>D</b> mm	L mm	<b>SWL</b> kg	CARRIAGE CODE MODEL
P10.20	10	20	1600	HS22.50DR - HS24.50D - HS24.60D - FB24.60D
P14.25	14	25	5000	HS22.60TR - HS22.70TR - HS24.60T - HS24.70T FB24.90D - HS24.70Q - FB24.120D
P14.35	14	35	5000	HS30.70Q - HS30.90Q - FB32.160D
P14.42	14	42	5000	HS24.90DY - HS30.90DY

#### **FEEDER CARRIAGE**



Mounted on the bolt-rope tracks to bend the mainsail inside the bolt-rope-groove. It can be easily removed to fit the mainsail with sliders.

MOD. HS22.09

for loader MOD. HS22.01 of HS22.330 track (page 173)

MOD. HS30.09

for loader MOD. HS30.01 of HS30.330 track (page 176)

#### **GATE**



A stretch of mobile track is placed above the lowered mainsails. When the gate is removed, the head carriage and top batten slider of a square-top mainsails can be extracted to make it easier to "tie" the mainsail to the boom.

MOD. HS22.16	$L-204 \text{ mm} \rightarrow \text{for } \textbf{HS22} \text{ track (page 172)}$		
MOD. HS22.06	$L-204 \text{ mm} \rightarrow \text{for } \textbf{HS22.330} \text{ track (page 173)}$		
MOD. HS24.16	$L-264 \text{ mm} \rightarrow \text{for } \textbf{HS24} \text{ track (page } 174-175)$		
MOD. HS24.06	$L-264 \text{ mm} \rightarrow \text{for } \textbf{HS24.350} \text{ track (page 175)}$		
MOD. HS30.16	$L-264 \text{ mm} \rightarrow \text{for } \textbf{HS30} \text{ track (page 176)}$		
MOD. FB32.16	L – 264 mm $\rightarrow$ for <b>HS30</b> track (page 177)		





# BATTEN RECEPTACLES

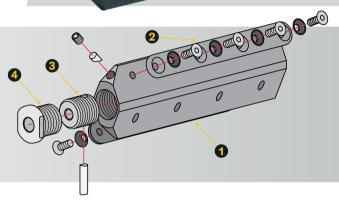
### SBR – SYMMETRIC BATTEN RECEPTACLE ROUND BATTENS

The SBR is different from standard batten receptacles in that it fits inside the batten pocket, making it invisible on the outside except for the small fastening plate - thereby almost completely eliminating chafe on the mast and rigging. Moreover the batten will be not on one side, but perfectly in the middle.



#### Each SBR includes:

- 1 the main body.
- 2 side plates to fix the receptacle to the sail.
- 3 trimming screw for batten compression.
- 4 the cap with a threaded hole to screw the receptacle in the toggle of the batten slider.



#### **RESIN SBR, FOR ROUND AND FLAT BATTENS**

Completely made of high-strength, 50% glass fiber resin, max UV resistance, with self-tapping screws to offer a very fast and easy mounting. For boats up to 40 ft.

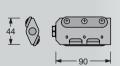


#### BATTEN

MOD. 609.320

For round batten.
For 10 mm threaded toggle.

WEIGHT – 0.08 kg FIXING SCREWS – 6



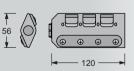


BATTEN

MOD. 609.321

For round batten. For 10 mm threaded toggle.

WEIGHT – 0.13 kg FIXING SCREWS – 8





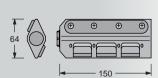


BATTEN

MOD. 609.327

For round batten. For 10-12 mm threaded toggle.

WEIGHT - 0.25 kg FIXING SCREWS - 8

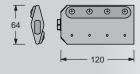


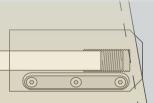
These resin made receptacles are very light, for this reason they can be used also on the leech side.



MOD. 609.322

For flat batten. For 10 mm threaded toggle. WEIGHT – 0.10 kg FIXING SCREWS – 8





### **ALUMINIUM SBR FOR ROUND BATTENS**

Main body and side plates are aluminium made with 6 mm AlSl316 screws, the S.Steel A316 cap for the batten car toggle connection is available with different threads.

These SBR receptacles are suitable for boats up to 100 ft.

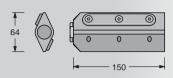




### MOD. 609.323

For 10-12 mm threaded toggle.

WEIGHT – 0.45 kg FIXING SCREWS – 6

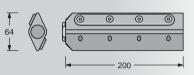




### MOD. 609.324

For round batten. For 10-12 mm threaded toggle.

WEIGHT - 0.54 kg FIXING SCREWS - 8

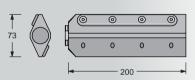




### MOD. 609.325

For round batten. For 12-14 mm threaded toggle.

WEIGHT - 0.62 kg FIXING SCREWS - 8

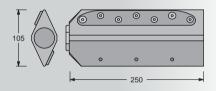




### MOD. 609.326

For round batten. For 14-16 mm threaded toggle.

WEIGHT – 1.05 kg FIXING SCREWS – 14





On the same receptacle a number of threads for the connection with the batten slider toggle are available.

So it will be necessary to specify not only the receptacle model (from MOD. 609.323 to MOD. 610.326) but also the thread size: 10, 12, 14 or 16 mm.



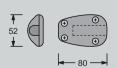
# RESIN STANDARD RECEPTACLES FOR ROUND AND FLAT BATTENS

Made of high-strength resin with max UV resistance. FIXING – 4 screws + 4 self-locking nuts Made for **Antal system HS22.40**.



### MOD. 610.341

For round batten. For 10 mm threaded toggle. WEIGHT - 0.06 kg FIXING SCREWS - 4

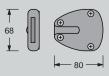


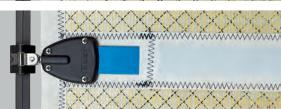




### MOD. 610.340

For flat batten. For 10 mm threaded toggle. WEIGHT – 0.06 kg FIXING SCREWS – 4







# HOOK CARRIAGES



### FOR **60** FT BOATS

### **HOOK CARRIAGE**

This head carriage has been designed for **Antal track HS24** (page 174). It is fitted with a hook that automatically catches specific hook stops on the mast track to unload the halyard.

Two lines from the carriage run down the sail:

- 1 to disengage the hook so that the carriage is free to descend;
- 2 to load the hook, which attaches to the first hook-stop.

These two lines are connected so when one is pulled the other is automatically released.

### MOD. HS24.210

### → HOOK CARRIAGE FOR HS24 TRACK

WEIGHT - 1.06 kg LENGTH - 210 mm

SWL - 2400 kg

The carriage is fitted with a swivelling bracket on which it is possible to mount any headboard from the HS24.60 series (page 161) or the MOD. **HS24.61**, specifically designed for this carriage. The halyard is fixed to the headboard.

### MOD. HS24.61

### → SPECIAL HEADBOARD FOR HOOK CARRIAGE

SIZES - 120×130 mm WEIGHT - 0.25 kg **SWL - 2400 kg** 

MOD. HS24.17

### → HOOK STOP FOR HS24 TRACK (page 172)

Fitted on a 340 mm long track that is screwed to the mast with  $8\times \varnothing 6$  mm screws.

### MOD. HS24.18

→ AUTOMATIC HOOK-STOP FOR HS24 TRACK (page 172)
Similar to the previous model, it has been designed for the mast head. By simply pulling the halyard for a few centimeters, the carriage moves up, the hook is automatically disengaged and the carriage is free to descend. Therefore, even in the event of breakage of the line that frees the hook, the sail can be lowered.

To avoid too many junctions in the track, Antal offers custom tracks with hookstops that are already fitted at the required points based on the design of the mainsail and reef locations: one hook-stop at the top and two or three for the reefs along the track.

Hook Stop for HS24 Carbon Track (page 175) is also available (MOD. **HS24.07** and MOD. **HS24.08**).

### **HOOK CARRIAGE**



### MOD. HS24.210R

### → HOOK CARRIAGE FOR HS24 TRACK

The carriage is fitted with a swiveling bracket suitable for tying directly on the sail head.

WEIGHT - 1.06 kg LENGTH - 210 mm **SWL - 2400 kg** 



### FOR 40 FT BOATS

### MINI HOOK CARRIAGE



This head carriage has been designed for **Antal track HS22** (page 172). It is fitted with a hook that automatically catches specific hook stops on the mast track to unload the halyard.

Two lines from the carriage run down the sail:

- 1 to disengage the hook so that the carriage is free to descend;
- 2 to load the hook, which attaches to the first hook-stop.

MOD. HS22.165

→ MINI HOOK CARRIAGE FOR HS22 TRACK (page 172) WEIGHT - 0.42 kg LENGTH - 160 mm SWL - 1400 kg

MOD. HS22.17

→ HOOK-STOP FOR HS22 TRACK (page 172)
Fitted on a 340 mm long track that is screwed to the mast with 7ר5 mm screws.

MOD. HS22.27

→ HOOK-STOP FOR HS22 CARBON TRACK (page 173)
Fitted on a 340 mm long track that is screwed to the mast with 4ר5 mm screws.

### 2:1 MINI HEADBOARD SLIDER FOR HS22 TRACK



This model, designed for class 40ft, is fitted with a 40 mm high load sheave for a 2:1 halyard; the mainsail head will be simply tied to the slider with a line.

WEIGHT - 0.45 kg LENGTH - 185 mm **SWL - 2000 kg** 

MOD. HS22.185

→ FOR HS22 TRACK (on page 172)

### DOUBLE HEAD SLIDER FOR RING CONNECTION



Two 90 mm long sliders with a bracket will be connected to the ring on the head of the mainsail.

WEIGHT - 0.87 kg LENGTH - 240 mm **SWL - 3200 kg** 

MOD. HS24.90DY

→ FOR HS24 TRACK (on page 174)

MOD. HS30.90DY

→ FOR HS30 TRACK (on page 176)

### **DOUBLE HEAD SLIDER WITH SOFT-LINK**



Two 90 mm long sliders with a bracket will be tied to the ring on the head of the mainsail.

WEIGHT - 0.65 kg LENGTH - 240 mm **SWL - 3200 kg** 

MOD. HS24.90DX

→ FOR HS24 TRACK (on page 172)

MOD. HS30.90DX

→ FOR HS30 TRACK (on page 176)







# SOFT LINKS

	DS series	187
antal	Dyneema <sup>™</sup> pad-eyes	188
	T-Lock	189
	Deck rings	190
	Low friction rings	192
	Solid rings	193
	Mast fairleads	194
	Rings and loops	196
	Hook	196
	SectoRing	197
60	Snap-loops	198





## NEW DECK SHACKLE SPECIALLY CONCEIVED FOR VERTICAL LOADS AND TEXTILES

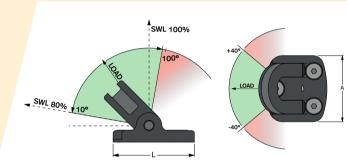
The new MOD. **DS06**, **DS08** and **DS10** are folding aluminum deck shackles, suitable for soft lashing and splicing as a Dyneema<sup>™</sup> loop.

Compared to the Antal Dyneema $^{\text{M}}$  pad-eye, DS series are particularly suitable for vertical loads (i.e. furlers tack in single or 2:1, textile forestay, runners, etc.).

The deck shackles must be positioned so that the load direction is in the indicated green areas where it offers the maximum resistance.

MODEL	<b>WEIGHT</b> g	<b>L</b> mm	<b>A</b> mm	SCREWS Nר mm	<b>SWL</b> kg
DS06	77	51	50	3ר6	1500
DS08	176	63	68	3ר8	3000
DS10	280	79	85	3ר10	4500







# SOFT LINKS

The use of **Dyneema™** lines, characterized by high stiffness and strength and by excellent smoothness, resulted in the development of new equipment that exalts these properties.

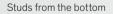
First the fastenings called soft-links: Dyneema<sup>™</sup> loops and snap-loops that replace shackles, snap-shackles and other metal connections.

Then the rings, now produced in different versions and many sizes that exploit the excellent sliding of Dyneema<sup>™</sup> lines, replace sheaves and blocks for more and more manoeuvres.

The advantages of this new equipment are: high resistance, increased lightness, a reduction in size and significant cost savings.









Screws from above

### **DYNEEMA™ PAD-EYES**

Special extremely light, "low profile" pad-eye, designed for Dyneema $^{\text{\tiny M}}$  loop in hard black anodized aluminium.

The Dyneema<sup>™</sup> pad-eye is available in **two versions**: with studs from the ottom and a perfectly smooth upper surface; with screws from above.

Studs or screws, washers and nuts **included**.

WITH

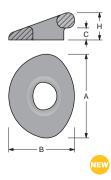
WITH STUDS





### THE STUDY OF THE PULL DIRECTION

DPE offers great performance on a wide angle. DPE's profile is so low and smooth that it is walkable. This is because we designed this pad-eye starting from its pull direction, and not for a simple coupling.



MODEL	MODEL	SOFT LINK mm	<b>A</b> mm	<b>B</b> mm	<b>H</b> mm	C mm	<b>SWL</b> kg	<b>WEIGHT*</b> g	SCREWS Nר mm
7505	7605	5	43	34	16	7	600	22	2ר6
7506	7606	6	58	45	21	10	1300	50	3ר6
7508	7608	8	77	60	27	12	2200	90	3ר8
7510	7610	10	93	74	34	16	3500	180	3ר10
7512	7612	12	112	89	41	19	5000	370	3ר12
7514	7614	14	123	97	46	21	6800	520	4ר12
7516	7616	16	144	115	56	26	9000	870	4ר14

<sup>\*</sup> Without screws-nuts.

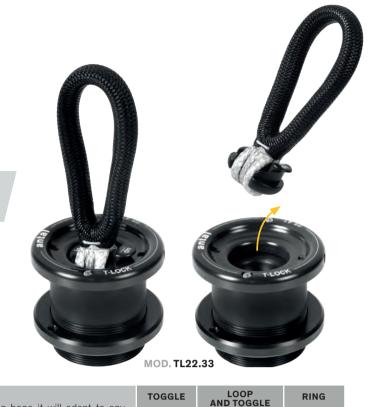
**Do not use** Antal Dyneema<sup>™</sup> Pad-eyes for boat lifting.

# T-LOCK FLUSH MOUNTIED

### T-LOCK FOR SWIVELLING AND REMOVABLE DECK LOOPS

T-Lock is a flush-mounted deck base to which a loop can be connected. A special toggle, which automatically locks-in, fits into the base.

It cannot be removed under load, but can easily be removed without a load on it. The toggle can be lockedin permanently which makes it not-removable. The toggle is swivelling, it can take a load in any direction.



MODEL

TT22.33

TT28.41

MODEL

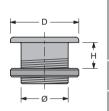
TD22.33

TD28.41

**MODEL** 

R20.14

R28.20





MODEL

TL22.33

When the toggle is used as a dog-bone it will adapt to any Dyneema<sup>™</sup> loop, such as a simple loop, low friction ring with loop and a snatch block with loop. Two models are available, sizes and

characteristics are shown in the table.										
<b>D</b> mm	MAX DECK H mm	DECK HOLE Ø mm	<b>SWL</b> kg	<b>WEIGHT</b> g						
64	33	44	2200	170						

54

3500

300

TL28.41 74 Do not use Antal T-Lock for boat lifting.

44



SIMPLE TOGGLE: this is an aluminium dog-bone suitable for splicing your own loop, models in the above table are available on request.



LOOP AND TOGGLE: this is a multi-ring Dyneema<sup>™</sup> loop with a cover linked to the toggle, it is always included in the T-Lock.

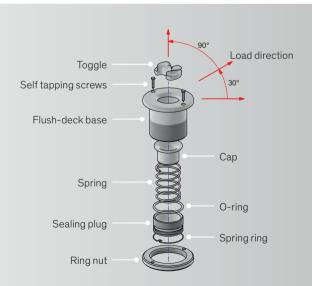


LOW FRICTION RING: a ring can be inserted in the Dyneema<sup>™</sup> loop, models in the above table are available on request.



← T-Lock basis + Looper blocks

BLOCKS: Looper blocks (page 80) can be lashed to the toggle and easily locked-in the T-Lock base. This feature is optional.



There are two positions for the sealing plug:

- 1. LOW POSITION (unscrewed): in this position it is possible to fit the toggle into the base or to take it off (only if not under load)
- 2. **HIGH POSITION** (screwed): in this position the toggle is permanently locked into the base and it is not possible to

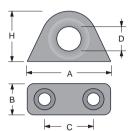
For load directions with angles of less than 30°, the sealing plug must be completely tightened so as to lock the slug and avoid accidental unhooking.



# **DECK RINGS**

### **ALUMINIUM DECK RINGS**

Two sizes, highly polished and hard black anodized aluminium deck ring. Screws **included**.

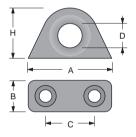


MODEL	<b>A</b> mm	<b>B</b> mm mm	<b>C</b> mm	<b>D</b> mm	<b>H</b> mm	<b>SWL</b> kg	<b>WEIGHT*</b> g	SCREWS Nר mm
R14.14	48	18	28	14	29	800	25	2ר6
R20.20	59	19	38	20	39	800	45	2ר6

MOD. R14.14S

### S.STEEL DECK RINGS

Two sizes, highly polished S.Steel deck ring. Screws **included**.

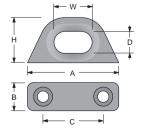


MODEL	<b>A</b> mm	<b>B</b> mm	<b>C</b> mm	<b>D</b> mm	<b>H</b> mm	<b>SWL</b> kg	<b>WEIGHT*</b> g	SCREWS Nר mm
R14.14S	48	18	28	14	29	800	74	2ר6
R20.20S	59	19	38	20	39	1500	120	2ר8

MOD. R12.25

### **DOUBLE LINE DECK RINGS**

Two sizes, highly polished and hard black anodized aluminium deck ring. The wide hole allows the passage of two lines. Screws **included**.



MODEL	<b>A</b> mm	<b>B</b> mm	<b>C</b> mm	<b>H</b> mm	D × W mm	<b>SWL</b> kg	<b>WEIGHT*</b> g	SCREWS Nר mm
R12.25	59	18	39	27	12 × 25	800	30	2ר6
R18.36	75	19	54	37	18×36	800	56	2ר6

<sup>\*</sup> Without screws-nuts.



MOD. R20.20S

MOD. R18.36



<sup>\*</sup> Without screws-nuts.

<sup>\*</sup> Without screws-nuts.

### **MULTI RING ORGANIZER**

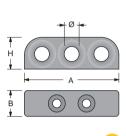
Antal Low Friction products now include a new organizer: MRO, the Multi-Ring Organizer. A CNC-machined body in hard black anodized aluminium, polished finely to guarantee minimum friction. MROs are easy-to-install, extremely lightweight, resistant and practical organizers.

Just like Ring by Antal, they simplify the mechanics and provide great performance. MROs are available from 2 to 7 lines, and fit lines up to 12 mm.

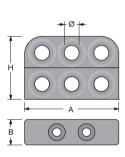
### Screws not included.



MOD. R2.14



MODEL	HOLES Nר mm	<b>A</b> mm	<b>B</b> mm	<b>H</b> mm	SINGLE RING SWL kg	ORGANIZER SWL kg	<b>WEIGHT</b> g	SCREWS Nר mm
R2.14	2×14	73	18	29		800	50	2×6
R3.14	3×14	88					98	
R4.14	4×14	116			800	1500	132	2×8
R5.14	5×14	144	24	29.5	000		165	
R6.14	6×14	172				2250	196	3×8
R7.14	7×14	200				3000	230	4×8
R8.14	8×14	229	24	29.5	800	3000	279	4×8



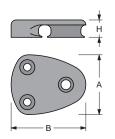
MODEL	HOLES Nר mm	<b>A</b> mm	<b>B</b> mm	<b>H</b> mm	SINGLE RING SWL kg	ORGANIZER SWL kg	<b>WEIGHT</b> g	SCREWS Nר mm
R2.14D	4×14	73	18			800	177	2×6
R3.14D	6×14	88				215		
R4.14D	8×14	116			800	1500	290	2×8
R5.14D	10×14	144	0.4	59			360	
R6.14D	12×14	172	24				430	3×8
R7.14D	14×14	200				2000	490	4×8
R8.14D	16×14	229				3000	570	4×8

**SINGLE RING SWL**: the maximum Safe Working Load on the single ring. **ORGANIZER SWL**: the maximum Safe Working Load on the organizer.

### DEFLECTOR

Tutima – Ph. S. Jürgenser

The Antal Deflector is a low friction ring for deck mounting. One piece aluminium made, polished and hard black anodized. Screws **included**.



MODEL	MAX LINE Ø mm	<b>A</b> mm	<b>B</b> mm	<b>H</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> g	SCREWS Nר mm
D3008	8	48	60	14	1500	49	$1 \times \emptyset 8 + 2 \times \emptyset 6$
D3610	10	54	75	17	2300	93	$1 \times \emptyset 10 + 2 \times \emptyset 8$

<sup>\*</sup> Without screws-nuts.



MOD. **D3008** 

<sup>\*</sup> Without screws-nuts.

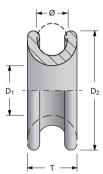
# LOW FRICTION **RINGS**

### LOW FRICTION RING, THE UNIVERSAL SOLUTION

Six models with holes from 7 to 38 mm, the simplest idea for maximum load and minimum weight.

Lazy jack

MODEL	<b>D</b> ₁ mm	D <sub>2</sub> mm	<b>Ø</b> mm	<b>T</b> mm	<b>WEIGHT</b> g	<b>SWL</b> kg
R07.05	7	18	5	9	3	400
R10.07	10	25	7	12	5	800
R14.10	14	35	10	15	12	1600
R20.14	20	50	14	22	44	3200
R28.20	28	70	20	31	120	6400
R38.28	38	99	28	44	338	10000





MOD. R10.07



Turn buckle







58 x 50

# SOLID RINGS

### **SOLID RINGS**

Five models with holes from 22 to 50 mm, the simplest idea for maximum load and minimum weight.

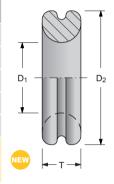
### What's good about it?

Compared with Antal Ring, Solid Ring has a thinner body and a wider hole with the same extreme working loads. The outer groove is suitable for a hanging line.

### Material and finishing.

Minimum friction, highly polished, hard black anodized aluminium body. Solid ring has been specifically designed for reefing and for 3D setting of the genoa

MODEL	D <sub>1</sub> mm	D <sub>2</sub> mm	<b>T</b> mm	<b>WEIGHT</b> g	<b>SWL</b> kg
R22.44	22	44	14	37	1000
R30.56	30	56	16	62	1800
R34.64	34	64	18	89	2800
R40.76	40	76	22	154	4400
R50.94	50	94	25	266	6500
R50.120	50	119	32	666	10000
R76.160	76	159	46	1641	20000



Solid ring has been specifically designed for reefing and for 3D setting of the genoa sheet.







↓ Full scale pics MOD. R50.94

P50.94

antal

MOD. R40.76

840.76

antal

marine equipment

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# MAST FAIRLEADS

### **MAST FAIRLEADS**

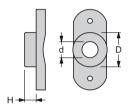
This **low-friction fairlead** is suitable for mounting on mast, boom and thin wall with no access from behind.

Aluminium made, hard black anodized and highly polished to guaranteeminimum friction. 3 sizes with 14, 16 and 18 mm holes for lines up to 10, 12 and 14 mm max.

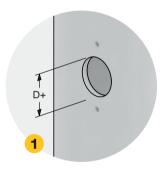
Just drill a hole of appropriate size (30, 35 or 40 mm for the different models) insert the fairlead into this hole and fix it with two screws (**included**).



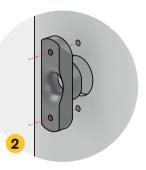
MOD. RF14.30



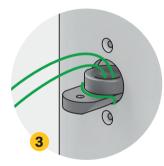
MODEL	<b>d</b> mm	<b>D</b> mm	<b>H</b> mm	<b>WEIGHT</b> g	SCREWS Nר mm	MAX LINE Ø mm
RF14.30	14	30	10	39	2ר5	10
RF16.35	16	35	12	62	2ר6	12
RF18.40	18	40	14	90	2ר6	14



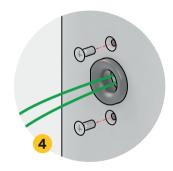
Drill a hole with a hole saw.



Use the Fairlead as a template to mark the position of the two screws and drill the holes.



Tie the Fairlead with a line, insert it into the hole.



Put the Fairlead into place using the line, fit the screws, take off the line and tighten screws.

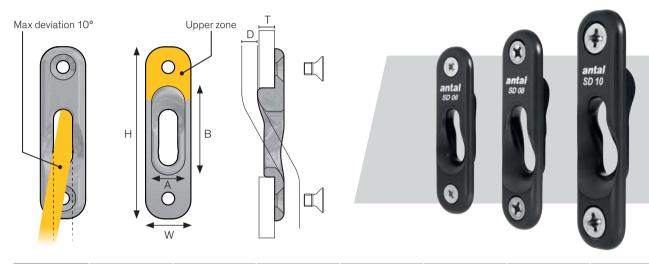


# S-DRIVE

### S-DRIVE

S-Drive is a low friction fairlead designed for the **mast exit** of halyards with medium-low tension but it is also a solution to drive lines underdeck. S-Drive offers all the advantage of the Low friction rings: light weight and minimum sizes, high load resistance, no maintenance and, not last, low prices. S-Drive is offered in **three sizes** for diameters up to 6, 8 and 10 mm and line tension up to 1800 kg.

On the following table main characteristics are sumarized.

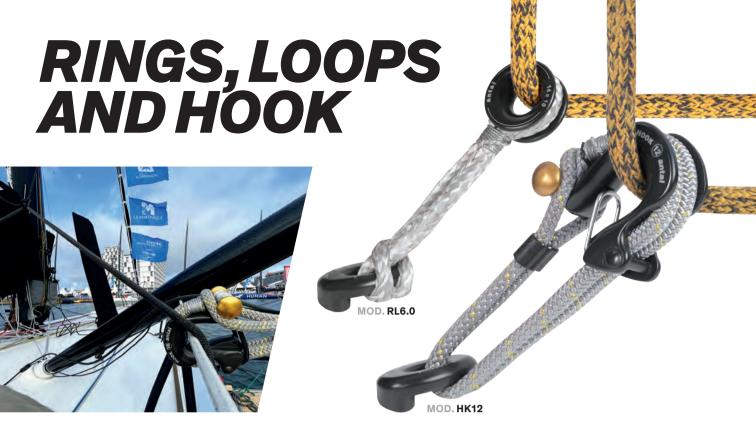


MODEL	MAX LINE Ø	MAX LINE TENSION kg	A × B mm	W×H mm	SCREWS*	MAX T mm	TOTAL WEIGHT
SD06	6	700	15×39	22×77	2 M5	7	20
SD08	8	1000	17.5 × 50	21.5 × 92	2 M6	9	30
SD10	10	1800	21.5 × 57	29×110	2 M8	11	46

Ps. If the wall is very thin - less than the screw diameter - it will be advisable to use some glue (Spabond 445) in the "upper zone".

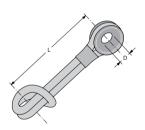
\* Screws are included.





### **RINGS AND LOOPS**

The Antal low friction rings are available also with a Dyneema $^{\text{\tiny M}}$  loop for a fast and easy connection.



MODEL	<b>D</b> mm	<b>L</b> mm	<b>SWL</b> kg	LOOP Ø mm	RING MODEL
RL3.0	7	60	240	3	R07.05
RL4.0	10	70	400	4	R10.07
RL4.5	10	80	700	4.5	R10.07
RL5.0	14	90	900	5	R14.10
RL6.0	14	110	1500	6	R14.10
RL6.1	20	130	1500	6	R20.14

Breaking Load values have been obtained through tests on new Dyneema loops, the Safe Working Load (SWL) is obtained from the Breaking Load with a safety factor = 3 to consider the wear and tear of the Dyneema lines.

### HOOK

It can be easily "hooked" to a genoa or a spinnaker sheet: the lightest and strongest solution for a line control. Aluminium made, highly polished and hard black anodized with a spliced Dyneema™ snap-loop. A safety spring prevents the line from going out. Spare Dyneema™ Loops are available. Antal offers a special aluminium pad-eye (page 188) for Dyneema™ Loops.

### DYNEEMA™ LOOP SAFETY FACTOR

(Breaking Load / Safe Working Load) = 3

MODEL	MAX LINE Ø mm	<b>L</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> g
HK12	12	110	1500	80
HK16	16	120	2200	130





SIZE	MODEL	Ø mm	<b>D</b> mm	<b>d</b> mm	<b>L</b> mm	<b>SWL*</b> kg	<b>WEIGHT</b> g
S	RS43.08	8	43	8	50	1000	45
М	RS53.10	10	53	12	65	1700	80
L	RS63.12	12	63	15	80	2500	145
XL	RS76.14	14	76	20	100	3800	240

<sup>\*</sup> The **SWL** (Safe Working Load) is **1/3** of the breaking load of the Antal Dyneema<sup>™</sup> snap-loop.

00 00	SIZE	MODEL	<b>WEIGHT</b> g
anta/	S	RR43.08	35
	М	RR53.10	63
A CT SO SMIROTORS ARE	L	RR63.12	107
	XL	RR76.14	174

SectoRing is also available without the Antal snap-loop where it can be used in custom fastening applications (in that case the SWL depends on the strength of the fastening but must not exceed Antal values).

	SIZE	MODEL	<b>WEIGHT</b> g
	S	LS2065	10
Co selle	M	LS2075	17
	L	LS2085	38
	XL	LS2105	66

Spare Dyneema $^{\mathbb{N}}$  snap-loops are available for each model. The loop connections should be checked for chafe on a regular basis, especially in case of fast and prolonged rotations under load which could cause the ring to overheat, resulting in possible damage of the loop.



**SNAP-LOOPS** 

### MINI SNAP-LOOP

It's a Dyneema<sup>™</sup> loop that can be opened, with an easy and safe lock system. Three sizes with 2.5, 4 or 5 mm lines with different lengths. It will be used as a single, double or triple ring.





50

2000

double



SL5D

5

# SNAP-LOOPS

AND DOG-BONES

### **SNAP-LOOPS WITHOUT COVER**

These snap-loops are obtained with a spliced Dyneema<sup>™</sup> line without a cover and an aluminium dog-bone. Suitable for Looper blocks (page 80).

MODEL	DYNEEMA™ Ø mm	<b>BL</b> kg	<b>SWL</b> kg	<b>L</b> mm	<b>WEIGHT</b> g
LS2060	4	3000	1000	100	11
LS2070	5	5200	1700	110	20
LS2080	6	6600	2200	125	44
LS2100	8	11000	3800	160	81



MOD. LS2070

MOD. LS2071

The Safe Working Load (**SWL**) is 1/3 of the breaking load, obtained from traction tests on a new loop.

### **SNAP-LOOPS WITH COVER**

These snap-loops are obtained with a spliced Dyneema<sup>™</sup> line with a polyester cover, an aluminium dog-bone and a locking sleeve. Suitable for Snatch Looper blocks (page 108).



MODEL	DYNEEMA™ Ø mm	<b>BL</b> kg	<b>SWL</b> kg	<b>L</b> mm	<b>WEIGHT</b> g
LS2061	5	2800	900	110	15
LS2071	6	4800	1600	125	27
LS2081	8	6700	2200	150	51
LS2101	10	10500	3500	200	90

### **DOG-BONE**

You can prepare your special snap-loop using Antal aluminium dogbones, available separately.

MODEL	FOR DYNEEMA™ Ø mm	<b>Ø</b> mm	<b>L</b> mm	<b>WEIGHT</b> g
LS2062	4	6.5	30	3
LS2072	5	8.0	37	6
LS2082	6	10.0	46	13
LS2102	8	11.5	55	22
LS2122	10	13.5	67	36
LS2142	12	16.0	79	55









# **ACCESSORIES**







Sliding pad-eyes 206



Model index

216











Roller is a folding cleat with rotating horns: with a simple gesture of your hand, you can open or close roller even with the line on, just by turning one of the horns.

- → ROLLER IS OPEN: you can easily tie or remove the mooring line.
- → **ROLLER IS CLOSED**: this position minimizes the size and, more important, prevents other lines from getting caught.

The horns can be shut down or turned up even under load. Roller is the only folding cleat you can close with the line on. Roller has perfectly rounded shapes in order not to damage the mooring lines.

Available in 4 sizes and 2 finishes: silver (**SI**) or black anodized (**B**). Mounting screws **included**.

### **SAFE WORKING LOAD**

The SWL may differ according to the pull direction, depending on the type of mooring line used.

### → MOORING KNOT

The max. load changes with the line direction.



### → SPLICED LINE

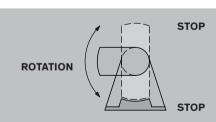
The max. load remains the same for any line direction.

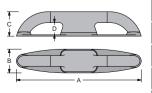


### **HORN ROTATION**

The horn can only be rotated on one side (inward). In this way, Roller can act as a footrest (outward rotation is locked).

A safety ball keeps the cleat steady in the open or closed position.





MODEL*	<b>A</b> mm	B mm	C mm	<b>D</b> mm	<b>SWL</b> kg	<b>WEIGHT</b> kg	SCREWS Nר	MAX LOA ft
RC230	232	46	46	21	2000	0.44	$2 \times \varnothing 10 + 2 \times \varnothing 6$	36
RC290	287	55	56	28	4000	0.77	$2 \times \emptyset 14 + 2 \times \emptyset 6$	46
RC350	346	64	65	31	7500	1.33	$4 \times \emptyset 12 + 2 \times \emptyset 6$	58
RC420	418	76	77	36	11500	2.30	$4 \times \emptyset 14 + 2 \times \emptyset 8$	70

<sup>\*</sup> For black finishing add  ${\bf B}$  to the model number, add  ${\bf SI}$  for the silver.



# PAD-EYES

MO WELDING

### **NO WELDING PAD-EYES**

No Welding: no corrosion, guaranteed performances. No-Welding products guarantee absence of defects (cracks) and therefore maximum and constant performances. No Welding products avoid completely corrosion problems due to overheating.

The possibility of disassembly allows easy connections with spliced lines and joints. AISI316 S.Steel, highly polished pad eyes.







The pad-eye should be positioned so that the direction of the main load is in the plane of the arc. For different load directions appropriate reduction of the SWL must be considered (see FIG.1).

Loads in the transverse plane can cause deformations of the arc therefore appropriate reductions of the SWL must be considered (FIG.2). However with side loads small deformations will always be possible.

### **PAD-EYES**

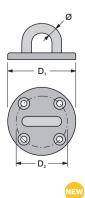


MOD 7216

These models, made in AISI316 S.Steel, are fixed to the deck with 2, 4 or 6 screws that guarantee the best distribution of the load, making them the right solution for heavy loads.

They can be fitted with a block and a stand-up spring.





IVIOD. I	210						
MODEL	<b>Ø</b> mm	D <sub>1</sub> mm	D <sub>2</sub> mm	SCREWS Nר	<b>WEIGHT</b> kg	<b>SWL</b> kg	FOR BLOCK Ø mm
7206	6	44.5	31	2ר6	0.10	800	60
7208	8	65	49	4ר6	0.16	1500	70
7210	10	75	53	4ר8	0.26	2500	80
7212	12	80	59	4ר8	0.38	3600	100
7214	14	99	74	4ר10	0.68	4600	120
7216	16	110	84	6ר10	1.10	6500	140 - 150
7220	20	129	104	6ר10	1.80	9000	180

### **SCREWED EYEBOLTS**

Made of AISI316 S.Steel. This solution allows an easy removal of the eyebolt from the deck. They can be fitted with a block and a "stand-up" spring.

Blocks with screwed eyebolts include: block with spring and (removable) eyebolt and the base (fixed to the deck).

The same base is suitable for blocks of different sizes: same base for 70 and 80 mm blocks, same for 100 and 120 mm blocks and one for 140, 150 and 180 mm.





The small MOD. **7306** is not build-in but is completely over the deck.



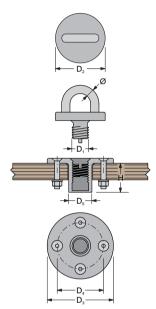


MOD. 7312





MOD. 7316



MODEL	Ø mm	D <sub>1</sub> mm	D <sub>2</sub> mm	D <sub>3</sub> mm	D <sub>4</sub> mm	D <sub>5</sub>	<b>H</b> mm	SCREWS N × Ø mm	<b>WEIGHT</b> kg	<b>SWL</b> kg	FOR BLOCK Ø mm
7306	6	12	40	46	30	-	-	2ר6	0.23	800	60
7308	8	20	50	70	50	28	35	4ר6	0.56	1500	70
7310	10	20	60	80	56	28	35	4ר8	0.58	2500	80
7312	12	24	78	90	64	32	38	4ר10	0.72	3600	100
7314	14	24	70	90	64	32	38	4ר10	1.09	4600	120
7316	16	30	84	120	92	42	56	6ר10	2.20	6500	140 - 150
7321	20	36	100	120	92	46	56	6ר10	3.60	9000	180

**Do not use** Antal pad-eyes for boat lifting.



# PAD-EYES SLIDING

### **SLIDING PAD-EYE**

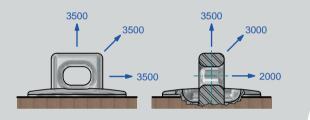
A sliding pad-eye with two positions:

- OPEN: for a Dyneema<sup>™</sup> line connection or an HR shackle 10 mm connection;
- CLOSED: to offer a completely flush deck.

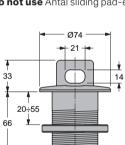
Made from highly polished AISI316 S.Steel.

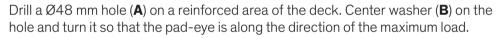
WEIGHT - 850 g **SWL - 3500 kg** 

### SAFE WORKING LOAD (SWL)



**Do not use** Antal sliding pad-eyes for boat lifting.

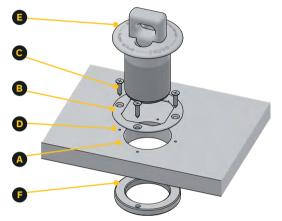




Put some sealant under the washer and fix it with the 4 self-tapping screws (**C**) (first drill 4 holes of  $\emptyset$ 3 mm – **D**). Put some sealant on the washer and insert cylinder (**E**) into the hole. Rotate the cylinder until it enters the square hole of the washer.

Lock the cylinder by screwing ring-nut ( $\mathbf{F}$ ) from under the deck. The ring-nut is provided with two threaded holes for  $\varnothing 5$  mm screws (not supplied) that can be used for strong tightening.



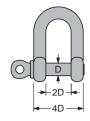




# SHACKLES AND U-BOLTS

### **SHACKLES AISI316 AND HR**

Antal supplies standard shackles made in AISI316 and HR high resistance S.Steel. The HR version offers higher values of the Safe Working Load.



AISI316 MODEL	<b>D</b> mm	<b>BL</b> kg	<b>SWL</b> kg	ANTAL BLOCKS Ø mm
005SS	5	1200	600	50
006SS	6	1600	800	60
00855	8	2700	1300	-
010SS	10	4300	1900	-
012SS	12	6000	2600	-
014SS	14	8000	3500	-

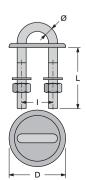
HR MODEL	<b>D</b> mm	<b>BL</b> kg	<b>SWL</b> kg	ANTAL BLOCKS Ø mm
-	-	-	-	-
006HR	6	2600	1300	70
008HR	8	4700	2200	80
010HR	10	7500	3500	100
012HR	12	10900	5000	120
014HR	14	13000	6500	140 - 150

Breaking Load and Safe Working Load are indicative as each manifacturer declares different values.



### **U-BOLTS**

Made of AISI316 S.Steel. They can be fitted with a block and a "stand-up" spring.



MODEL	Ø mm	l mm	<b>D</b> mm	<b>L</b> mm	<b>WEIGHT</b> kg	<b>SWL</b> kg	FOR BLOCK Ø mm
7105	5	17	38	50	0.05	500	50
7106	6	22	44	55	0.06	800	60
7108	8	28	54	67	0.13	1500	70
7110	10	35	63	67	0.17	2500	80

**Do not use** Antal U-Bolt for boat lifting.



# 

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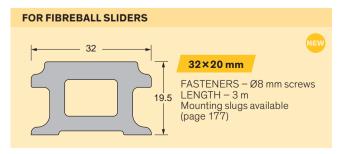
# ANTAL TRACKS

### **FULL BATTEN MAST TRACKS**

**Material & finish**: hard black anodized and Teflon-coated aluminium.

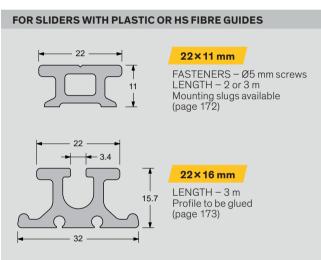
Silver finish only on request.

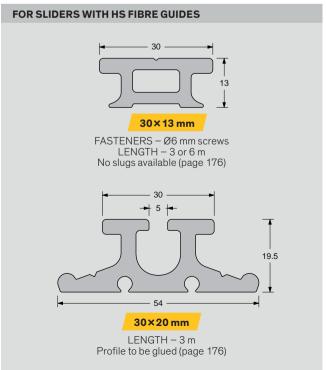
### FOR SLIDERS WITH HS FIBRE GUIDES OR FIBREBALL SLIDERS 24×16 mm FASTENERS - Ø6 mm screws LENGTH - 2 or 3 m 15.6 Mounting slugs available (page 165) 24 24×16 mm 15.6 MAST GROOVE 4×15 mm NO FASTENERS LENGTH - 3 m (page 165) 24 24×16 mm MAST GROOVE 6×25 mm NO FASTENERS LENGTH - 3 m (page 165) 5.7 24 24×20 mm 20.3 LENGTH - 3 m Profile to be glued (page 175) **--**10.4**->**



38







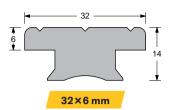
### **T-TRACKS**

Material and finish: hard black or silver anodized and Teflon-coated aluminium.

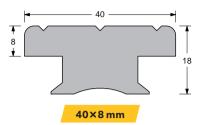
T-Tracks for sliders with plastic guides.



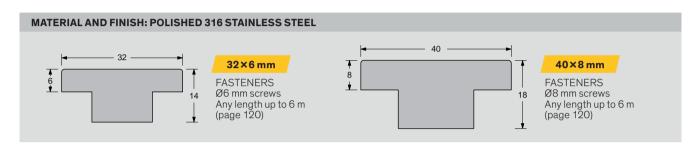
FASTENERS - Ø5 mm screws Any length up to 3 m (page 112)



FASTENERS – Ø6 mm screws Any length up to 6 m (page 114)



FASTENERS – Ø8 mm screws Any length up to 6 m (page 116)

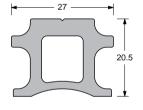


### **4RACE TRACKS**

Material and finish: hard black anodized and Tef-

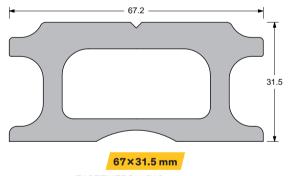
lon-coated aluminium.

Silver finish only on request. 4Race tracks for ball bearings sliders.

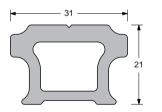


### 27×20 mm

FASTENERS - Ø5 mm screws Any length up to 3 m (page 129)

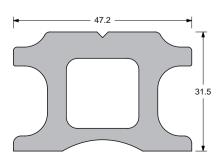


FASTENERS –  $\varnothing$ 12 mm screws Any length up to 6 m (page 150)



### 31×21 mm

FASTENERS – Ø8 mm screws Any length up to 6 m (page 132)

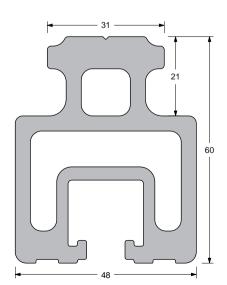


### 31×60 mm

FASTENERS – Ø 8 mm screws on sliding slugs Any length up to 6 m (page 132)

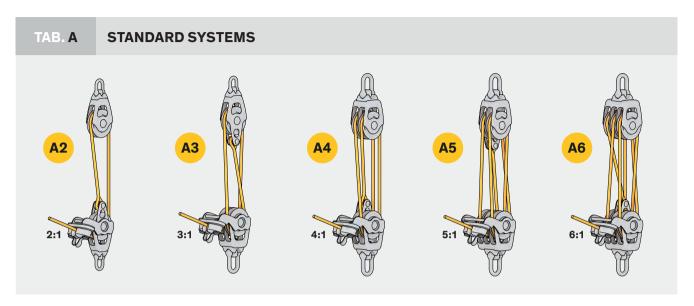
### 47×31.5 mm

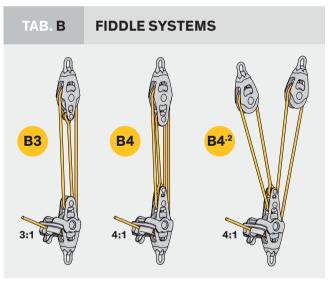
FASTENERS – Ø10 mm screws Any length up to 6 m (page 146)

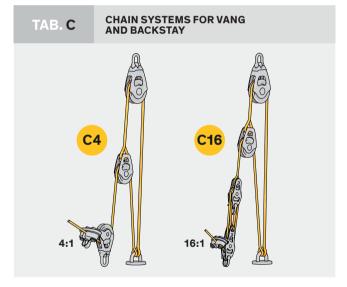


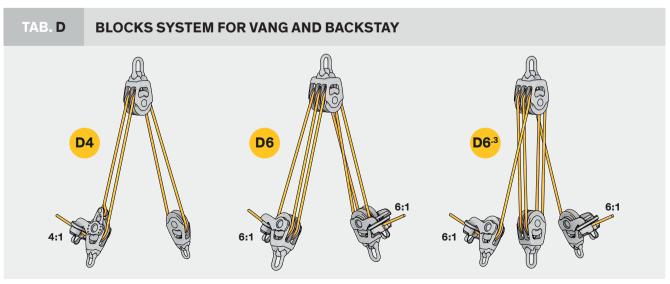


# **BLOCK** SYSTEMS



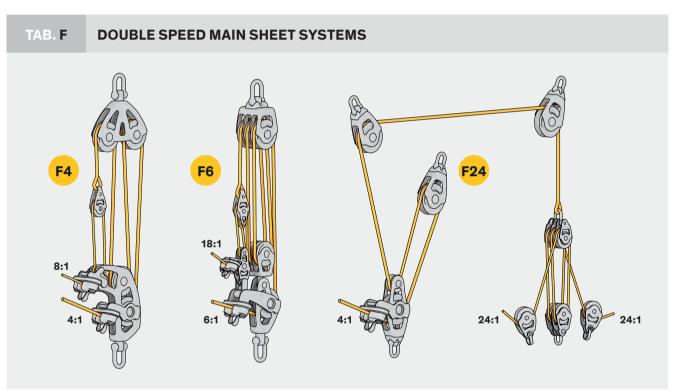


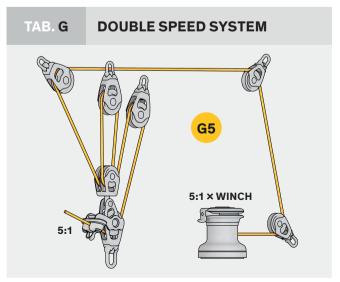




**BLOCK SYSTEMS** 

# TAB. E SINGLE SPEED MAIN SHEET SYSTEMS E7 E8 E71 7:1 7:1









# RIGGING LOADS

### **BREAKING LOADS**

Reported breaking loads are average values: real values may vary greatly according to the supplier. Working loads will be obtained with appropriate safety factors: **1/2** for steel wire, **1/4** for rope.

POLYESTER cover and core					
Ø mm	<b>BL</b> kg	Ø inch	<b>BL</b> Ib		
4	450	5/32	1000		
5	600	3/16	1300		
6	750	1/4	1650		
8	1300	5/16	2850		
10	2100	3/8	4600		
12	2900	1/2	6400		
14	3900	9/16	8600		
16	5000	5/8	11000		
18	6200	11/16	13600		
20	7500	13/16	16500		
22	9000	7/8	19800		

POLYESTER cover DYNEEMA™ core					
<b>Ø</b> mm	<b>BL</b> kg	<b>Ø</b> inch	<b>BL</b> Ib		
4	700	5/32	1550		
5	1000	3/16	2200		
6	1800	1/4	3950		
8	3000	5/16	6600		
10	4600	3/8	10100		
12	6600	1/2	14500		
14	8900	9/16	19600		
16	11000	5/8	24200		

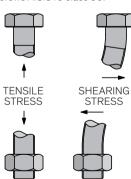
5	<b>S.STEEL AISI316</b> 1×19					
<b>Ø</b> mm	<b>BL</b> kg	<b>Ø</b> inch	<b>BL</b> lb			
3	800	1/8	1700			
4	1400	5/32	3100			
5	2100	3/16	4600			
6	3100	1/4	6800			
7	4100	9/32	9100			
8	5200	5/16	11400			
10	8000	3/8	17600			
12	11000	1/2	24200			
14	14500	9/16	31900			
16	19000	5/8	41900			
18	23500	11/16	51800			

<b>S.STEEL AISI316</b> 7×19					
<b>Ø</b> mm	<b>BL</b> kg	<b>Ø</b> inch	<b>BL</b> lb		
3	550	1/8	1200		
4	900	5/32	2000		
5	1500	3/16	3300		
6	2200	1/4	4800		
7	2900	9/32	6400		
8	3800	5/16	8400		
10	6000	3/8	13200		
12	8500	1/2	18700		

### **BREAKING LOADS**

BL 7	TENSILE STRESS	SHEARING STRESS
<b>D</b> mm	<b>BL</b> kg	<b>BL</b> kg
5	1000	600
6	1400	800
8	2600	1500
10	4000	2400
12	5600	3300
14	7600	4600

Screws AISI316 class 50.



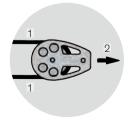
### **CONVERSION FACTOR**

mm → inch×25.4
cm → inch×2.54
cm → ft×30.48
m → ft×0.305
m² → ft²×0.093
gr → oz.×28.35
kg → lb×0.454

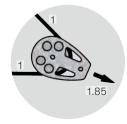
**SWL** is the abbreviation of Safe Working Load, it is half of the Breaking Load (**BL**).

### **BLOCK LOADING**

Block loading depends on the angle of the line. Values for typical angles are reported in the table.



ANGLE = 0°



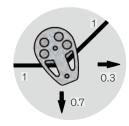
ANGLE = 45°



ANGLE = 90°



ANGLE = **135°** 



ANGLE = **135°** 















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## LIMITED WARRANTY

Antal guarantees its equipment to be free of defects in material and workmanship for 3 years from the date of purchase. During this period defective parts will be repaired or replaced by Antal.

# Warranty does not cover:

- products incorrectly installed;
- products used in applications for which they are not intended;
- products used under loads exceeding the product's stated loads;
- products not properly maintained.

Warranty does not cover defects due to corrosion, UV degradation, and normal wear and tear.

Products subject to warranty claim will be returned to Antal for examination and possible repairing or replacement. Antal is not responsible for installation or shipping costs.

## **MAINTENANCE**

Remove salt deposits with fresh water; frequently washing will avoid corrosion that is activated from salt water. Grease (Hydrolub) or Loctite or anticorrosive product will protect aluminium; it will be useful to use some grease on S.Steel parts: screws, washers, pin to reduce the contact with aluminium.

Although all Antal products are made only with anti UV plastic it will be better to reduce the exposure to sunlight.

# **SOLAR PLANT**

The new Antal photovoltaic solar plant with a surface of 500 m<sup>2</sup> and a power of 20 kw supply 20% of the energy necessary for the production.

Our passion for sailing is also care for the environment.





